



MECCANICA
ITALIA



**A SINGLE CONTACT FOR A WIDE RANGE OF
PROCESSES AND SERVICES**



**Great things are done by a series
of small things brought together**

Vincent Van Gogh

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A unique entrepreneurial business



Meccanica Italia is a network of companies specialising in mechanical processing. It is distributed over Lombardy, Piedmont, Emilia-Romagna and Marche. A single reference point that is complete and reliable, can handle any mechanical processing requirement and meet the needs of various markets, including:

- AUTOMOTIVE
- HYDRAULICS
- FOOD INDUSTRY
- FURNITURE
- ENERGY
- ELECTRICAL EQUIPMENT
- AEROSPACE
- OIL & GAS
- ELETTROMECHANICAL
- GREEN INDUSTRY

Why choose Meccanica Italia

FLEXIBILITY

The group companies are strategically located in Italy in order to guarantee **complete and prompt processing**, extremely flexible production capacity and optimised logistics.



FULL COVERAGE

Our technical expertise allows us to cover the entire supply chain from raw material commercialisation to product assembly and component testing through various processes.



EFFICIENCY

We have multiple certified partner companies for each type of processing to ensure service continuity and eliminate the risk of supply disruption;



You must have a supplier relationship of constant improvement



William Edwards Deming

Passion, experience and attention to detail

YOUR REFERENCE POINT FOR MECHANICAL PROCESSING

We aim to be your only partner, secure and reliable, able to provide extremely flexible production and logistics capabilities to cover a wide range of mechanical processes.

- **Foundry**
 - Aluminium die-casting
 - Steel
 - Cast iron
 - Brass
- **Turning**
 - Bar turning
 - Automatic
- **Grinding**
- **Rolling**
- **Molds**
 - Die-casting
 - Thermoplastic
- **3D printing**
- **Plastic molding**
- **Metal sheets pressing**
 - Hot
 - Cold
- **Carpentry**
 - Lightweight
 - Heavy
- **2D and 3D laser cut**
- **Welding and calendering**
- **Milling**
 - Horizontal
 - Vertical
- **Welding**
- **Heat treatments**
- **Chrome plating**
- **Galvanic**
- **Cataphoresis**
- **Nitriding**
- **Anodizing**
- **Zinc-coating**
- **Sintering**
- **Assembly**
- **Oils and lubricants**
- **Spindles and tools**
- **Gear toothing**
- **Forging**
- **Electroerosion**
- **Aluminium extrusion**
- **Industrial automation**
- **Engineering and design**
- **Maintenance**
 - Machinery
 - Plants
- **Testing laboratory**
- **Raw materials service center**



VISION

**To create the
largest network of
mechanical partner
companies at an
international level in
order to offer a full
range of processes**

NETWORK
+
RESPONSIBILITY SHARING
=
SUCCESS



MISSION

By giving key company figures responsibility and through purchasing and/or exchanging shares, Meccanica Italia aims to be a network of mechanical excellence and experience, with a focus on development, innovation and expertise

How to join Meccanica Italia

LEVEL 1:

- The MECCANICA ITALIA team becomes part of the COMPANY MANAGEMENT, and takes charge of some or all of the activities specified below
- Where necessary, the company Board of Directors will delegate the necessary powers to the MECCANICA ITALIA representative to give them the responsibility they need



LEVEL 2 :

- MECCANICA ITALIA acquires a minority share of the company's capital through its parent company WTCO Leandiscovery Holding
- The Meccanica Italia team becomes part of the COMPANY MANAGEMENT, and takes charge of some or all of the activities specified below
- The company Board of Directors will delegate the necessary powers to the MECCANICA ITALIA representative



What the Meccanica Italia team does

SALES

- Current customer management
- Upselling assessment and development for group companies
- Development, training and management of the sales network in establishing customer relations, negotiations and sales agreements
- Strategic planning in relation to new product lines and services
- Setting realistic and achievable weekly, monthly, quarterly and annual targets
- Search for new customers and identification of sales opportunities across all digital and physical channels
- Approval of sales plans and budgets
- Company representation at trade fairs and other events



