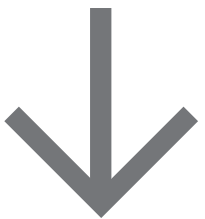




SHEET METAL, TUBE AND PROFILE PROCESSING / WELDING /
CNC-PROCESSING

METAL IN TOP FORM WOLL.



100 % EXPERTISE AND PRECISION

Starting as a small locksmith's shop in a garage in Saarbrücken, Germany, WOLL has been family-owned for over 60 years and has always focused on manufacturing good, reliable products. Today, the WOLL.Group brings together three specialized divisions at two locations in Germany: Automation, Manufacturing, and Semicon.

1960

FOUNDED

70

MILLIONS €
TURNOVER PER YEAR

430

EMPLOYEES

25.750

SQUARE METERS OF ASSEMBLY
& MANUFACTURING AREA



HEADQUARTERS
SAARBRÜCKEN
+ SITE
Östringen / BAWÜ

TAILOR-MADE
INTELLIGENT, WORLDWIDE



SPECIAL MACHINE ENGINEERING
AUTOMATION TECHNOLOGY
PROCESS ENGINEERING

”

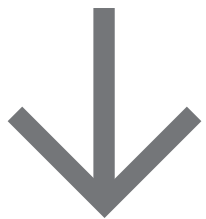
WE UNDERSTAND WHAT
DRIVES OUR CUSTOMERS,
AND WE DO EVERYTHING
WE CAN TO TURN THEIR
VISIONS INTO REALITY.

Christina Woll & David Seiler
Geschäftsführung



EVERYTHING FROM A SINGLE SOURCE

YOUR COMPLETE
SOLUTION
IN METALWORKING:
FROM THE IDEA TO
IMPLEMENTATION.



DESIGN

70 employees

Mechanical design in accordance with CE,
UL & customer guidelines

Various CAD systems, e.g. Inventor 2 D / 3 D

Development and production of prototypes and
small series



SHEET METAL PROCESSING

Laser cutting

2 x TruLaser 3040

Folding & bending

2 x Trubend 5320

1 x Trubend 7050

1 x Trubend 5130

Bending length: 4,000 mm

Sheet thicknesses: 0.5 - 20 mm

Deburring

Maximum sheet width: 1.500 mm

Minimum sheet metal part size: 20 x 20 mm



Benefit from our extensive, in-house stock. This allows us to offer flexible and fast delivery times.



