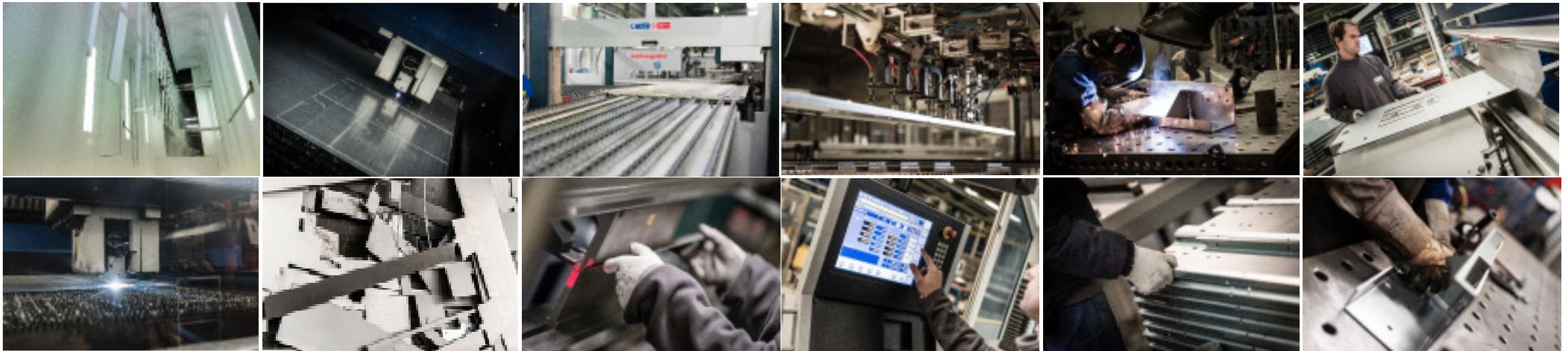
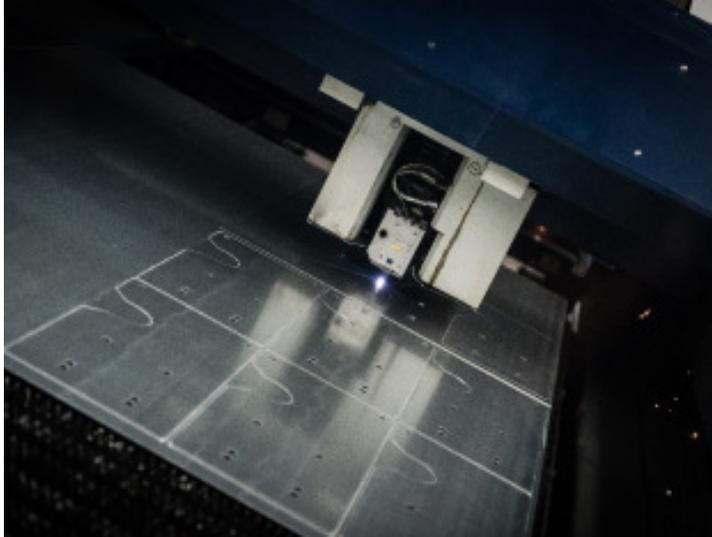


AMS

Tôlerie Fine



Fideve Group



Creation: 1991

Employees: 471

Turnover: 53,1 Millions €

Surface: 70 000 m2

7000 t per year of steel plate processed

Continuous investment

5 companies in the group



AMS
Tôlerie Fine

Fidève Groupe
Une synergie à votre service

Fideve Group

Fidève Groupe
Une synergie à votre service

ManuLine

Thann (68)

7 employees

Tvr = EUR 2.5 Mio

AGV System
Intralogistic train
Platform
Industrial trailer
Electrical towing
Big bag solutions

Standards and tailor made products

Atos

Glos (14)

370 employees

Tvr = EUR 36 Mio

Sheet metal workshop
19 inches storage bay
Liquid painting
Silkscreen printing

Products for electrical industry

M Façonnage Métallique

Champagnole (39)

18 employees

Tvr = EUR 2 Mio

Laser cutting
Machine welded frames
Bending
Assembling
Liquid painting
Powder painting
Sanding

Unit products, small and medium production

AMS
Tôlerie Fine

Thann (68)

46 employees

Tvr = EUR 7.6 Mio

Cutting
Manual Bending
Automatic bending
Welding
Assembling
Powder painting Setting
Riveting

Small recurring, medium and large production

OURÉVAL

Neuve Eglise (67)

