



FORGE
centro sud

BERTOLINA
FORGE



Leading company in the hot forging

of carbon steel, alloy steel, stainless steel, duplex, super duplex, titanium, brass, aluminum and copper.

Who we are

The Brenna Italforge Group, comprising the two subsidiaries Stamperia Brenna and Stamperia Italforge, is one of the leading Italian companies in the hot forging of carbon steel, alloy steel, stainless steel, duplex, super duplex, titanium, brass, aluminum, and copper. Additionally, we have a dedicated production division featuring 7 lines specialized in electro-upsetting.

We have highly qualified and specialized teams in the hot forging production of various alloys, through which we ensure quality, efficiency, and innovation on a daily basis.

45
Forging
lines

We forge
items from
20 g
up to
30 kg

200
employees

Covered area
20.300 mq

Company mission

With over 50 years of history and a strong connection to the local area, today the companies proudly have a presence in multiple sectors on the international market.

Our commitment to innovation and continuous growth, combined with the high-quality standards we uphold, allows us to meet the demands of an increasingly broad and diverse market.

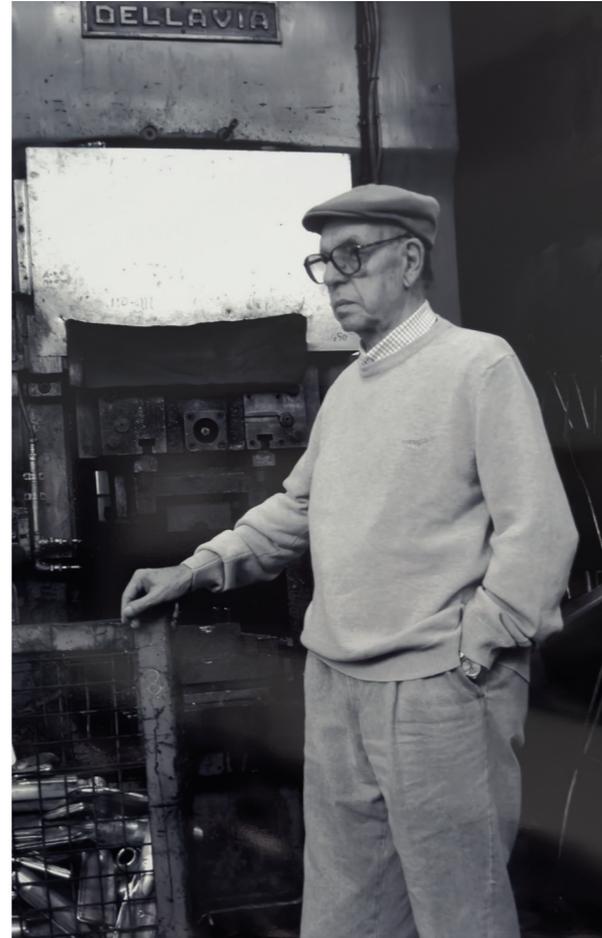


From 1951

Founded in 1951, Stamperia Brenna began as an artisan company thanks to the vision and technical expertise of its founder, Ambrogio Brenna. After initially focusing on the production of brass forgings, the company embarked on a path of expanding its product range and growing in size. The success achieved led, in 1985, to the acquisition of another manufacturing company, Stamperia Italforge, marking the definitive transition from an artisan business to an industrial one.

Nowadays

Today, the Group operates from three locations, covering a total area of approximately 20.300 square meters. With 45 forging lines and a team of highly qualified technicians, we produce over 300.000 parts daily, with weights ranging from 20 g to 30 kg.



STAMPERIA BRENNA

Legal headquarters: Bosisio Parini (LC)
Production facility: Annone di B.za (LC)

Covered Area: 10.800 mq

30 hot forging lines

of carbon steel, alloy steel, stainless steel, duplex, super duplex, titanium, brass, aluminum and copper.



STAMPERIA ITALFORGE

Legal headquarters and production facility: Sirone (LC)

Covered Area: 9.500 mq

15 hot forging lines

of carbon steel, alloy steel, stainless steel, duplex, super duplex, titanium and aluminum.

What we offer to our customers



Range of products

We have the capacity to produce forgings in all alloys, ranging from a few g to up to 30 kg, made possible through the collaboration with our partners.



Quality excellence

Constant monitoring and a strong commitment to the continuous improvement of product quality.



Flexibility

Particular attention to the customer's technical and production needs, ensuring adherence to the requested timelines.



