

csplastic

moulds and moulding

TECHNOLOGY, KNOW HOW & FLEXIBILITY



C.S. Plastic S.r.l.
Via Remo Stortoni 28
62019 Recanati (MC) Italy

The company is located 45 Km.
from Marche Airport close to
Ancona city





Company Profile

- Year of foundation 1987 (since 2007 Ltd)
- Legal form Ltd (Family owned)
- Core business 2K-3K tool construction and 2K-3K injection moulding
- Business areas Automotive, Industrial Lighting, Packaging and Household appliance
- Certifications ISO 9001:2015 – IATF 16949 by end of 2020.
- Work method according to the MQR of IATF 16949
- Nr. of employees 52 (6 in R&D, 18 in Toolshop, 20 in Moulding, 8 in Sales&Administration)
- Company Turnover € 9.061.350,00 (2017) - € 10.781.000,00 (2018) - € 11.987.000,00 (2019)
- Forecast 2020 € 12.800.000,00
- % of Automotive T/O 19% in 2016 - 25% in 2017 - 27% in 2018 - 33% in 2019
- Equity ratio 2% in 2016 - 20% in 2017 - 18% in 2018 - 18% in 2019
- D-U-N-S[®] Number 338414125

Toolshop

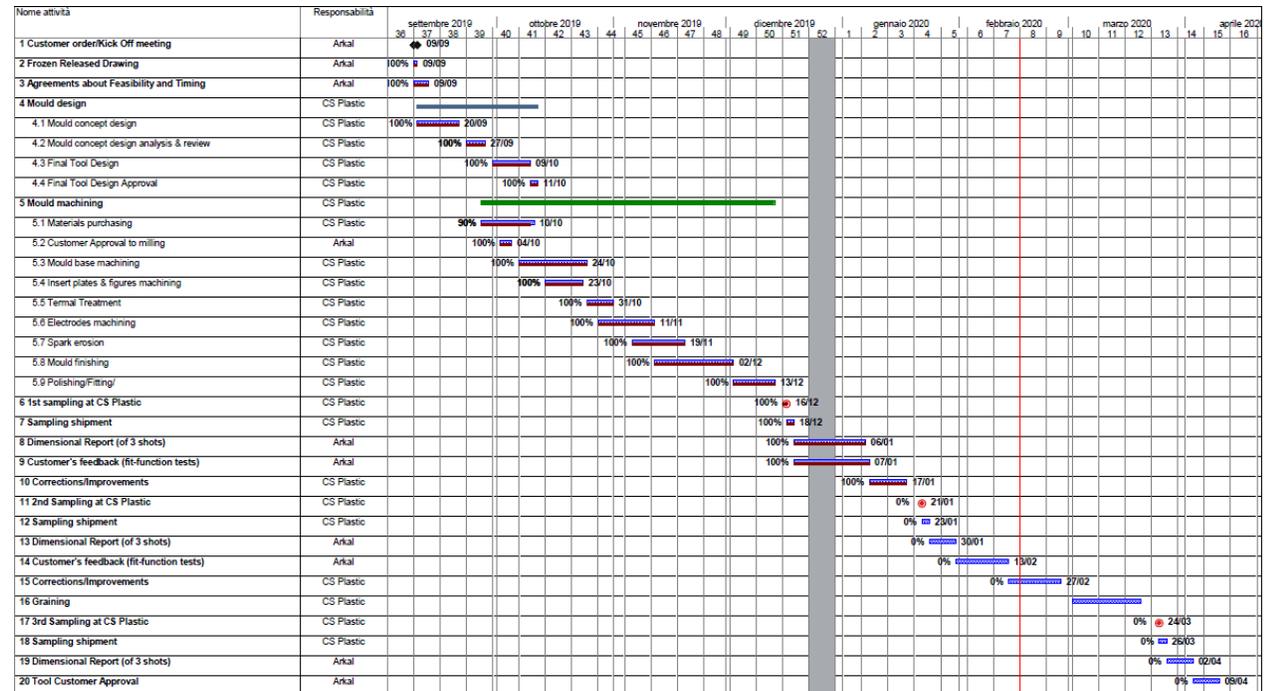
- Nr. of new tools built 80 in 2018 - 85 in 2019
- Yearly tool capacity 100 tools
- Max. Tool size 2000x1000x1000 mm.
- Mold technologies 1K-2K-3K multimateria, gas assisted, sequential, metal overmoulding, stack mold
- CAD/CAM System CIMATRON E14
- Data exchange formats STEP - IGS - DXF
- Prototype tools external partner
- Moldflow external partner
- PPS System Oasis - HIPLAN



