



**BUREAU
VERITAS**

CERTIFICATE

OF COMPLIANCE WITH QUALITY REQUIREMENTS FOR WELDING

AWARDED TO APPLICANT



5R DURAVAR d.o.o.
Kolodvorska ul. 33c, SI - 2310 Slovenska Bistrica
SLOVENIA

Bureau Veritas certifies that the above company has been estimated as a assembler (fitter) and found to be in accordance with the comprehensive quality requirements of the:

STANDARDS

EN ISO 1090-2: 2008+A1: 2012 - Execution of steel and aluminium structures - Part 2: Technical requirements for steel structures

EN ISO 3834-2: 12. 2005-12 (ISO 3834-2:2005) - Quality requirements for fusion welding of metallic materials -Part 2: Comprehensive quality requirements

Scope of supply: ESSEMBLING AND WELDING IN ACCORDANCE TO THE REQUIREMENTS OF EN 1090-2: 2008-07 (SPECIFY IN CHAP. 7) FOR EXECUTION CLASS EXC3 IN THE CONNECTION WITH EN ISO 3834-2: 2005.

CERTIFICATE No.: HSE/CER/47-066-119/16 rev. 0

This certificate is valid from: **July 28th 2016**
till: **July 27th 2019**

and is the subject of the continued satisfactory operation of 5R DURAVAR d.o.o. company and to the Bureau Veritas Slovenia annually audits.

For details see the enclosure to this certificate and report HSE/POR/47-078-119/16 rev 0.

Issued at: Ljubljana
on: July 28th 2016



Bureau Veritas Slovenia

Zoran GLIŠIĆ M. Sc. Mech. Eng., EWE

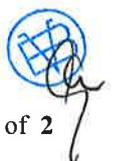
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ENCLOSURE OF CERTIFICATE No.: HSE/CER/47-066-119/16 rev. 0
(Manufacturer 5R DURAVAR d.o.o., Slovenska bistrica, SLOVENIA)

We approved that the following scope of manufacturing in accordance to the requirements of standard **EN ISO 1090-2: 2008+A1: 2012 (Part 7)** for execution class **EXC3** in the connection with standard **EN ISO 3834-2: 2005** are fulfilled and certified:

Scope of production:	Assembling of welded steel constructions in the range of approval with widening in acc. to EN ISO 1090-2: 2008+A1: 2012, execution class EXC3, defined in Part 7 and also repair welding. Further fields of welding application can be also carried out in accordance to DIN 4131, DIN 4132, DIN 4421, DIN 4133, DIN 15018, DIN 18801, DIN 18808 and/or DIN 18809.
Base materials: (acc. to CEN ISO/TR 15608:2000)	Low-alloyed and alloyed steels group 1.1, 1.2 as S235, S275, S355 Austenitic steel group 8.1 such as 1.4301, AISI 304 316
Max. dimension of items:	up to 30 mm thickens. max. Φ 5,0 m / L = 15 m weight max. up to 10.000 kg (no limit for construction yard)
Welding processes:	- 135 - Metal active gas welding (MAG M / GMAW) - 136 - MAG welding with flux-cored electrode (MAG F / F CAW) - 141 - Tungsten inert gas welding (TIG / GTAW)
Resp. Welding coordinator:	Mr. Zdenko JANČAR, IWE born at: 04.04.1962
Deputy of welding coordinator:	Mr. Karol PINTARIČ, IWE born at: 03.04.1952
The next Deputy of welding coordinator:	Mr. Branko HALUŽAN, IWE born at: 07.01.1953
Responsible for NDT:	Extern laboratories
Deputy for NDT:	Extern laboratories





ENCLOSURE OF CERTIFICATE No.: HSE/CER/47-066-119/16 rev. 0

Expiry of validity

This certificate is valid till July 27th 2019 and it is subjected to the continued satisfactory operation of the company 5R DURAVAR d.o.o., Slovenska Bistrica, SLOVENIA and to annually audits.

General requirements:

1. This certificate can be duplicated or published for advertising or for other purposes only in full. The wording of advertising can not be in contradiction with this certificate.
2. Before carrying-out any welding works on steel constructions this certificate should be submitted to the authorities issuing the building permit or to the customer as certified copy.
3. If there are changes in the welding process or on site of welding supervisor(s) or welding facilities, inspecting authority has to be informed. In that case or in case of any doubt regarding the process, a new inspection and checkup in the workshop by inspection authority without announcement is being reserved.
4. This certificate may be withdrawn any time with immediate effect and without compensation. Certificate can be also modified if the conditions under which he has been issued have changed or if all the requirements have not been adhered to.
5. At lest two (2) months before certificate expiry a new application has to be submitted to the inspecting authority.

Remarks:

Other relevant information are detailed in report no.: **HSE/POR/47-078-119/16 rev 0.**

Ljubljana, 28. July 2016



Bureau Veritas Slovenia:

Zoran GLIŠIĆ M. Sc. Mech. Eng, EWE