

**SDL**  
engineering



# THE HISTORY

SDL Engineering was established in 2011. Since establishment the company has **specialized** in making progressive dies for **automotive industry**.

140

successfully completed projects.



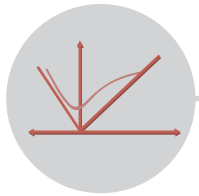
# THE STRATEGY

SDL Engineering **continues to grow** in selected strategic areas of die-making.

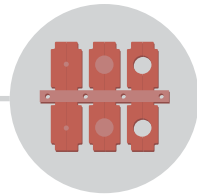
The SDL's strategy **is aimed at becoming a reliable engineering partner** in order to actively explore cost reduction and process optimization potentials.

Thanks to its strategic investment in abilities and capacities, SDL is well positioned to meet today's requirements in die-making, **driven by the current trends in the industry.**

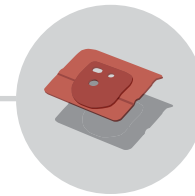
# PROCESS DIAGRAM



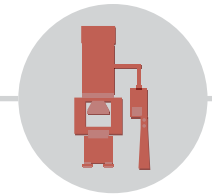
**FEASIBILITY STUDY  
& EVALUATION OF CUSTOMER  
REQUIREMENTS**



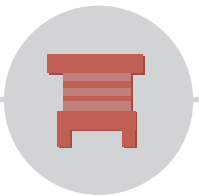
**DEVELOPMENT OF  
MANUFACTURING CONCEPT**



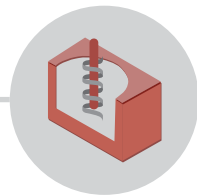
**PROTOTYPES**



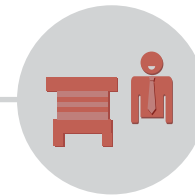
**PRE-SERIES PRODUCTION**



**SERIAL TOOL DESIGN  
& DEVELOPMENT**



**DIE MANUFACTURING**



**SERIAL DIE START-UP  
AT CUSTOMER**



**AFTER SALES SUPPORT**



# FEASIBILITY STUDY

We start feasibility study as soon as request for quote is received.

Our quotes are based on **comprehensive analysis** and extensive experience of our engineers.

If necessary we perform **formability simulations** to check whether the sheet metal can be formed using the **process selected**.

10.000

Approx 10,000 measures reviewed during year.



# DEVELOPMENT OF MANUFACTURING CONCEPT

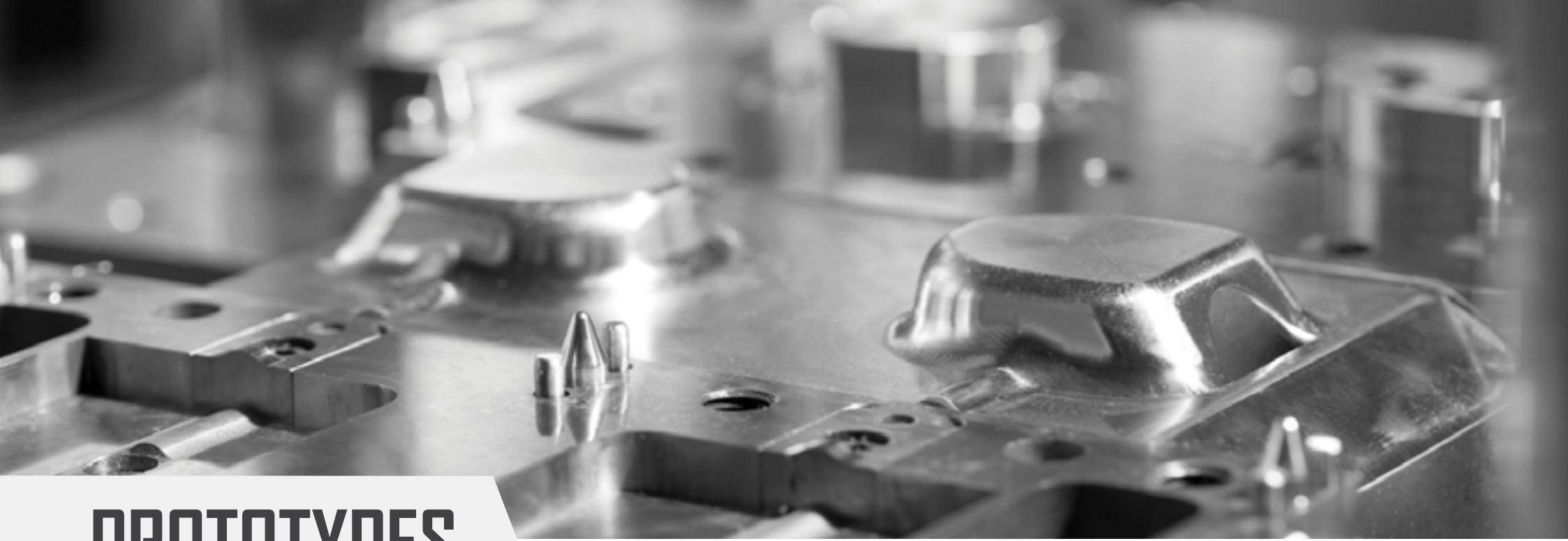
We maintain a concept of manufacturing that provides **cost-efficient** serial production.

Thanks to this, we can see **material utilization** and time required for die production.

Simulations can be performed to validate complete **manufacturing concept**. The result of this process is a valid quotation.

400

manufacturing concepts developed throughout the year.



# PROTOTYPES

Prototypes gives you a **high level of flexibility** in the event of design modifications during development process. It helps you **save both time and money** and confirm that ideas and concepts are **truly feasible**.

