

# TOCI

**PRODUCTION & ENGINEERING**

The leader in sustainable metal works and mechanical service



# Honesty, openness, development

We wish to be the best partner for metalworks and mechanical engineering.

Being part of the metalworks' and mechanical engineering's supply chain, we hold quality and precision to the highest regard. Collaboration, innovation and common goal are important to us when we are in the product development process. Our team considers itself open, honest and always ready to quickly learn new things to service our partners and their ideas even better.

We manufacture products of carbon steel, stainless steel, aluminium and other alloys.



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# Toci in figures 2022

**6 000 000 €**

EXPECTED TURNOVER

**3000 + 3000 m<sup>2</sup>**

AREA OF FACILITIES

**AA**

CREDIT RATING

**55**

NO. OF EMPLOYEES

**13**

WHITE COLLAR

**42**

BLUE COLLAR

# Quality management

## Certificates

- ISO 9001
- ISO 14001
- EN 1090
- EN 3834

Welding engineer  
WPS and WPQR



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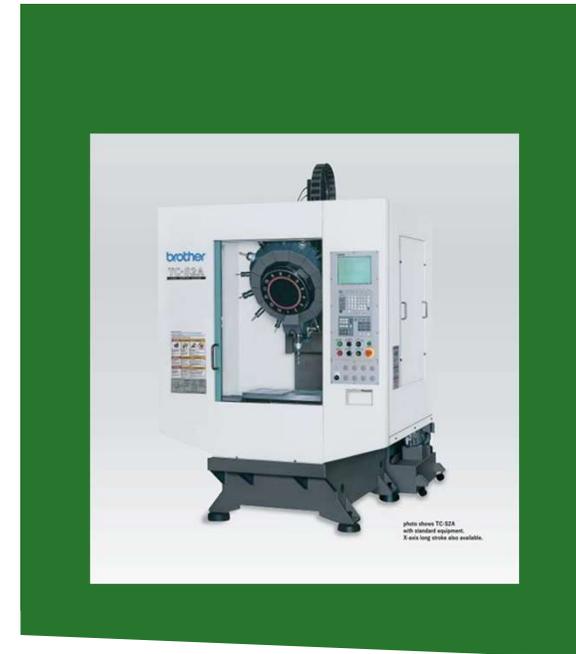
# Machinery

- **Laser Cutting benches Bystronic (x3)**  
Max table size 4000x2000 mm
- **Gas cutting bench**  
Table size 3000x2000 mm
- **Bending benches Ermaksan**  
2500 mm, 135 tons
- **Rolling bench Metallkraft**  
Width 3050 mm (min D300 mm). Max thickness  
6 mm (8 - 100 mm wide products)
- **Grinding and edge rounding machines  
NS DM1100**  
Width 1100 mm
- **CNC turning benches Doosan Puma 2600LM**  
Max D376 mm, Max L = 1280 mm



# Machinery

- **CNC milling benches** Frees Haas VF-5, Brother TC-S2A
  - X-1270
  - Y-660
  - Z-635
- **Welding robot** Yaskava Motoman MA 1440
  - Welding machine Fronius TPS 5000
  - Max length 2000 m, max weight 250kg
- **Welding torches** Lincoln 500 A
- **Cutting Benches** for profiled material
- **Bench drills**



# Capacity

## Usual raw materials

### Carbon Steel

- Lasercutting thickness max 20 mm
- Gas cutting thickness max 60 mm

### Stainless steel

- Lasercutting thickness max 12 mm

### Aluminum

- Lasercutting thickness max 8 mm

➤ **Volume of production is about 200 tons per month**

# Biggest customers



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**Products**

## Weapon bracket

- Safely securing firearms inside vehicles
- Developed for armed forces
- **Latest and safest solution** in the field
- Suitable for most widely-used firearms
- **Adjustable** for all weapon types
- Developed with the **Norwegian Armed Forces** and **tested** in their laboratories



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## Field Hospital Stainless Steel Furniture