30 employees

Tvr = EUR 5 Mio

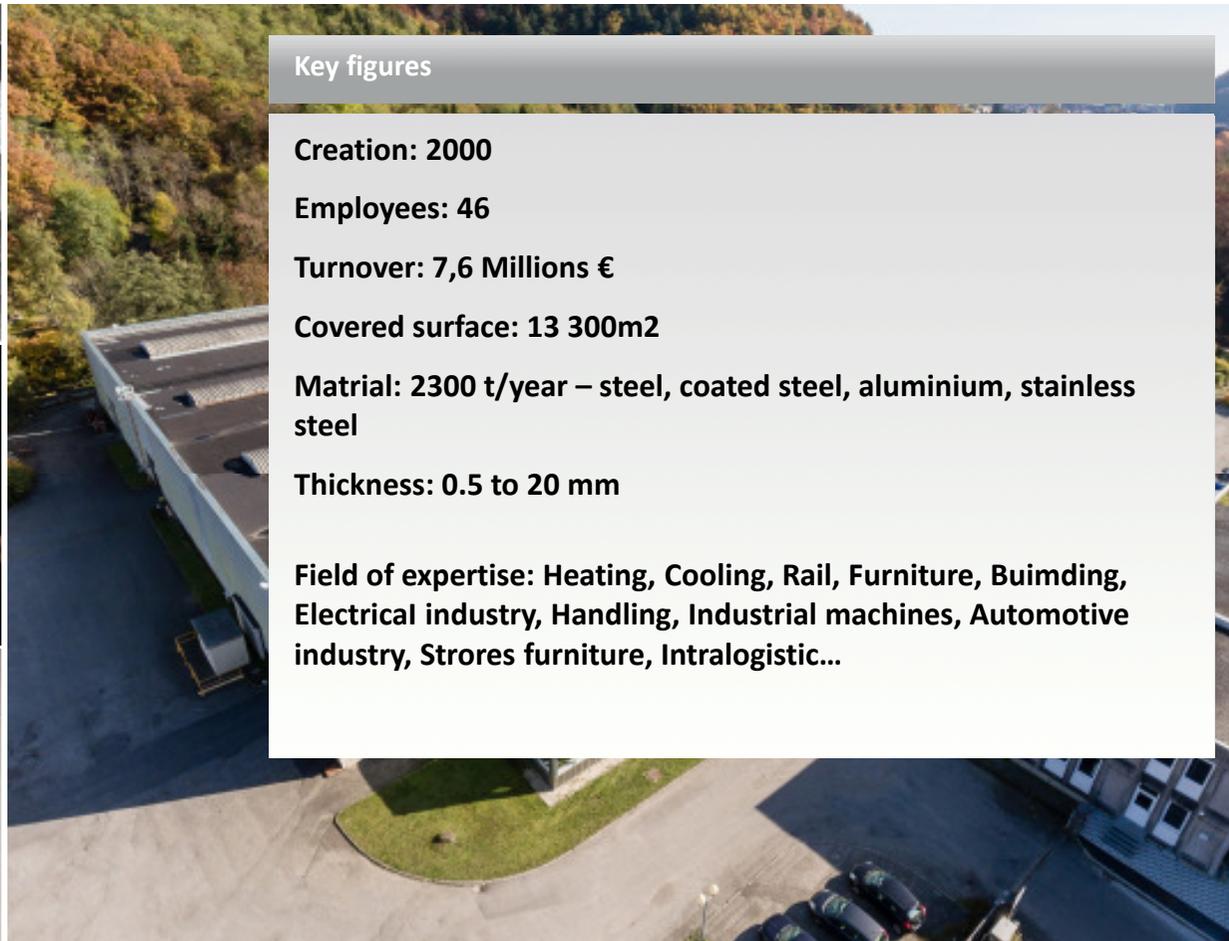
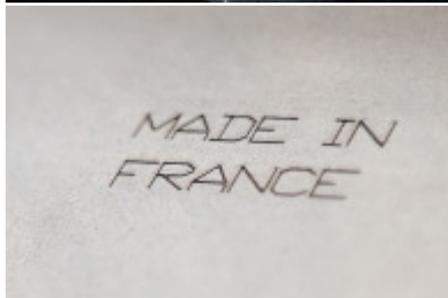
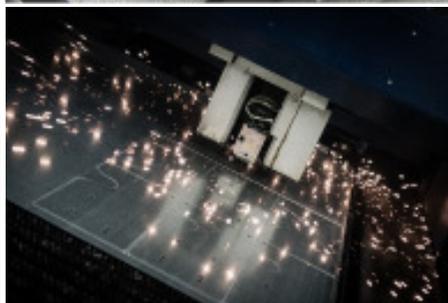
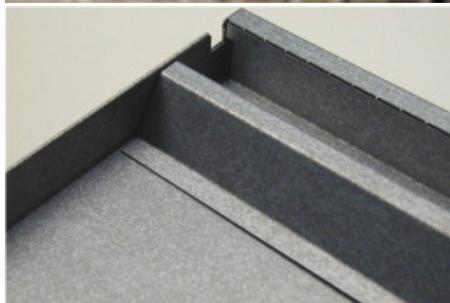
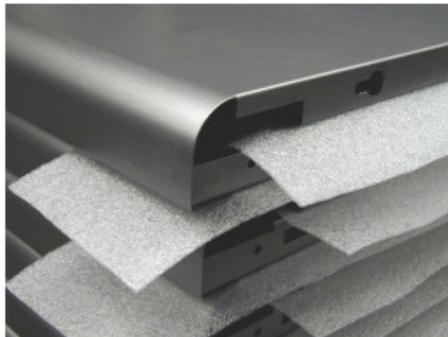
Cutting
Stamping
Assembling