What the Meccanica Italia team does



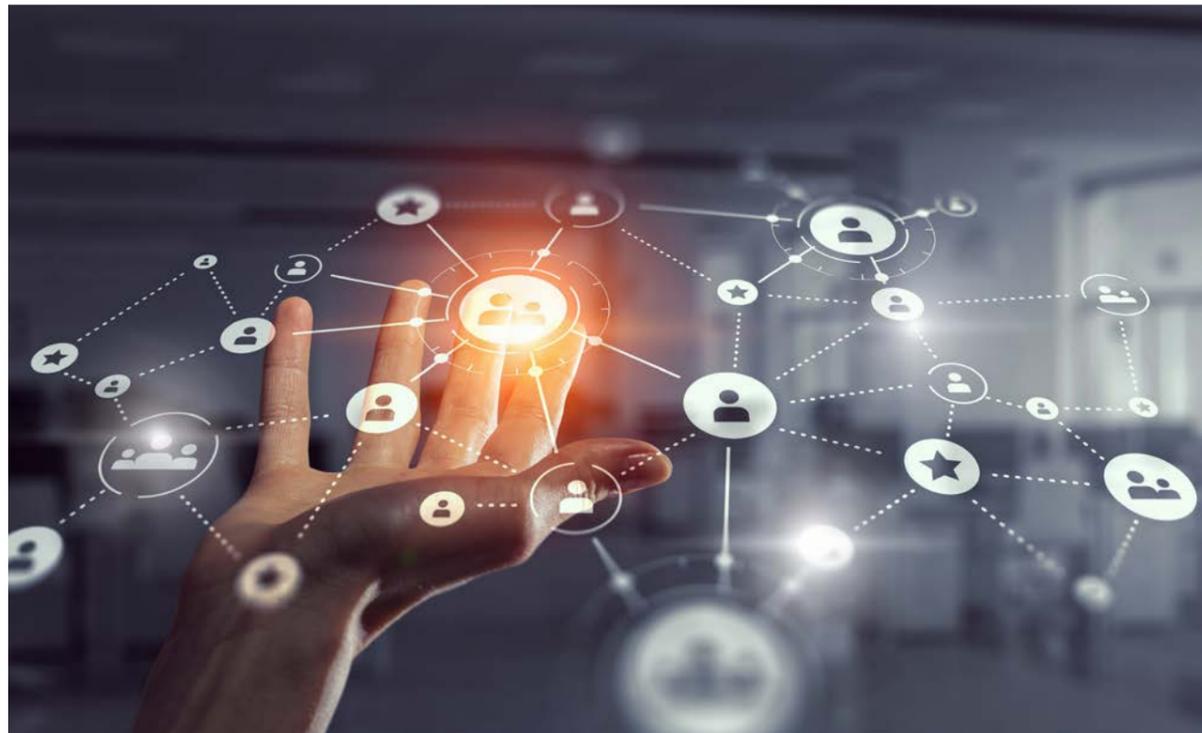
MARKETING AND PUBLIC RELATIONS

- Market analysis - customer and competitor trends
- Public relations management and development, and participation in membership activities
- Analysis, identification and creation of lines to approach current and potential markets
- Definition and implementation of long- or short-term marketing strategies and promotional campaigns
- Identification and management of marketing budgets
- Creation of content to promote the brand, and improve and strengthen the brand position
- Development of strategic relationships and partnerships with agencies and suppliers

What the Meccanica Italia team does

HUMAN RESOURCES

- Definition of organisational culture for internal and external purposes
- Development of action plans, together with team leaders, to find solutions to the most common personnel management issues
- Provision of operational solutions for managing attendance, long-term absences, disciplinary measures, and low performance issues
- Supervision of employee services and personnel search and selection activities, including with the aid of recruitment agencies
- Skills mapping and improvement of human resource performance



What the Meccanica Italia team does



ADMINISTRATION AND FINANCE

- Development, improvement, supervision and review of tactical and operational plans, procedures and systems, in accordance with the organisation's targets, policies, budgets and deadlines
- Supervision of accounting related to financial and capital transactions to ensure that it is managed in accordance with current legislation, and supervision of financial statement preparation
- Analysis of discrepancies between planning and results, identifying the key factors and causes, suggesting improvements in company management and the medium-term strategy
- Development of framework agreements with credit institutions