# Field Hospital Bed



# Field Hospital Containers



## Container legs, food industry frames

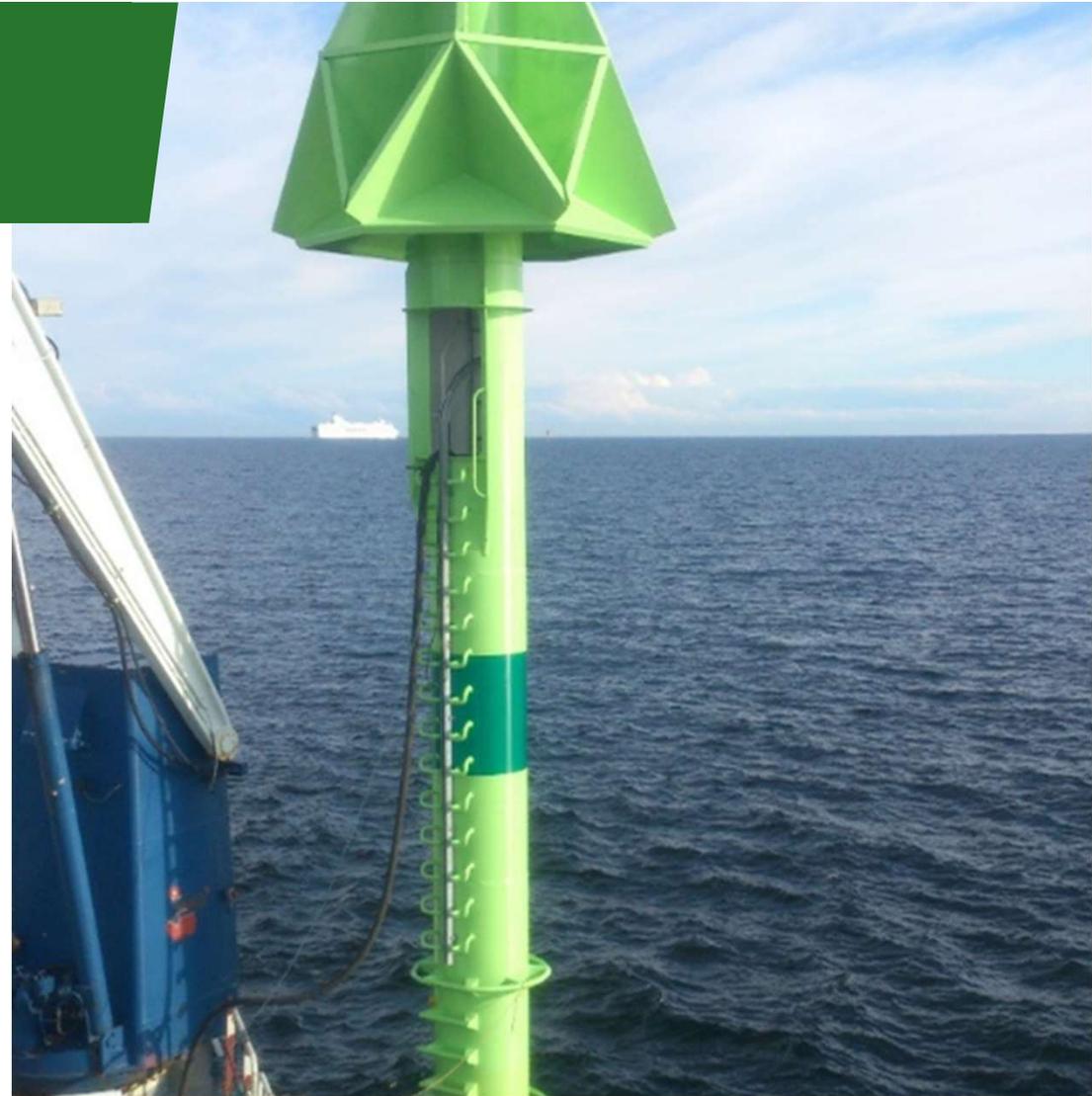


# Seamarks



KYSTVERKET

Liik  
enne  
vira  
sto



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# Truck frames



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# Truck components



## Truck components (stainless)



## Electrical-rooms for harbor cranes



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# Other References

# Bullet proof windows, doors and transaction windows



# Aluminum structures in the Arctic Sea for scientific research



Small components - laser cutting turning, milling, bending, welding, electro galvanizing