TUBE AND PROFILE PROCESSING

Tube laser TruLaser Tube 7000

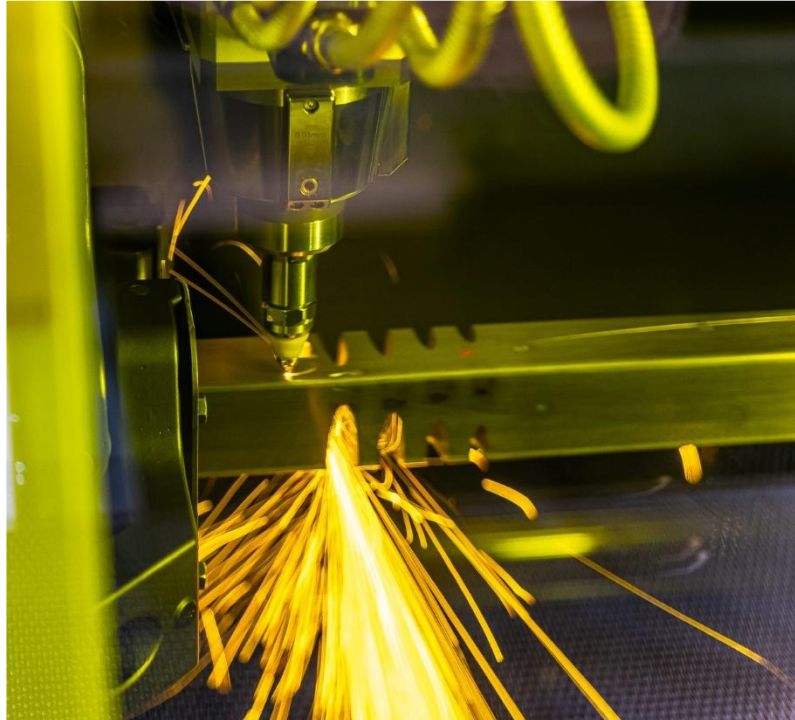
Clean cuts = minimal post-processing

Maximum cost savings

Minimal material usage

Repeat accuracy

New design options / joining geometries



WELDING

Laser welding
automated

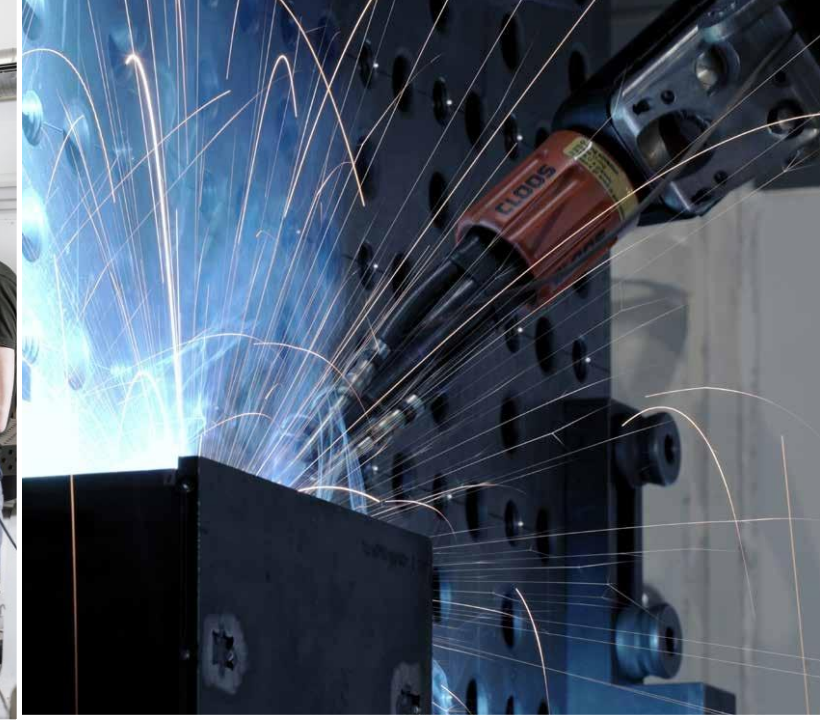
Plasma welding
automated

TIG welding
manual, orbital & automated

MIG/MAG welding
manual & automated



DIN EN ISO 3834 2 | AD 2000 MERKBLATT HPO
DIN EN 1090 2 EXC3 | DIN EN 1090 3 EXC2 |
DIN EN 15085 2 CL1 | Certificate of professional competence
Water Resources Act | DVS corporate membership



NON-DESTRUCTIVE TESTING

Visual inspection
according to DIN EN ISO 17637 (VT 2)

Dye penetrant testing
according to DIN EN ISO 3452 (PT 2)

Magnetic particle testing
according to DIN EN ISO 17638 (MT 2)

Leak test (pressure or vacuum test)

Hardness test with Sonodur3

Grinding preparation



CNC MACHINING

Milling machines, including

4 x Hermle C400

1 x Hermle U1130 5-axis

1 x MAHO MH600E

Lathes, including

2 x DMT Kern CD480 (center length 1000 +
1500 mm)

1 x DMT Kern CD650 (center length 3000 mm)

Surface grinding

Drilling machines

Band sawing machines

Labeling



COMPONENT ASSEMBLY

Complete solution or contract manufacturing
From pre-assembly to final assembly



CERTIFICATIONS

Not just a piece of paper for us, but commitments, which we take seriously.

DIN EN ISO 9001
DIN EN ISO 14001
DIN ISO 45001
DIN EN ISO 3834 2
AD 2000 - leaflet HP0
WPKDIN EN 1090 2 EXC3
DIN EN 1090 2 EXC3
DIN EN 1090 3 EXC2
DIN EN 1090 3 EXC2
DIN EN 15085 2 CL1
Specialist company certificate
Water Resources Act
DVS certificate WOLL
DIN 2303 - Q1 BK2



SUSTAINABILITY

Sustainability as a corporate principle

Innovation, quality, and responsibility – including toward the environment and society

EcoVadis certification

Participation in the globally recognized sustainability assessment for continuous improvement

Assessment areas

Environment • Labor & Human Rights • Ethics • Sustainable Procurement

Goal

Designing sustainable processes and supply chains, adhering to standards, and taking responsibility.

Our commitment

To be a reliable, responsible partner for customers and society.

