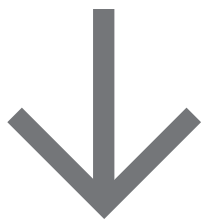




SHEET METAL, TUBE AND PROFILE PROCESSING / WELDING /  
CNC-PROCESSING

# METAL IN TOP FORM WOLL.





## 100 % EXPERTISE AND PRECISION

Starting as a small locksmith's shop in a garage in Saarbrücken, Germany, WOLL has been family-owned for over 60 years and has always focused on manufacturing good, reliable products. Today, the WOLL.Group brings together three specialized divisions at two locations in Germany: Automation, Manufacturing, and Semicon.

# 1960

FOUNDED

# 70

MILLIONS €  
TURNOVER PER YEAR

# 430

EMPLOYEES

# 19.750

SQUARE METERS OF ASSEMBLY  
& MANUFACTURING AREA



HEADQUARTERS  
**SAARBRÜCKEN**  
+ SITE  
**Östringen** / BAWÜ

TAILOR-MADE  
INTELLIGENT, WORLDWIDE



**SPECIAL MACHINE ENGINEERING**  
**AUTOMATION TECHNOLOGY**  
**PROCESS ENGINEERING**

”

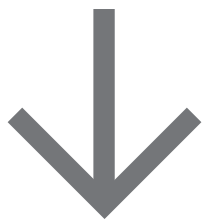
WE UNDERSTAND WHAT  
DRIVES OUR CUSTOMERS,  
AND WE DO EVERYTHING  
WE CAN TO TURN THEIR  
VISIONS INTO REALITY.

Christina Woll & David Seiler  
Geschäftsführung



EVERYTHING FROM A SINGLE SOURCE

YOUR COMPLETE  
SOLUTION  
IN METALWORKING:  
FROM THE IDEA TO  
IMPLEMENTATION.