Large production

AMS
Tôlerie Fine

Fidève Groupe
Une synergie à votre service

AMS Tôlerie Fine



Key figures

Creation: 2000

Employees: 46

Turnover: 7,6 Millions €

Covered surface: 13 300m²

Material: 2300 t/year – steel, coated steel, aluminium, stainless steel

Thickness: 0.5 to 20 mm

Field of expertise: Heating, Cooling, Rail, Furniture, Building, Electrical industry, Handling, Industrial machines, Automotive industry, Stores furniture, Intralogistic...

A Complete and Flexible Offer



CO-DESIGN – DESIGN TO COST



CUTTING



BENDING



WELDING



POWDER PAINTING



ASSEMBLING

Raw
plate

Finished
Product

Punching



Key figures

Punching machine Trumpf TC500 FMS

Plate capacity: 1500 x 4200mm

Punching machine Trumpf T5000 FMS

Plate capacity : 1500 x 3000mm

Supply and evacuation through automatic warehouse of raw and cutted plates

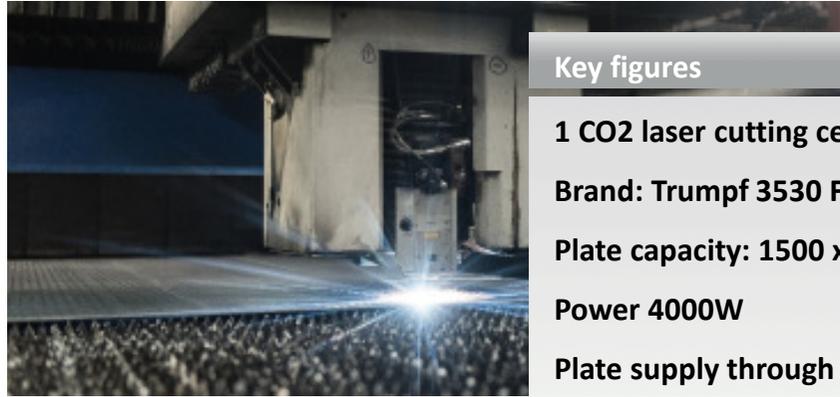
2 Punching machines Salvagnini S4.30 FMS including 1 unit in line with an automatic panel bender, connected with automatic warehouse

Plate capacity: 1500 x 3000mm

1 Punching machine with digital stop

Plate capacity: 750 x 2000mm

Laser Cutting



Key figures

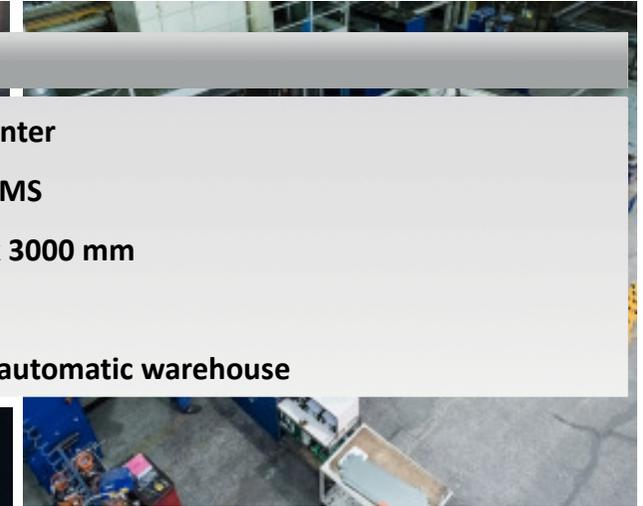
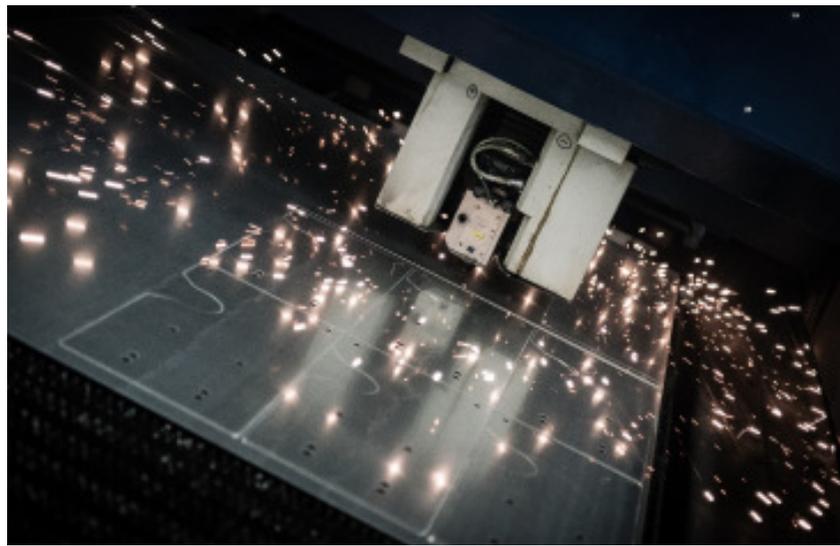
1 CO2 laser cutting center