STRATEGIC PURCHASING

- Group purchasing analysis
- Definition of specifications for products to be purchased and negotiation of the procurement budget
- Identification of purchasing incentives based on economies of scale
- Management of relationships with current suppliers
- Search and selection of new suppliers
- Development of framework agreements



Our mechanical processes:

TECHNICAL CHARACTERISTICS

Steel foundry casting and earth casting

TECHNOLOGY

- Casting
- Forming
- Finishing
- Testing
- Molding

PRODUCTS

- Automotive
 - Central bodies
 - Turbine bodies
 - Sewer
 - Support
 - Differential gears
- Traditional
 - Gears
 - Hydraulic productions
 - Compressors
 - Elevator

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive

Aluminium die- casting foundry

MACHINERY AND TECHNOLOGY

- Crucible and basin melting furnace (3000Kg, 1500Kg and 700Kg)
- Die-casting machines (260 to 1,400 tons)
- Machine service robots
- Cutting stations
- Sandblasting stations

PRODUCTS

- Castings for automotive parts
- Castings for gearmotors
- Castings for lighting technology
- Castings for motor technology
- Castings for sealing
- Certifications

OUR COMPANIES ARE CERTIFIED:

- ISO 9001:2015
- IATF 16949 Automotive



Brass foundry

MACHINERY

- Tower furnaces for the melting of ingots and sprues, with capacities of 2000 Kg and 6000 Kg
- Die-casting presses from 700 tons to 1850 tons

PRODUCTS

- Die-casting molds
- Burr cutting dies
- Structural castings, in particular for the automotive sector
- Parts according to drawing

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive
- ISO 14001:2015
- BS OHSAS 18000:2007

Bar turning

MATERIALS

We work the following materials:

- Steel
- Stainless steel
- Alloy steels
- Brass
- Copper
- Aluminum

BAR DIMENSION

- We work pieces with a minimum bar passage of 2 mm up to 65 mm.
- Machining with fixed head with spindle and counter spindle with 2 or 3 turrets with load cells: large diameters and lengths up to 8 meters

MACHINE TOOL

Our machinery park is composed of:

- CNC sliding headstock automatic lathes handling up to 32-mm bars
- CNC fixed headstock automatic lathes handling up to 65-mm bars
- CNC multi-spindle lathes up to 48 mm
- Mechanical multi-spindle lathes up to 48 mm
- Multitasking machining (Turn-mill)

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive
- ISO 14001:2015
- BS OHSAS 18000:2007



Horizontal and vertical milling

MATERIALS

We work all kind of material

DIMENSIONS

- X axis: maximum stroke up to 6000 mm
- Y-axis: maximum stroke up to 2030 mm
- Z-axis: maximum stroke up to 1600 mm
- Maximum machinable length: 6400 mm

MACHINERY

- 3-axis, 4-axis, 5-axis milling machines (positioning and continuous)
- Milling machines for the medical sector
- Machines with mobile columns, fixed table or rotary table for machining with large dimensions

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive
- EN 9100 (Aerospaziale)

Grinding

MATERIALS

We work the following materials:

- Steel
- Stainless steel
- Hardened steel

DIMENSIONS

- Diameter MAX: 650 mm
- MAX length: 2,500 mm

MACHINING

- Internal and external cylindrical component grinding
- Thread grinding and grooved profiles
- Centerless through feed and plunge cut grinding for external applications
- Centerless plunge cut external grinding of shaped workpieces
- Production grinding

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive
- VDA 6

2D and 3D laser cut

MATERIALS

We work the following materials:

- Structural Steels
- Wear resistant steels
- Galvanized Steels
- Stainless Steels
- Peraluman Steels
- Corten Steels
- Peraluman
- Brass
- Aluminium
- Copper
- Striated and ashlar sheets

DIMENSIONS

The cuttable thickness of metal changes depending on the quality and thickness of the material.