## DESIGN

70 employees

Mechanical design in accordance with CE,  
UL & customer guidelines

Various CAD systems, e.g. Inventor 2 D / 3 D

Development and production of prototypes and  
small series



## SHEET METAL PROCESSING

### Laser cutting

2 x TruLaser 3040

### Folding & bending

2 x Trubend 5320

1 x Trubend 7050

1 x Trubend 5130

Bending length: 4,000 mm

Sheet thicknesses: 0.5 - 20 mm

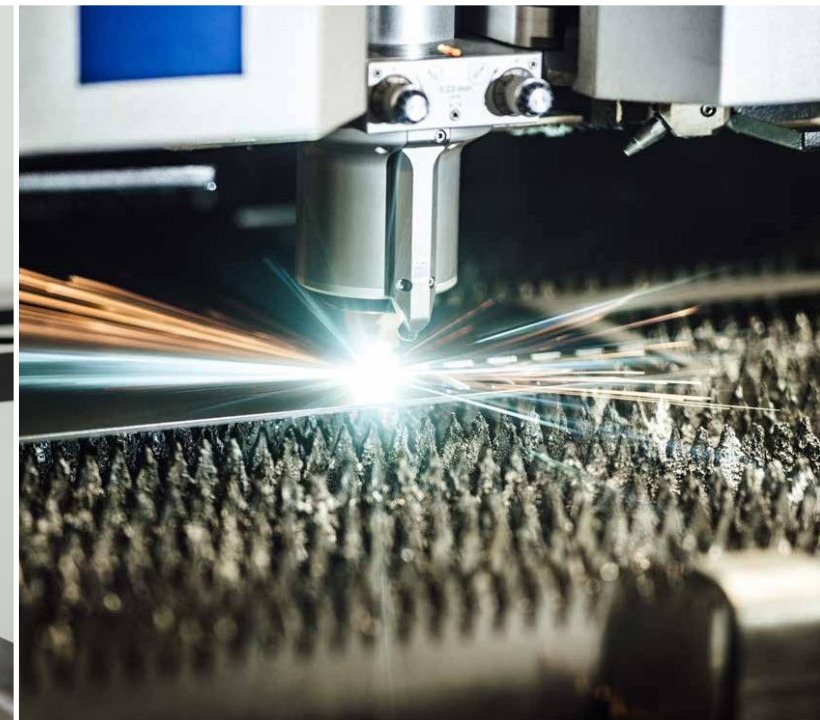
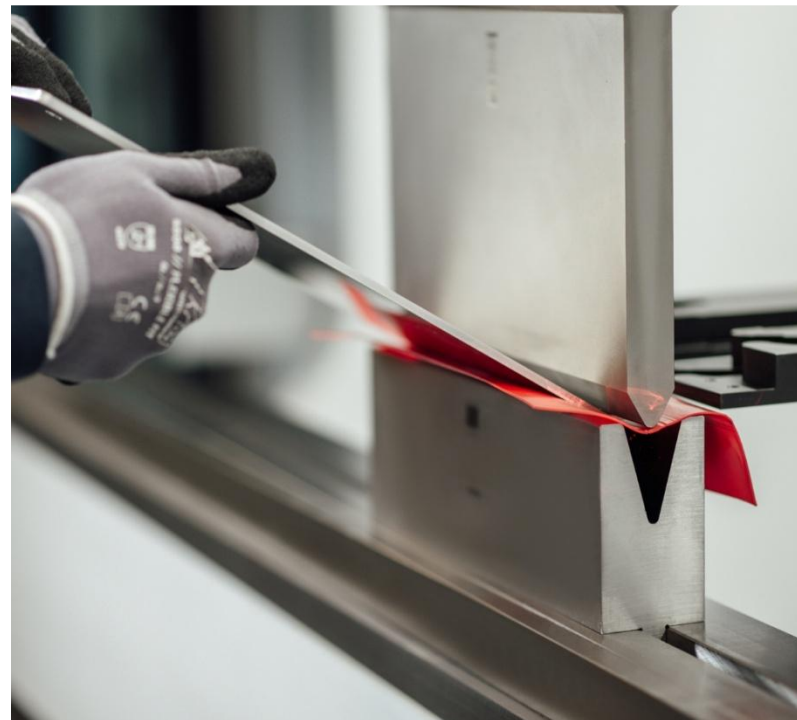
### Deburring

Maximum sheet width: 1.500 mm

Minimum sheet metal part size: 20 x 20 mm



Benefit from our extensive, in-house stock. This allows us to offer flexible and fast delivery times.