Brand: Trumpf 3530 FMS

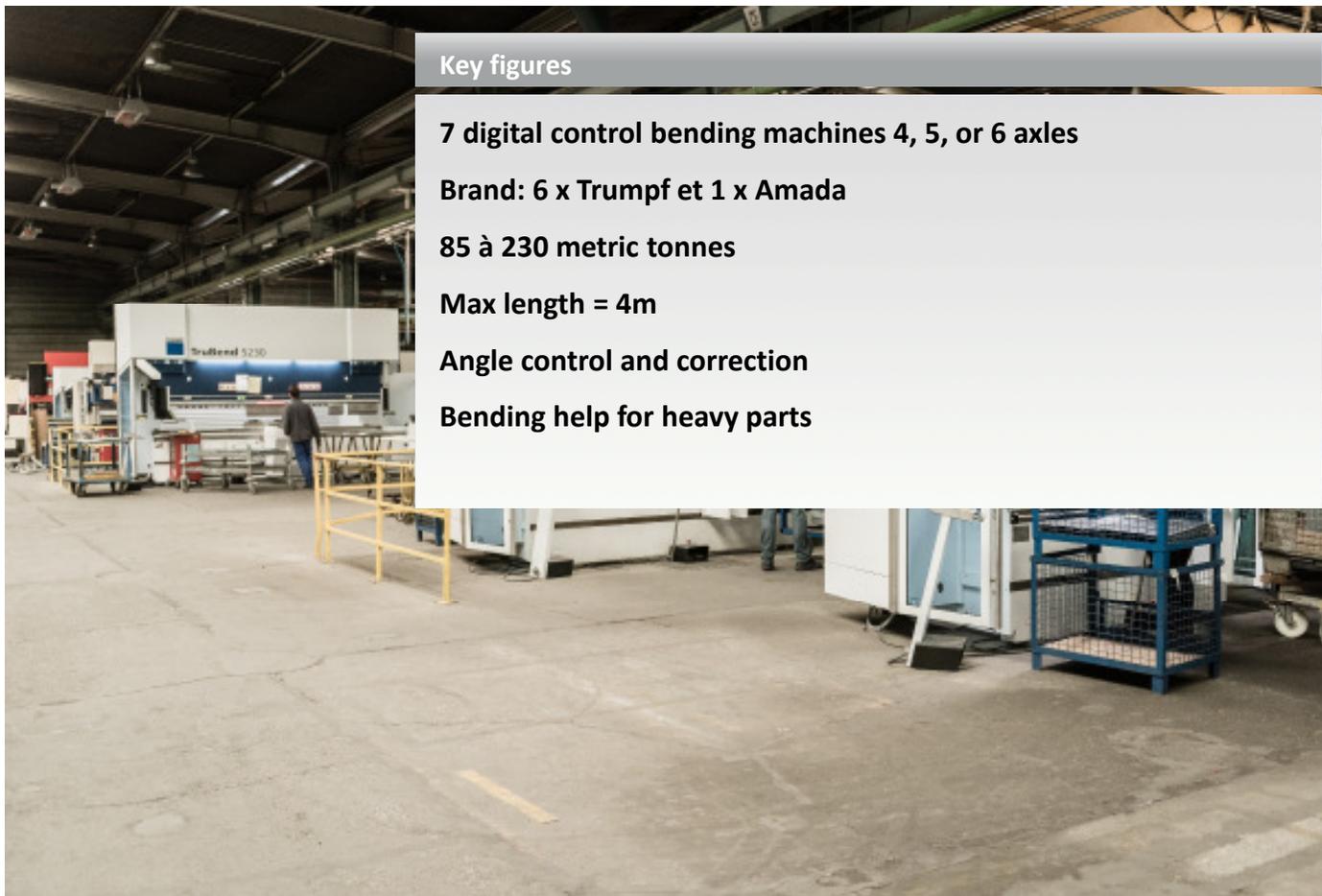
Plate capacity: 1500 x 3000 mm

Power 4000W

Plate supply through automatic warehouse



Digital control bending



Key figures

7 digital control bending machines 4, 5, or 6 axes

Brand: 6 x Trumpf et 1 x Amada

85 à 230 metric tonnes

Max length = 4m

Angle control and correction

Bending help for heavy parts

Pannel bender (automatic bending)



Key figures

1 Pannel bender P4 Salvagnini in line with a punching machine S4

Connected to automatic warehouse

Option CUT (integrated shear)

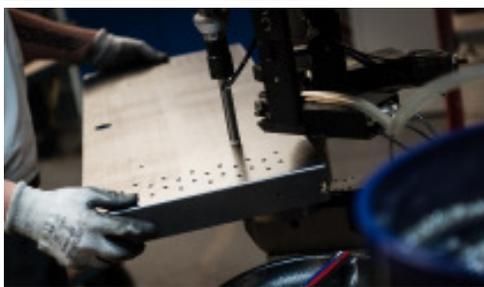
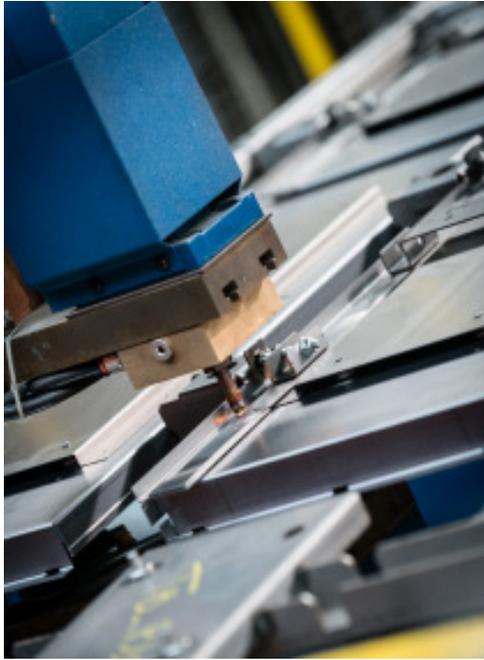
1 Pannel bender P4 Salvagnini