- Machining
- Indicatively we cut:
- S275 up to 20 mm
 - Stainless up to 15 mm
 - Aluminum up to 15 mm
 - Peraluman, brass and copper up to 8 mm

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive
- EN 1090-1:2009



Welding and calendering

MATERIALS

We work on the following materials:

- Steel
- Stainless steel
- Brass
- Aluminium

DIMENSIONS

The thickness of the bent pieces changes according to the type of material.

We are able to bend material up to 35 mm for structural steels and long pieces up to 6000 mm.

Calendering, on the other hand, covers maximum dimensions of 3000 mm in length and 10 mm in thickness.

MACHINERY

Our machinery park is composed of:

- light, medium and heavy bending machines up to 400 tons
- 3-roll calendering machines with different sizes

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive
- EN 1090-1:2009



Welding and carpentry

MATERIALS

We work all kind of material

TECHNOLOGY

Welding

- MIG
- MAG
- TIG
- Electropuncture

MACHINING

- Benders from 25 tons up to 150 tons
- 4 rollers calendaring machines L1350

CERTIFICATIONS

Our companies are certified

- ISO 9001:2015
- EN 1090-1:2009

Heat treatments

TPOLOGY

- Carbonitriding
- Cementation in controlled atmosphere
- Bainitic tempering
- Tempering
- Induction hardening
- Solubilization and ageing
- Precipitation hardening of stainless steels
- Gas nitriding or post-oxidation
- Post-nitriding/nitro-carburizing oxidation

FIELDS OF APPLICATIONS

- Oil & Gas
- Automotive
- Medical devices
- Industry
- Pumps & Valves
- Consumer goods
- Marine
- Food & Beverage
- Aerospace
- Defense

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive



Galvanic

TPOLOGY

- Hard chrome plating to thickness
- Chemical nickel plating
- Top-black burnishing
- Silox®
- Blackshield®
- Carbodiffusion®
- PVD technology coatings
- Vanadizing
- Hard anodic oxidation
- Chromizing
- Nano-ceramic coating
- Pulitrog
- Vachrom
- DLC high-tech coating

FIELDS OF APPLICATIONS

- Oil & Gas
- Automotive
- Medical devices
- Industry
- Pumps & Valves
- Consumer goods
- Marine
- Food & Beverage
- Aerospace
- Defence

CERTIFICATIONS

- Our companies are certified:
- ISO 9001:2015
 - IATF 16949 Automotive



Chrome plating

MATERIALS

We work the following materials

- Iron
- Nickel
- Copper
- Steel
- Alloys

MACHINING

Main

- Metal chrome plating
- Thickness chrome plating
- Hard chrome plating

CERTIFICATIONS

- Our companies are certified:
- ISO 9001:2015
 - IATF 16949 Automotive

Cataphoresis

TREATMENT

Cataphoresis coating, based on epoxy, guarantees the total coating of manufactured articles (metal and other alloys) with a constant thickness homogeneity.

Applied by electrodeposition, it is also recommended as a primer for powder coating, when the highest level of adhesion, resistance and finish is required.

STEPS OF THE PROCESS

- Degreasing by spray and immersion
- Pickling
- Activation
- Phosphating with microcrystalline zinc salts
- Cataphoresis

TECHNICAL SPECIFICATIONS

- Maximum dimensions: 6500 x 1800 x 2500 (mm)
- Capacity: 1500 Kg

CERTIFICATIONS

- Our companies are certified:
- ISO 9001:2015
 - ISO 14001:2015
 - IATF 16949 Automotive

Nitriding

TPOLOGY

- Gaseous nitriding
- Post-oxidised nitriding- NITREG®-ONC (NITOX)
- Nitreg®-C
- Post-nitriding oxidation / nitrocarburizing

FIELDS OF APPLICATION

- Oil & Gas
- Automotive
- Medical devices
- Industry
- Pumps & Valves
- Consumer goods
- Marine
- Food & Beverage
- Aerospace
- Defence

CERTIFICATIONS

- Our companies are certified:
- ISO 9001:2015
 - ISO 14001:2015
 - IATF 16949 Automotive