## TUBE AND PROFILE PROCESSING

Tube laser TruLaser Tube 7000

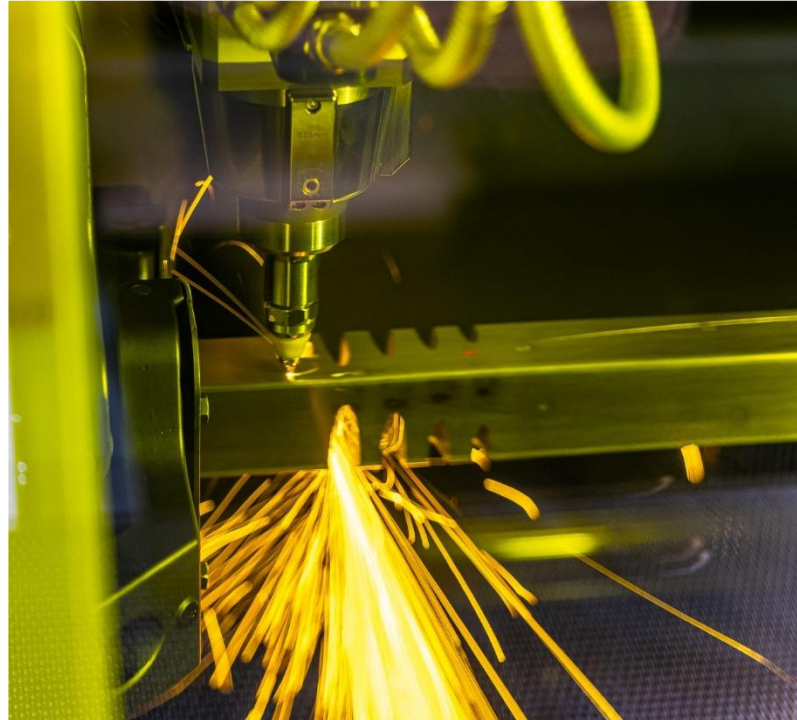
Clean cuts = minimal post-processing

Maximum cost savings

Minimal material usage

Repeat accuracy

New design options / joining geometries



# WELDING

**Laser welding**  
automated

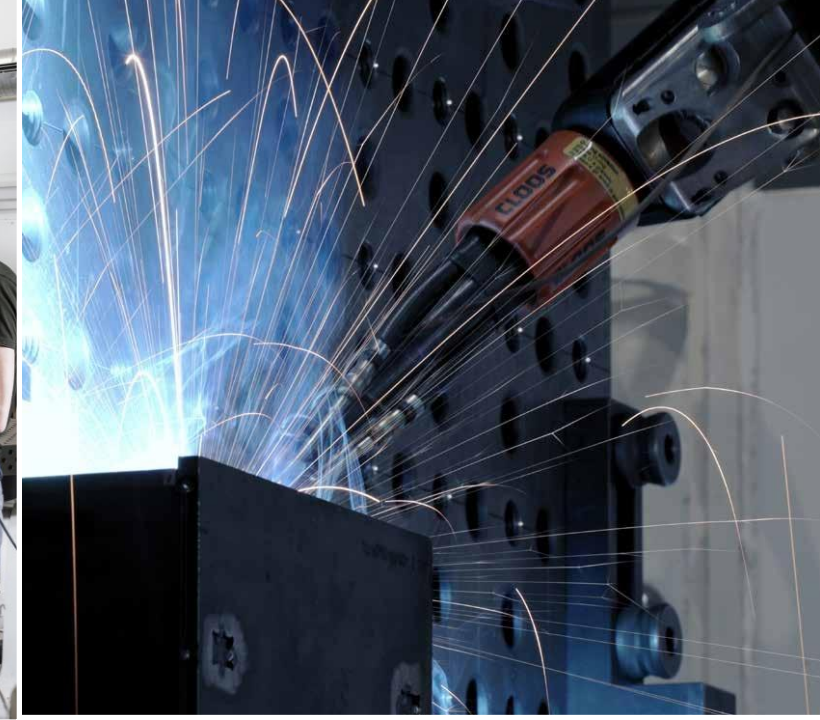
**Plasma welding**  
automated

**TIG welding**  
manual, orbital & automated

**MIG/MAG welding**  
manual & automated



DIN EN ISO 3834 2 | AD 2000 MERKBLATT HPO  
DIN EN 1090 2 EXC3 | DIN EN 1090 3 EXC2 |  
DIN EN 15085 2 CL1 | Certificate of professional competence  
Water Resources Act | DVS corporate membership



## NON-DESTRUCTIVE TESTING

Visual inspection  
according to DIN EN ISO 17637 (VT 2)