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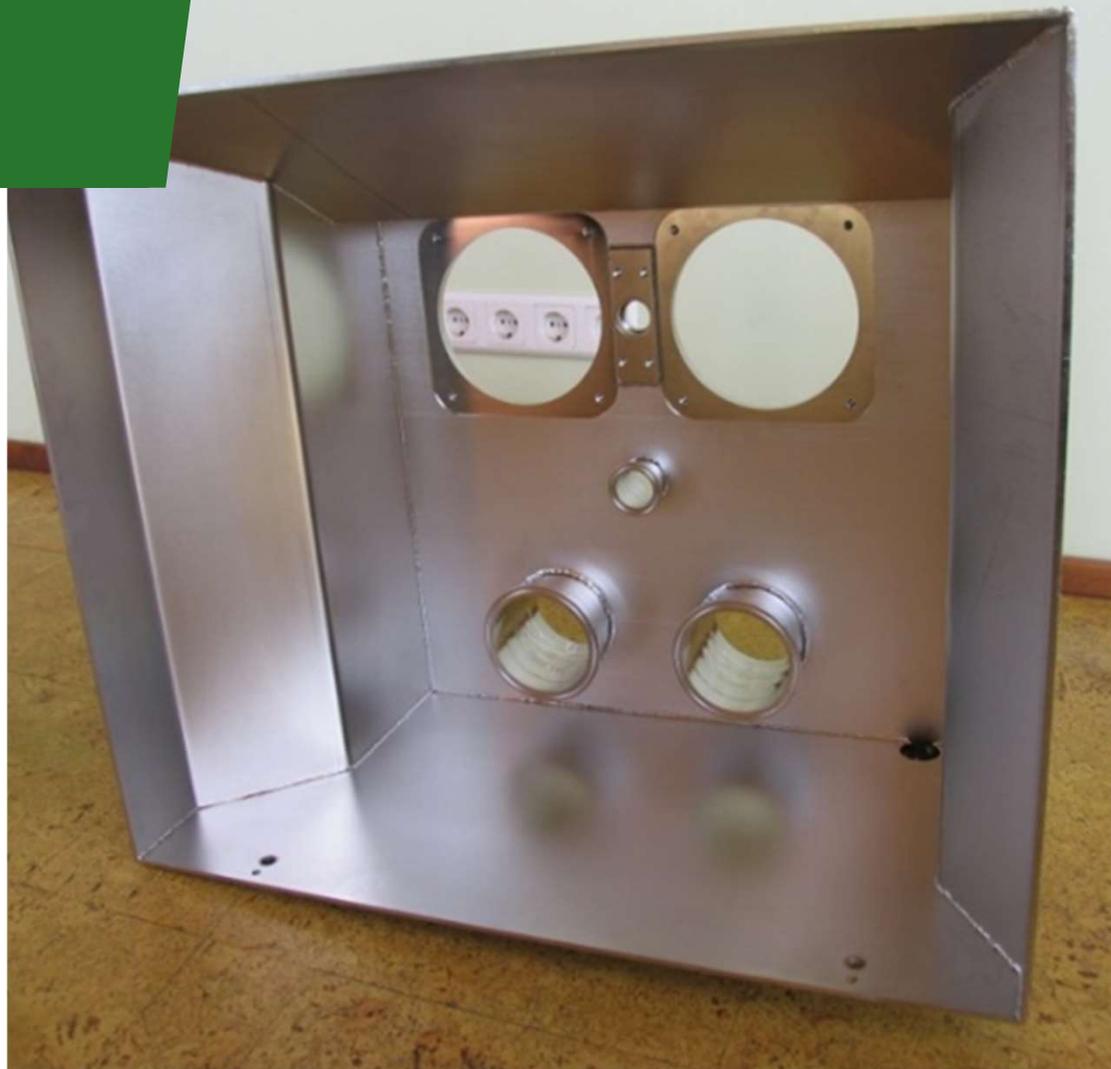
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## Owens, Trailers, Waste collection



# Aluminum cylinders, Trash containers, Food industry products



# Food industry liftingframes, hydraulic tanks for trucks, frames for trucks, cabinets for trucks



# Ladders, electrical components, tractors parts, battery boxes



# Liquid scintillation spectrometer box



# Mining Industry Filtering systems





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