BERCIC d.o.o.

Company presentation

Bercic d.o.o. in brief

We are ...

- Specialists for zinc and aluminium high pressure die casting with 27 years of tradition
- Present in Kranj, Slovenia. HQ: Skofjeloska cesta 108, Production site: Savska cesta 1

We operate with...

- 2 automatized aluminium die casting cells Buhler 630 SC
- 3 zinc die casting machines (from 20 -63 tons)
- In-house secondary operations (surface grind flash, drilling and threading of holes, vibratory deburr surface finish on diecastings and tool repair shop)

We supply parts for...

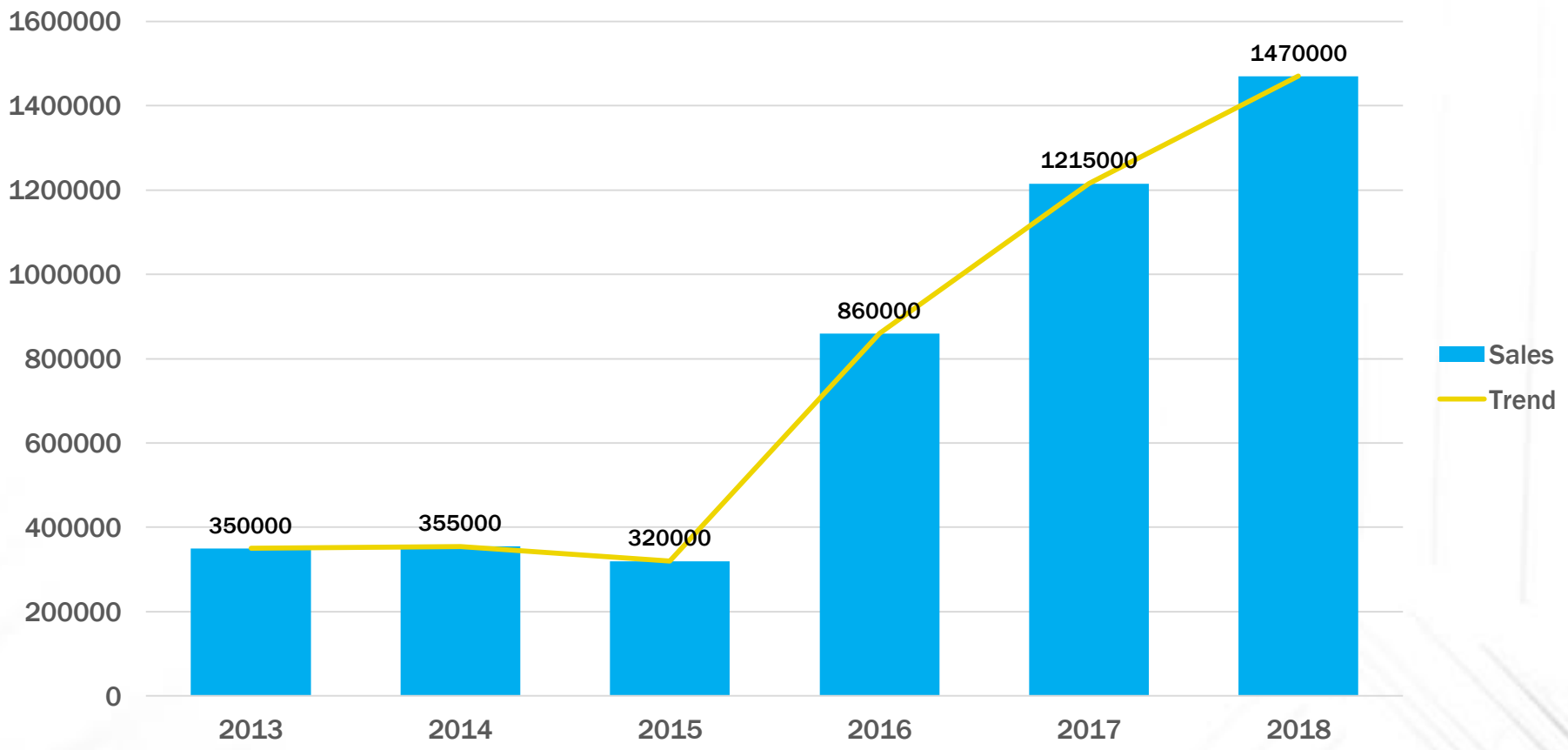
- Automotive industry
- Household appliances
- Furniture industry
- Electronics
- Hydraulic and Pneumatic industry

Our size (2018) ...