40%

customers order prototypes before building tools for serial production.



# PRE-SERIES PRODUCTION

Pre-series production makes it **possible to test** both the production process and the products in small series.

This gives the customer the **experience and knowledge** they need to start assembling their product.

**2,000**

max lot size of pre-series production.



# SERIAL TOOL DESIGN & DEVELOPMENT

SDL Engineering designs **progressive dies** and fixtures itself.

**Constantly growing** design experience in die and fixture design makes SDL Engineering the right choice.

Knowledge and experience of our engineers guarantees **cost-effective result**.

2  
WEEKS

Tool design time 2 weeks after manufacturing process confirmation.



# DIE MANUFACTURING

Our **advanced** and constantly updated production planning system offers, at any time, the possibility of our customers to **follow-up** the entire tool manufacturing workflow.

We also check that the right material has been used **at all stages** and that the material has the correct hardness.

**6**  
WEEK

Tool manufacturing time 6 weeks, after approval of tool design.



## DIE START-UP AT CUSTOMER

A **qualified employee** will accompany the tool to the customer and ensure a smooth start-up procedure.

Tools are tested under conditions they will be working in the future in order to test and **ensure** its function as well as to confirm that all parts produced are **fully compliant** with the quality requirements.

95%

of tools tested under serial conditions at customer site.



## AFTER SALES SUPPORT

**Your success** is our objective. After supplying dies we are at your service when you need us with the right advice. This ensures that you **avoid cost-intensive down times** affecting your production.

24/7

service, next day shipment available.



# SAMPLE PARTS



Thickness: 6.0mm | Steps: 13 | Tool size: 2.5m x 1.1m x 0.9m



Thickness: 6.0mm | Steps: 16 | Tool size: 2.5m x 1.2m x 0.9m



Thickness: 2.0mm | Cavities: 3 | Manual tools



Thickness: 1.6mm | Steps: 14 | Tool size: 1.8m x 1.0m x 0.8m



Thickness: 2.0mm | Steps: 8 | Tool size: 1.3m x 1.1m x 0.7m



Thickness: 2.5mm | Steps: 8 | Tool size: 1.0m x 0.5m x 0.4m



Thickness: 4.5mm | Prototype | Manual tools | Machining



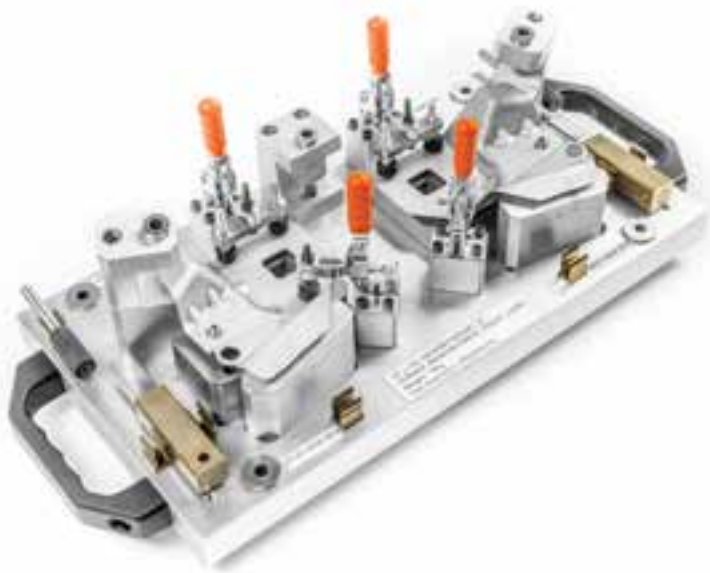
Thickness: 5.0mm | Prototype | Manual tools | Machining



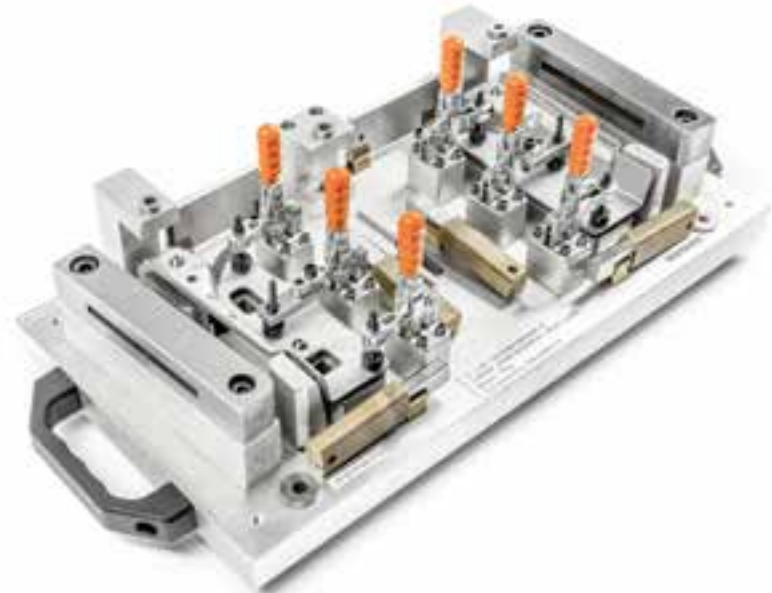
Thickness: 1.2mm | Steps: 10 | Tool size: 1.6m x 0.9m x 0.8m



Thickness: 2.0mm | Steps: 11 | Tool size: 1.8m x 0.9m x 0.8m



Fixture | Control of position, surface and trim line



Fixture | Control of position, surface and trim line



# CONTACT

[sales@sdle.lt](mailto:sales@sdle.lt)  
[www.sdle.lt](http://www.sdle.lt)  
Raudondvario str. 101  
47184 Kaunas, Lithuania