Project Management:

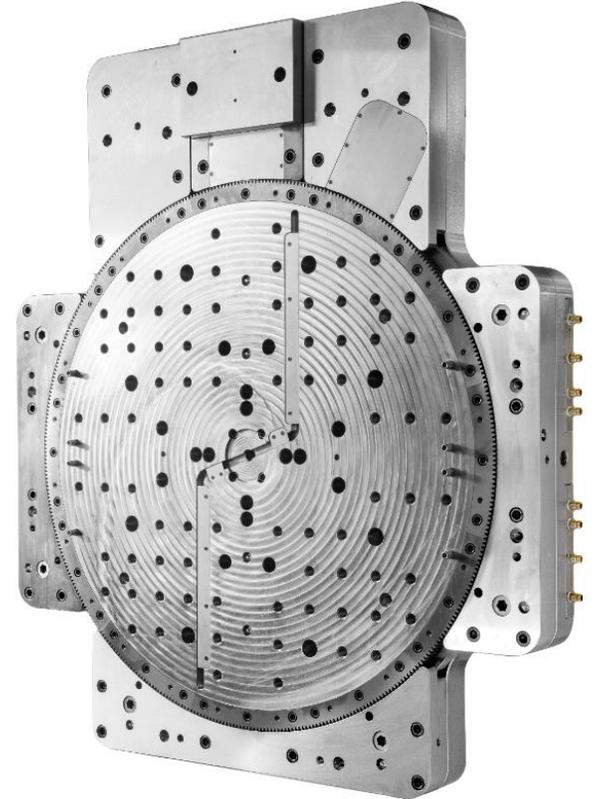
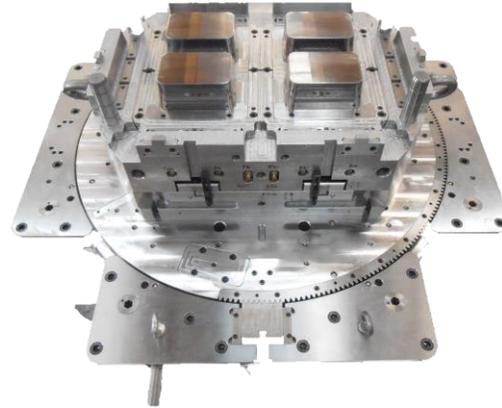
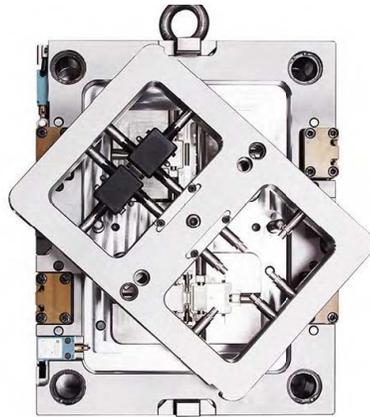
Kick off, initiating, planning, executing, process controlling, and closing the work in team with the customer.

- Microsoft Project Gantt
- Team Leader
- Periodic Follow Up
- Scheduled meetings





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Injection Moulding

- Nr. of IM machines 14 machines with clamping forces from 100t up to 700t
- Brands Arburg, Negri Bossi and BMB
- Accessories Robots, rotary tables, index, pick&place, gas assistance and sequential
- Materials ABS, PC, PC-ABS, PMMA, PA6/66-GF, PBT, PP-GF, POM, HDPE, TPE, TPU





Automotive:



Industrial lighting:



Packaging:



Appliances:



Automotive products

- Transparent and multi color lenses
- Transparent lightguides
- Bezels
- Center console trim
- Seat trim
- HVAC components
- Tank system components





Other branches

Industrial lighting

Lenses



Consumer goods

Handles



Packaging

Coffee pods



Appliance

Door Lense



Automotive interior parts

Opel



Opel



Opel



Alfa Romeo



Automotive exterior parts

Mini Cooper



Mercedes A-Class



Fiat 500



Fiat 500



VW Caddy



Mercedes A-Class



Mercedes A-Class



Nissan



Automotive under the hood parts



Other branches

Industrial lighting



Consumer goods



Packaging



Appliance





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