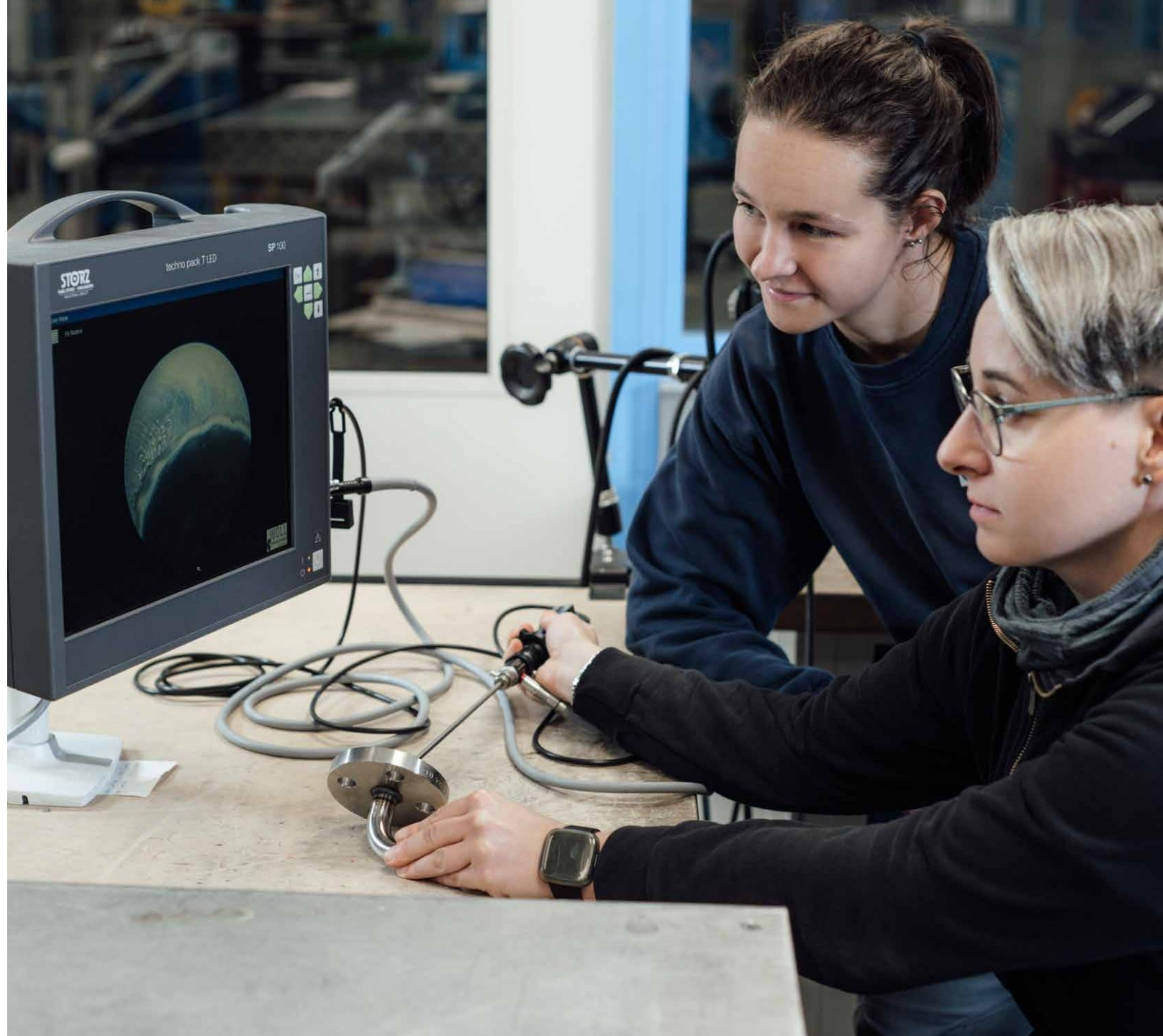
Dye penetrant testing  
according to DIN EN ISO 3452 (PT 2)

Magnetic particle testing  
according to DIN EN ISO 17638 (MT 2)

Leak test (pressure or vacuum test)

Hardness test with Sonodur3

Grinding preparation



## CNC MACHINING

### **Milling machines, including**

4 x Hermle C400

1 x Hermle U1130 5-axis

1 x MAHO MH600E

### **Lathes, including**

2 x DMT Kern CD480 (center length 1000 +  
1500 mm)

1 x DMT Kern CD650 (center length 3000 mm)

### **Surface grinding**

### **Drilling machines**

### **Band sawing machines**

### **Labeling**





## COMPONENT ASSEMBLY

Complete solution or contract manufacturing  
From pre-assembly to final assembly



## CERTIFICATIONS

Not just a piece of paper for us, but commitments, which we take seriously.