- 1,5 Mio € consolidated turnover with 5-9 employees

Annual sales

In €



Materials we use in our production

- Aluminium alloys

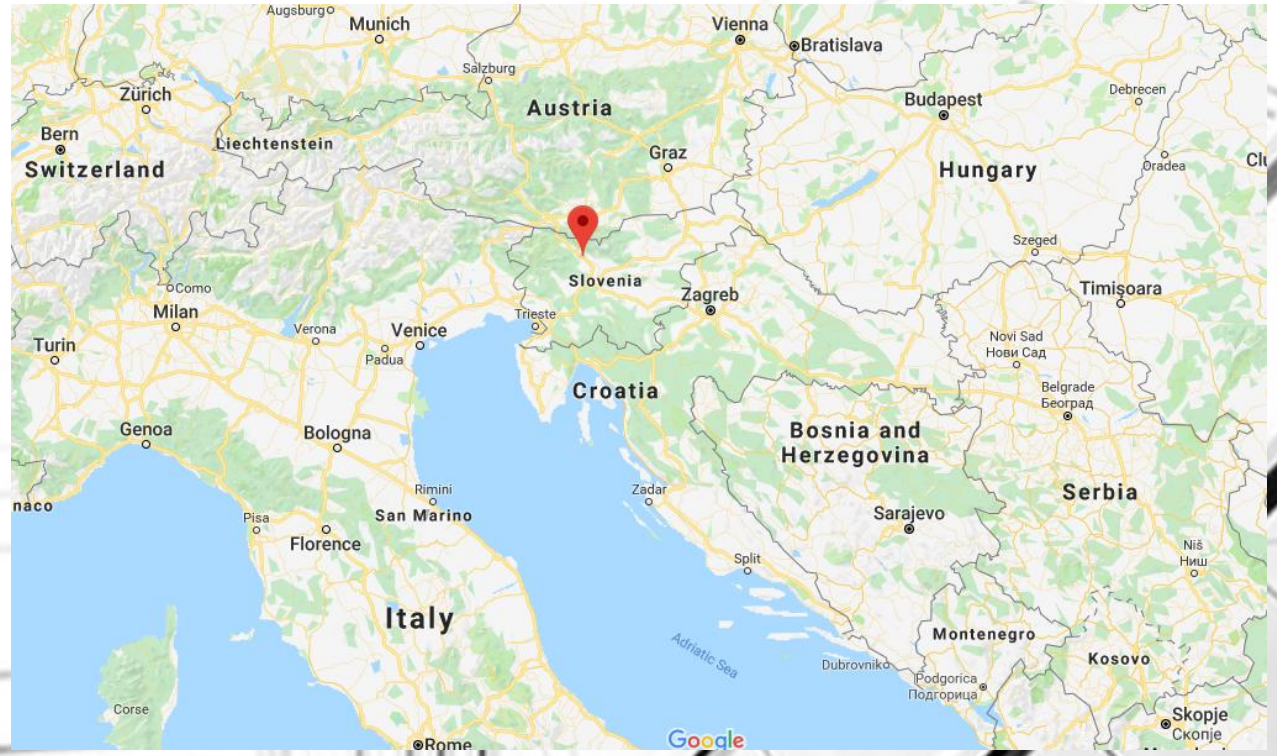
Short designation	Alloy symbol
Al 226	AlSi9Cu3(Fe)
Al 230	AlSi12 (Fe)
Al 231	AlSi12Cu1(Fe)

- Zinc alloys (ZAMAK)

Short designation	Alloy symbol
ZP 3	ZnAl4
ZP 5	ZnAl4Cu1
ZP 2	ZnAl4Cu3

Our location – Kranj, Slovenia

Kranj is the fourth-largest city in Slovenia. It is located approximately 20 kilometres northwest of Ljubljana.



Production plant address: Savska cesta 1, Kranj

Production equipment for Al alloys

Melting furnace

Die casting cells (Cold chamber)

Production equipment for Zn (ZAMAK) alloys

Hot chamber die casting machines

Secondary operations (example: vibratory finishing)