Supply and evacuation of the parts by robot

UP TO 80% SAVED TIME COMPARED TO TRADITIONAL BENDING



Welding – Robot, TIG/MIG



Key figures

1 Welding robot 9 axes, MIG – MAG

2 tables of 3000 x 800mm

1 spot welding center with digital control

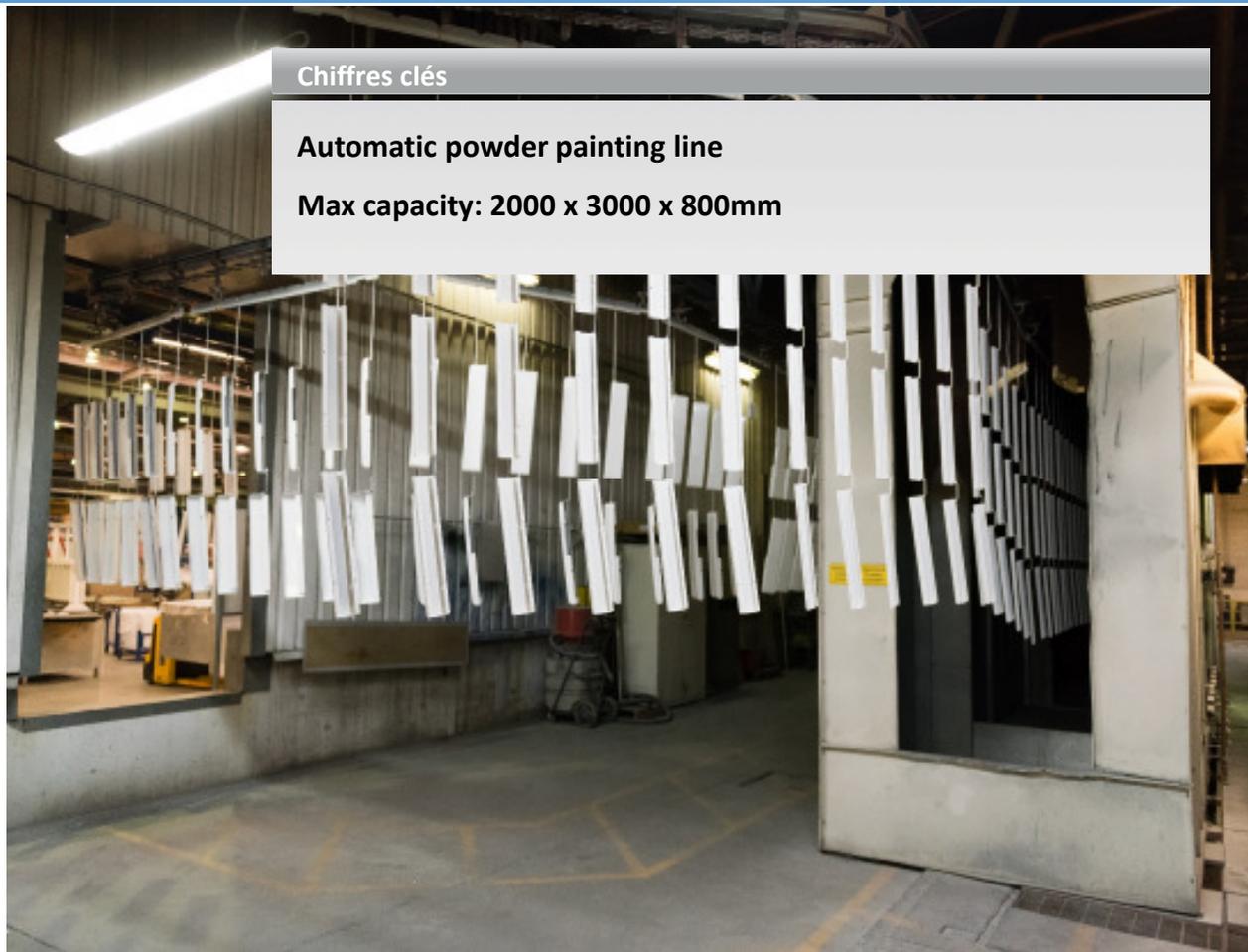
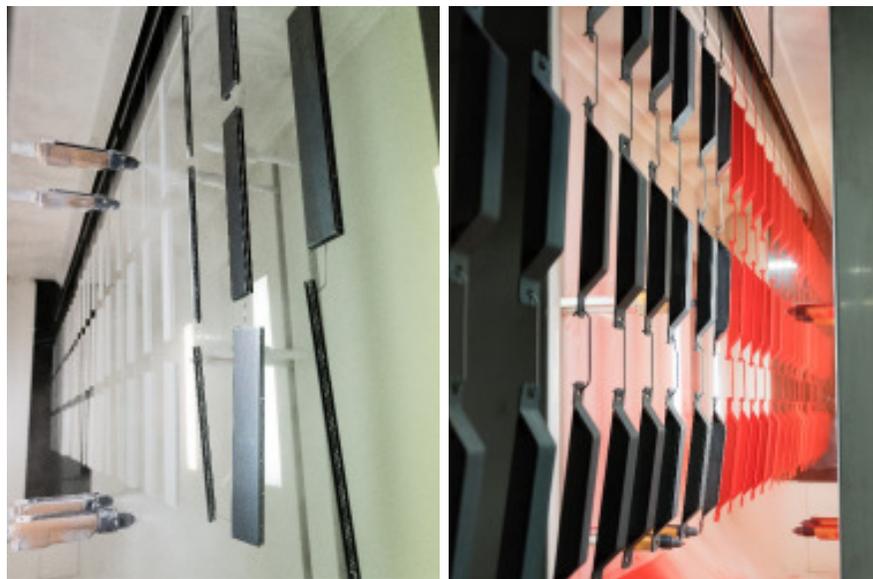
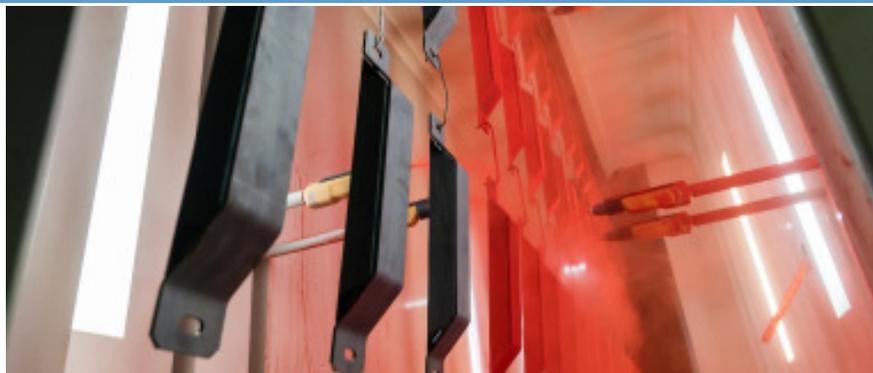
Welding center MIG – MAG; TIG