DIN EN ISO 9001  
DIN EN ISO 14001  
DIN ISO 45001  
DIN EN ISO 3834 2  
AD 2000 - leaflet HP0  
WPKDIN EN 1090 2 EXC3  
DIN EN 1090 2 EXC3  
DIN EN 1090 3 EXC2  
DIN EN 1090 3 EXC2  
DIN EN 15085 2 CL1  
Specialist company certificate  
Water Resources Act  
DVS certificate WOLL  
DIN 2303 - Q1 BK2



## SUSTAINABILITY

### **Sustainability as a corporate principle**

Innovation, quality, and responsibility – including toward the environment and society

### **EcoVadis certification**

Participation in the globally recognized sustainability assessment for continuous improvement

### **Assessment areas**

Environment • Labor & Human Rights • Ethics • Sustainable Procurement

### **Goal**

Designing sustainable processes and supply chains, adhering to standards, and taking responsibility.

### **Our commitment**

To be a reliable, responsible partner for customers and society.

**BRONZE | Top 35%**

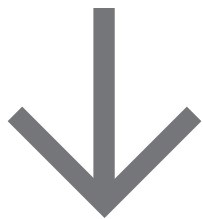
**ecovadis**

Sustainability Rating

**OCT 2025**

CUSTOMIZED, INDIVIDUAL

SOLUTIONS IN METAL  
AND STEEL  
CONSTRUCTION:  
PRECISION FOR EVERY  
REQUIREMENT

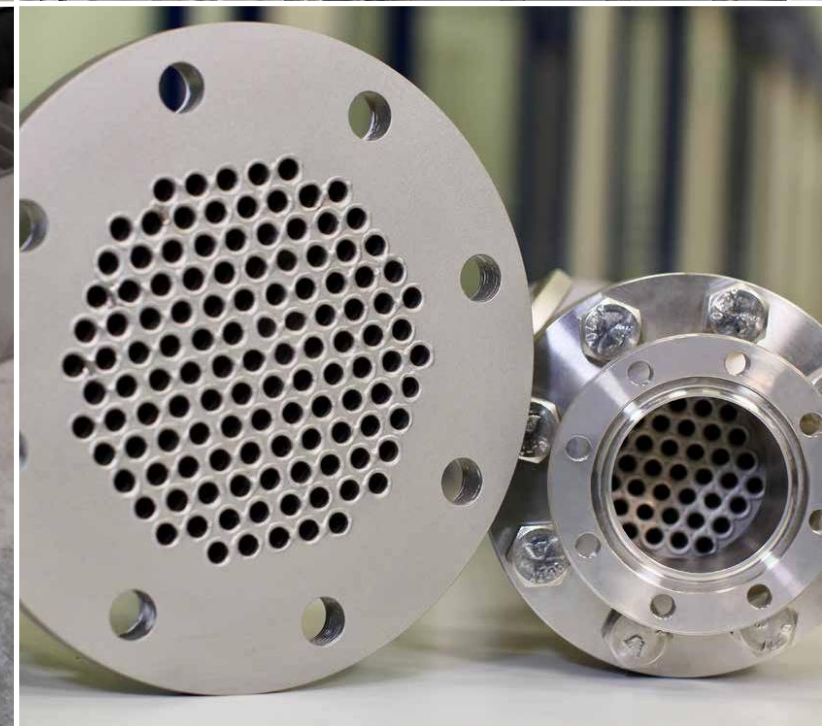
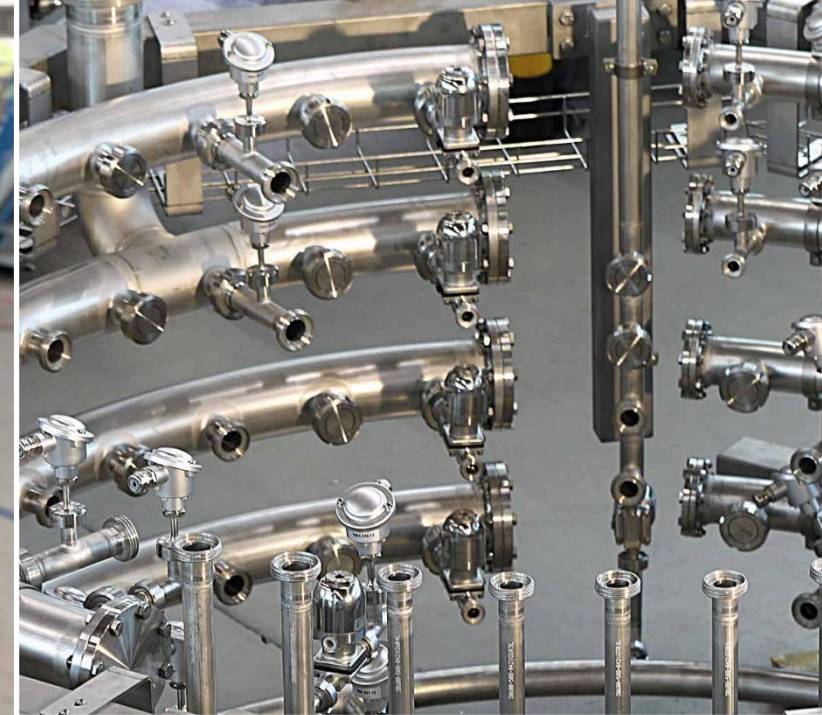