Collaborative relationships

We have a strong commitment to establishing long-term, collaborative relationships with our customers.



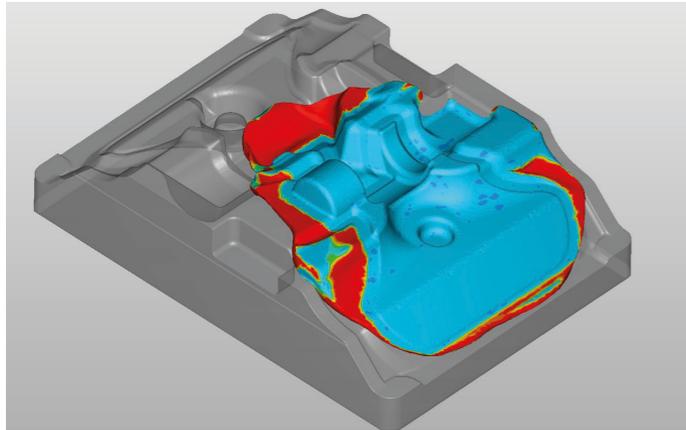
Design capability

Thanks to the experience of our technicians and investments in technology, we create custom forging tools and equipment tailored exclusively to the customer's needs.

Research and development

The creation of forging equipment takes place both within our company and through external partners. This is made possible by our modern and high-level technological capabilities, which include:

- | Simulation software for evaluating stresses and deformations
- | CAD/CAM stations
- | High-speed CNC milling machines
- | CNC electrical discharge machines (EDM)



Forging lines

The Group has 45 forging lines, including 3 robotic lines. Specifically, there are 28 mechanical presses, 15 mechanical hammers, and 2 pneumatic hammers. The power ranges from 200 to 2.500 tons.



Main sectors

The Brenna Italforge Group is active in numerous sectors and is constantly dedicated to the pursuit new projects from various industries.

- ▮ Hydraulic and Petrochemical
- ▮ Oil & Gas
- ▮ Automotive
- ▮ Motorcycle
- ▮ Railway
- ▮ Agricultural and Earth Moving
- ▮ Lifting
- ▮ Mining
- ▮ Medical
- ▮ Electromechanical
- ▮ Furniture
- ▮ Food and beverage
- ▮ Construction



ALUMINUM

STAINLESS STEEL

CARBON STEEL

BRASS

COPPER

TITANIUM

The Brenna Group is a leader in the oil & gas sector and in hydraulic and pneumatic fittings. Every day, approximately 300,000 products are forged in various alloys, such as: carbon steel, stainless steel, aluminum, copper, and brass.



OIL & GAS



HYDRAULIC AND PNEUMATIC FITTINGS

Finished product

Thanks to our external collaborators, we are also able to offer heat treatments, surface finishes, and mechanical processing.

HEAT TREATMENTS

Normalizing
Hardening
Annealing
Tempering

SURFACE FINISHES

Sand Blasting
Pickling
Polishing

MECHANICAL PROCESSING

Drilling and boring
Tapping
Milling
Chamfering



Raw product



Finished product



Certifications

Our quality standards are ensured by the certifications we hold. The entire production process, from the arrival of raw materials to the shipment of the finished product, is subject to rigorous quality controls at all production units.



STAMPERIA ITALFORGE DI SIRONE SRL

ISO 9001:2015

ISO 14001:2015

PED according to Annex I, Section 4.3 of Directive 2014/68/EU

QTR NORSOK M-650 for four types of materials: F44, F51/F60, F53, F55.



STAMPERIA BRENN & C. SRL

ISO 9001:2015

PED according to Annex I, Section 4.3 of Directive 2014/68/EU

QTR NORSOK M-650 for four types of materials: F44, F51/F60, F53, F55.

The other companies of the Group



FORGE CENTRO SUD, based in San Martino sulla Marrucina (Chieti), is a company specialized in hot forging of crankshafts, countershafts, pistons, gears, cylinders, heavy connecting rods, and forks. Forge Centro Sud Srl holds the IATF 16949 certification.

10
Forging lines

We forge items from **150 g** up to **30 kg**

80
employees

Covered area **12.000** mq



BERTOLINA FORGE based in Castronno (Varese), is a company specialized in hot forging of connecting rods, camshafts, and drive shafts for the automotive and motorcycle industries. Additionally, Bertolina Forge is an expert in hot stamping using electro-upsetting technology for components in the construction and lifting sectors.

9
forging lines

We forge items from **20 g** up to **12 kg**

50
employees

Covered area **5.600** mq





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