Spot welding machine

Pin welding machine



Powder painting

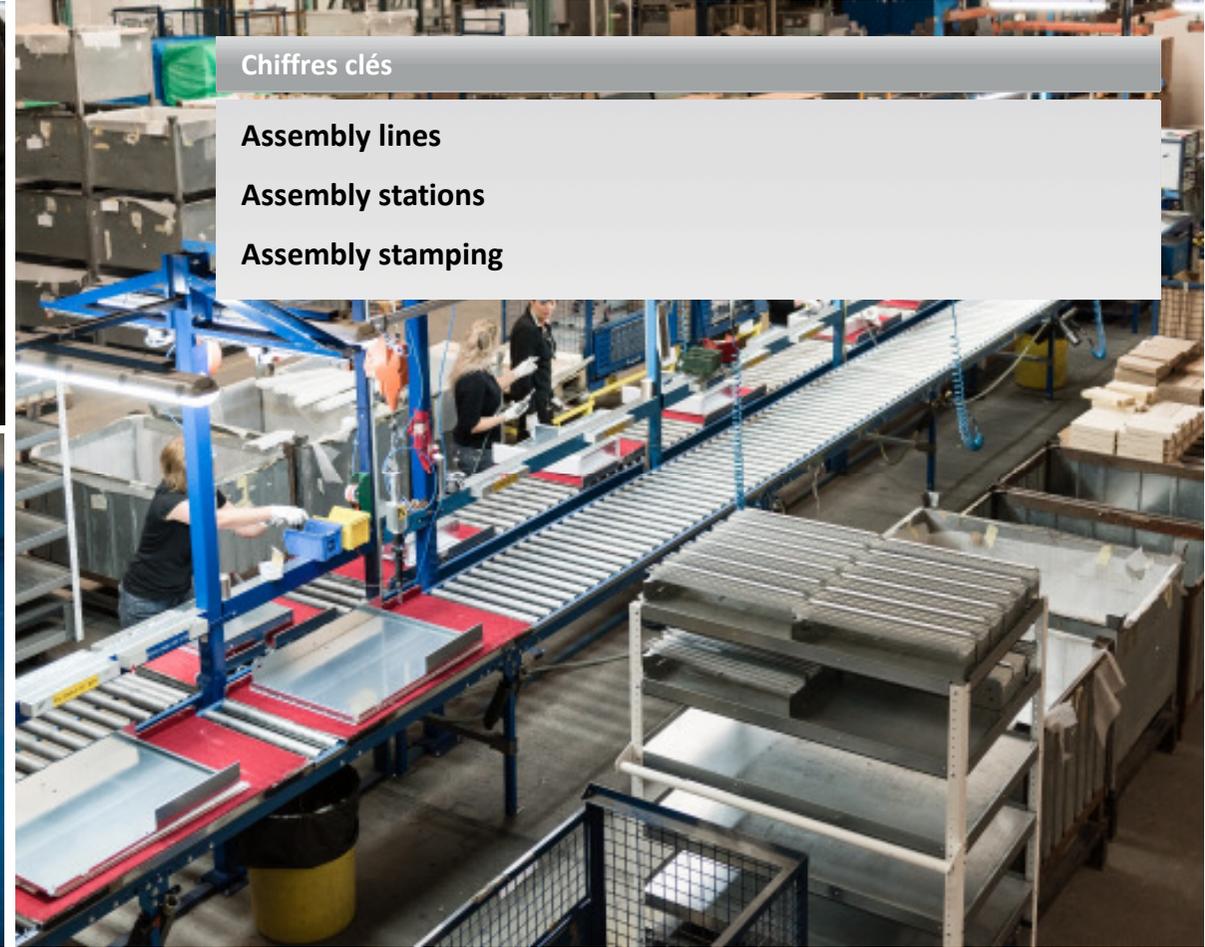
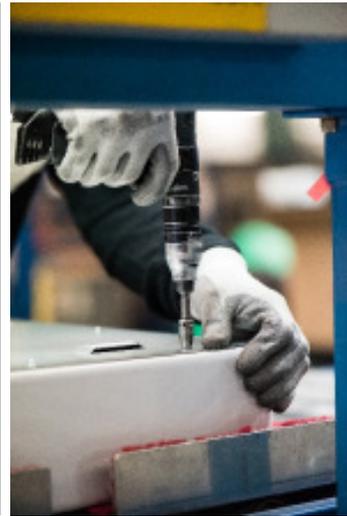
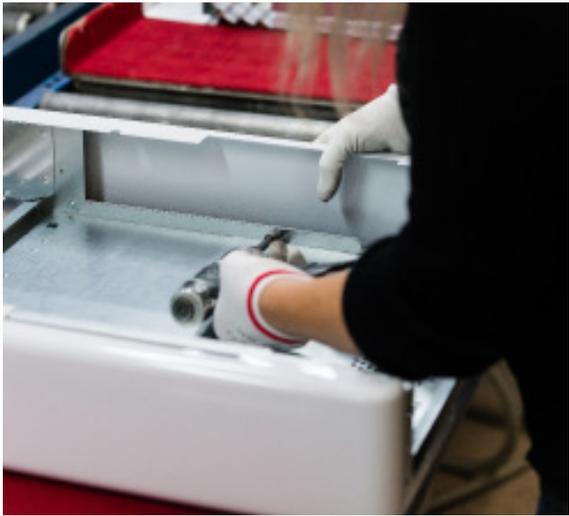
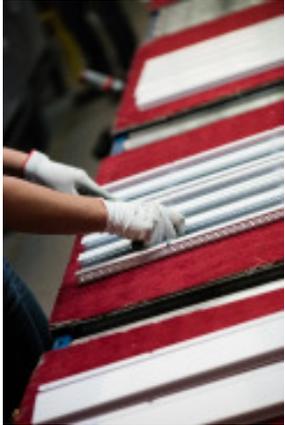