# APPARATUS, CONTAINERS AND PIPELINE CONSTRUCTION, DRIP PANS

**Apparatus, tanks, pressure vessels, plant components for tanks subject to approval**  
Planning & production

**Piping systems**  
Project planning, complete plant production, conversions and integration of new fittings

**Customized steel and stainless steel drip pans and oil pans**  
Production, assembly & certification according to Water Resources Act



## WELDED ASSEMBLIES

Frames | housings | enclosures | consoles |  
control cabinets | other devices

Complete in-house production & assembly

In-house design department for customized  
solutions

Wide range of welding processes such as TIG,  
MAG, laser welding, manual welding & more

Certifications including DIN EN ISO 3834 & DIN  
EN 1090 for the highest quality standards



## STEEL & METAL CONSTRUCTION

### **Steel construction**

Façade components | Columns | Platforms |  
Landings | Suspensions

From planning to production to on-site  
assembly

Certification according to DIN EN 1090 2 to  
EXC3 & DIN EN 1090 3 to EXC2

### **Metal construction**

Railings | Balconies | Roofing | Stairs | Gates

Stainless steel | Aluminum | Brass | Copper |  
Plastics



# PROFILE & SHEET METAL TECHNOLOGY MADE OF ALUMINUM

**From simple frames to fully automated  
production lines**

**Frames for  
Safety equipment**

Industrial workstations

Stairs & platforms

Work platforms such as assembly &  
maintenance platforms

**Integration of electrical components on  
request**



## RAIL VEHICLE CONSTRUCTION

Certification in accordance with DIN EN 15085 Part 2 for activity area P (production), classification level CL 1, i.e. the manufacture, modification & testing of welded rail vehicles & vehicle parts (including spare parts)

### **Range of services, including**

Manufacture and adaptation of vehicle parts

Production of components for bogies

Manufacture of piping for air conditioning units

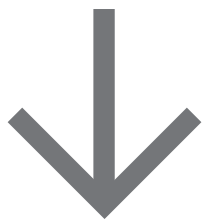
Couplings

Pull & push units and much more.



AND FINALLY

WHAT CHALLENGES  
CAN WE SOLVE FOR  
YOU IN METAL-  
WORKING?



# #PROBLEMSOLVER

## **FLORIAN PHILIPP**

Head of Manufacturing

T+49 681 970 24 946

+49 151 543 100 73

[florian.philipp@woll-group.com](mailto:florian.philipp@woll-group.com)

#PROBLEMSOLVER~~ERD~~

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**WOLL**.GROUP

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