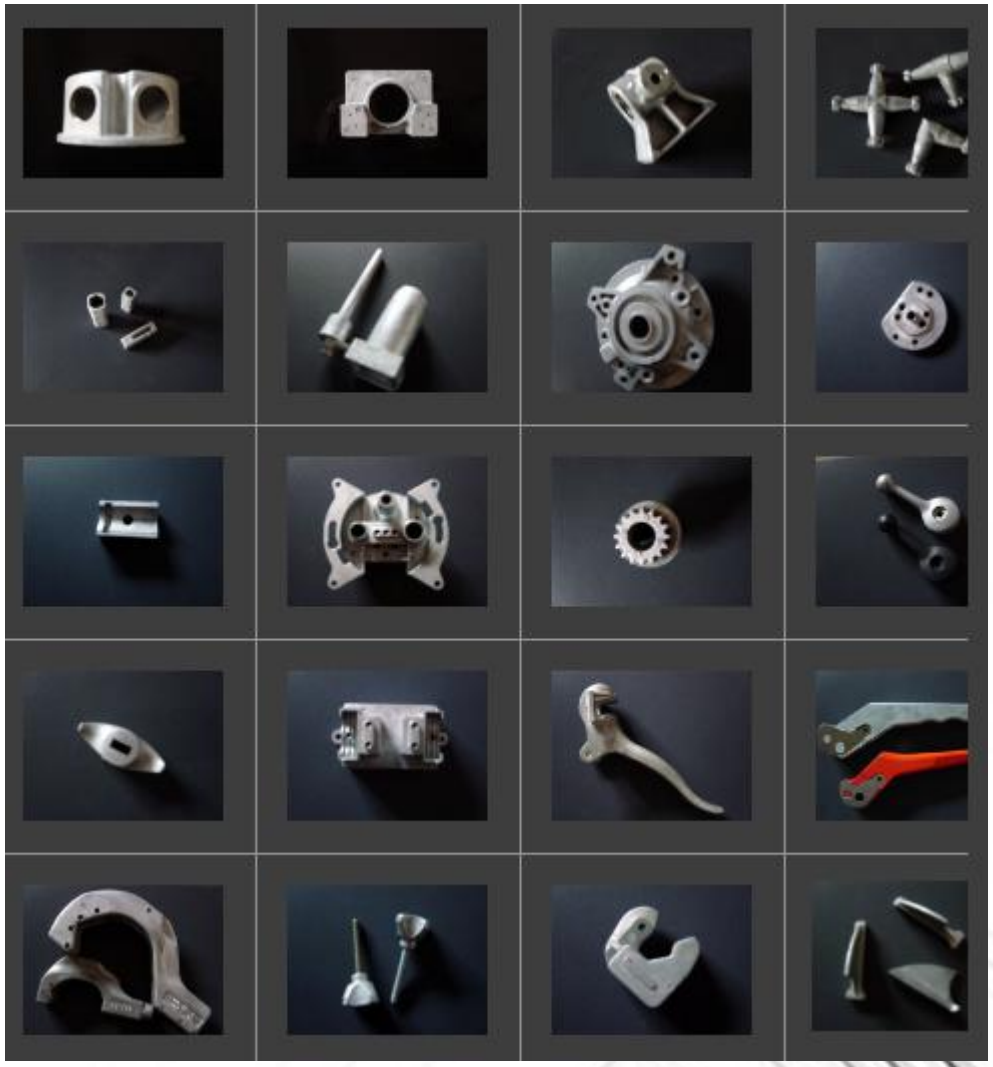
In-house tool repair and maintenance shop

We have an in-house Tool Maintenance Department to repair tools, fix problems such as worn out inserts and maintain the tools helping you to extend the life of the tool and make sure your parts stay in spec.

We outsource tool design and manufacture of new die casting dies.

Zinc (ZAMAK) products

- Automotive
- Electronics
- Household appliances
- Furniture industry
- Hydraulic – Pneumatic industry, etc.



We offer you

- High degree of flexibility. We do our best to meet the requirements of our customers and provide them with the best possible service.

- Our aim is to spread the range of our customers, to become their reliable partner in the supply of zinc and aluminium casting parts and to develop long term relationships with our valued clientele.

- We assure you long term reliability and quality.

CERTIFICATE

TÜV AUSTRIA

ZERTIFIKAT | CERTIFICATE | CERTIFICAT | CERTIFICADO | СЕРТИФИКАТ | شهادة | 证书 | 인증서

Management system as per EN ISO 9001:2015

In accordance with TÜV AUSTRIA CERT procedures, it is hereby certified that

Berčič, Kranj, d.o.o.
Škofjeloška cesta 108
4000 Kranj
Slovenia

applies a management system in line with the above standard for the following scope

high pressure die casting

Certificate Registration No. 20100163001053 Valid until 2019-07-27

Certification Body
at TÜV AUSTRIA CERT GMBH

Vienna, 2016-07-28

This certification was conducted in accordance with TÜV AUSTRIA CERT auditing and certification procedures and is subject to regular surveillance audits.
TÜV AUSTRIA CERT GMBH Krugerstraße 16 A-1015 Wien www.tuv.at

Interested in doing business with us?

Please feel welcome to contact:

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