Chiffres clés

Automatic powder painting line

Max capacity: 2000 x 3000 x 800mm

Assembling



Chiffres clés

Assembly lines

Assembly stations

Assembly stamping

Success factors

AMS EXPERTISE

Enjoy the Fideve Group 25 years experience and AMS technical advice (design to cost, co-design...). A direct access for customers to the different AMS departments (Sales, R&D, Quality, Production, Logistic).

Advantage : limitation of the risk linked to design. Optimisation of the products

CONTINUOUS INVESTMENT

AMS invest permanently in new production equipments in order to keep productivity flexibility and propose attractive prices.

Advantage : a guaranteed lead time, a competitive price, state of the art production equipments to fulfill customers' expectations

MULTIPLE KNOW-HOW

Thanks to a wide range of know-how, AMS control its subcontracting need and is able to propose a complete and flexible service from cutting up to finished product delivery

Advantage : a service modulated according to customer's need

QUALITY

13 000m² of covered workshop with new generation equipments and high quality standards

Advantage : Possibility to process large production as well as small production with the same level of quality

CUSTOMER RELATIONSHIP

AMS has a human scale structure, extremely reactive in order to work hand in hand with customers

Advantage : a trustwothy partnership

Machinery equipment

CUTTING

- Punching machine Trumpf TC500 FMS 1500 x 4200 connected to automatic warehouse
- Punching machine T5000 FMS 1500 x 3000 connected to automatic warehouse
- Shear punching machine Salvagnini S4.30 FMS connected to automatic warehouse
- Punching - panel bender line S4 P4 FMS Salvagnini connected to automatic warehouse

- Laser Trumpf 3530 FMS 1500 x 3000 , 4000 W connected to automatic warehouse

- Digital stop punching machines 750 x 2000 x 8

- Cutting press 50 to 125 T

AUTOMATIC BENDING

- Pannel bender P4 Salvagnini connected to automatic warehouse, in line with S4
- Pannel bender P4 Salvagnini with evacuation of the parts by robot

MANUAL BENDING

- 7 bending machines with digital control 4, 5 ou 6 axles, 85 to 230 T, 2 to 4m, with angle control and correction

WELDING / ASSEMBLING

- Welding robot 9 axles, MIG - MAG
- Spot welding center with digital control and double turning table
- Welding centers MIG - MAG
- Welding centers TIG
- Spot welding machines (steel, stainless steel, aluminium)
- Pins welding machines
- Setting machines

- Assembly stamping machines
- Screw-gun
- Assembly stations
- Assembly lines

SURFACE TREATMENT

- Powder painting automatic line, max volume capacity = 2000 mm high, 3000 mm wide, 800 mm deep
- Sand blasting machine

HANDLING

- 300 pallet automatic warehouse connected to production machines
- Fork lifts 1.5 to 4 T
- Bridge cranes 2 to 7.5 T

AMMS

Tôlerie Fine

78 faubourg des Vosges
F-68804 THANN Cedex
FRANCE

Tel: +33 (0)3 89 35 72 80
Fax: +33 (0)3 89 35 72 82
ams@amsthann.fr

www.fideve-groupe.com



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