BRONZE | Top 35%

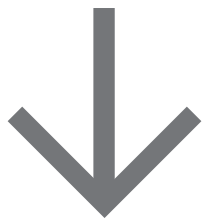
ecovadis

Sustainability Rating

OCT 2025

CUSTOMIZED, INDIVIDUAL

SOLUTIONS IN METAL
AND STEEL
CONSTRUCTION:
PRECISION FOR EVERY
REQUIREMENT



APPARATUS, CONTAINERS AND PIPELINE CONSTRUCTION, DRIP PANS

Apparatus, tanks, pressure vessels, plant components for tanks subject to approval

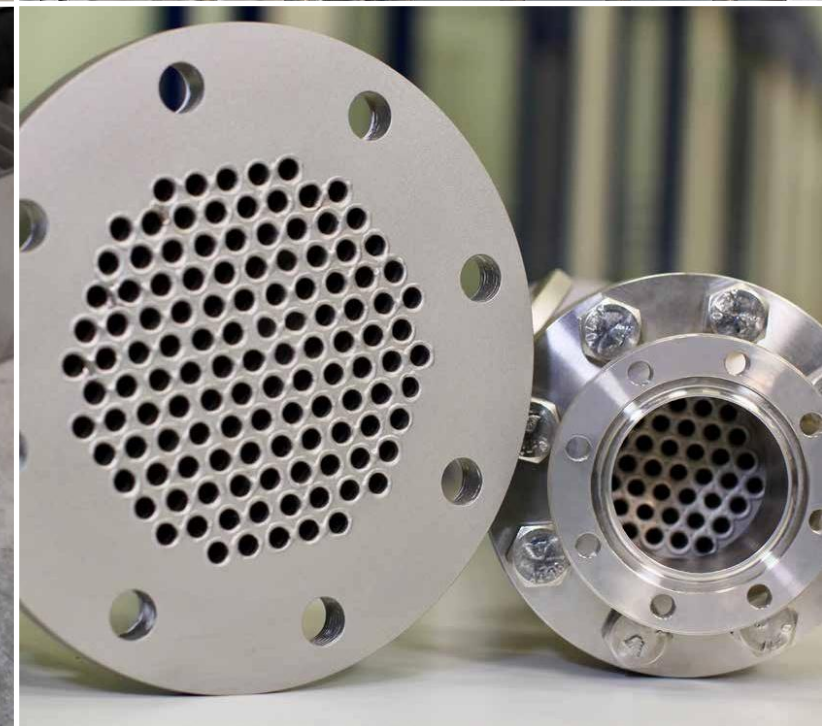
Planning & production

Piping systems

Project planning, complete plant production, conversions and integration of new fittings

Customized steel and stainless steel drip pans and oil pans

Production, assembly & certification according to Water Resources Act



WELDED ASSEMBLIES

Frames | housings | enclosures | consoles |
control cabinets | other devices

Complete in-house production & assembly

In-house design department for customized
solutions

Wide range of welding processes such as TIG,
MAG, laser welding, manual welding & more

Certifications including DIN EN ISO 3834 & DIN
EN 1090 for the highest quality standards



STEEL & METAL CONSTRUCTION

Steel construction

Façade components | Columns | Platforms |
Landings | Suspensions

From planning to production to on-site
assembly

Certification according to DIN EN 1090 2 to
EXC3 & DIN EN 1090 3 to EXC2

Metal construction

Railings | Balconies | Roofing | Stairs | Gates

Stainless steel | Aluminum | Brass | Copper |
Plastics



PROFILE & SHEET METAL TECHNOLOGY MADE OF ALUMINUM

**From simple frames to fully automated
production lines**

Frames for
Safety equipment

Industrial workstations

Stairs & platforms

Work platforms such as assembly &
maintenance platforms

**Integration of electrical components on
request**



RAIL VEHICLE CONSTRUCTION

Certification in accordance with DIN EN 15085 Part 2 for activity area P (production), classification level CL 1, i.e. the manufacture, modification & testing of welded rail vehicles & vehicle parts (including spare parts)

Range of services, including

Manufacture and adaptation of vehicle parts

Production of components for bogies

Manufacture of piping for air conditioning units

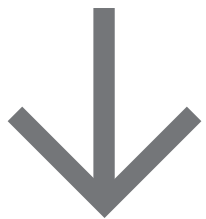
Couplings

Pull & push units and much more.



AND FINALLY

WHAT CHALLENGES
CAN WE SOLVE FOR
YOU IN METAL-
WORKING?



#PROBLEMSOLVER

MARKO BRÜGGE

Sales Manager Manufacturing

T +49 681 970 24 - 6454

Marko.bruegge@woll-group.com

FABIAN GAMMEL

Project Manager Manufacturing

T +49 681 970 24 - 1595

M +49 151 59011939

Fabian.gammel@woll-group.com

#PROBLEMSOLVERD

WWW.WOLL-GROUP.COM



WOLL.GROUP Krughütter Straße 93 . 66128 Saarbrücken . T +49 681 970 24 - 0 . info@woll-group.com