Anodizing

TPOLOGY

- Aluminum oxidation
- Antibacterial oxidation
- Coloring variant
- Hard oxidation
- Natural oxidation
- Aluminum chromic passivation

FIELDS OF APPLICATION

- Automotive
- Marine
- Railway
- Aerospace
- Industry
- Consumer goods
- Electronics
- Packaging
- Food
- Textile

- Lighting engineering
- Furniture
- Construction
- Medical/Pharmaceutical
- Refrigeration

TECHNOLOGY

Our companies have several plants for oxidation:

- automatic plants for mass production up to 18 tanks
- manual plants with hard and natural oxide tanks

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- ISO/IEC 17067:2013
- IATF 16949 Automotive

Zinc-coating

MATERIALS

We work the following materials:

- Iron
- Cast iron
- Zama alloy
- Brass
- Copper
- Steel

TPOLOGY

- White zinc-coating
- Yellow zinc-coating
- High resistance zinc-coating
- Black zinc-coating
- Hot zinc-coating
- Transparent zinc-nickel
- Black zinc-nickel

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- ISO 14001:2015

Sintering

SINTERED PRODUCTS

- Shaped
- Iron, bronze, stainless steel, bronze-graphite and iron-bronze bushings
- Reductions for actuators

TECHNOLOGY

- Sintering furnaces with controlled atmosphere
- Forming presses
- Calibration presses
- Oil impregnation plants
- Vaporization plants
- Washing and tumbling plants

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- ISO 14001:2015



Forging

PRODUCTION

- Shafts for electric motors
- Rotors for generators
- Rotors for turbines
- Covers
- Tubes
- Construction and agricultural equipment

SECTORS

- Nuclear industry
- Petrochemical industry
- Energy industry
- Marine Industry
- Oil & Gas
- Compressors and Pumps
- Agricultural
- Construction Industry

TECHNOLOGY

- Presses from 1000 tons up to 16.000 tons
- Manipulators from 3 tons up to 300 tons
- Furnaces with fixed sole or mobile carriage, with maximum capacity of 300 tons

CERTIFICATION

Our companies are certified:

- ISO 9001:2015
- ISO 14001:2015



Assembly

WHY

In order to guarantee a complete service, we have integrated the assembly process so that we can supply the customer directly with the finished product.

Thanks to the partnership with several suppliers, we are able to assemble a wide range of components.

ASSEMBLY TYPOLOGIES

We produce mechanical assemblies and fittings with o-rings, seeger rings and springs.

TECHNOLOGY

We carry out the following machining:

- Punching
- Assembling
- Bending
- Welding

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- EN 1090-1:2009

Oils and lubricants

MATERIALS

We work the following materials:

- Alloy steels
- General steels
- Galvanized steels
- Titanium alloys
- Aeronautical alloys
- Cobalt
- Cast Iron
- Aluminum
- Yellow alloys

CHARACTERISTICS

In our catalogue you can find 33 different types of oils for specific processes.

Also available biostatic, without biocides, developed to ensure environmental protection.

MACHINING

Depending on the type of oil, we have oils and lubricants for machining operations of:

- Turning/Milling
- Tapping/Rolling
- Deep drilling
- Broaching/toothing
- Sharpening
- Grinding
- Plastic deformation





Spindles and tools

WHAT WE DO

We manufacture special components for machine tools, in particular:

- main spindles with and without scandal profile
- sleeves
- parts for electrospindles, necessary for every type of machine

REGULATIONS

Special and standard toolholders with related accessories are manufactured according to DIN2080, DIN69871, MAS403BT and DIN69893 (complete HSK range). They are used on machining centers even at high speed (HSC).

BALANCING AND TESTING

A special department constantly maintained in optimal thermal conditions is dedicated to the balancing and testing of manufactured parts.

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive

Metal sheets pressing

MATERIALS

We work the following materials:

- Aluminum
- Steel
- Copper

TPOLOGY

Molding

- Mold design and creation
- Hot metal sheet pressing

Metal sheet manufacturing

- Drawing
- Welding
- Assembly
- Coating
- Heat and surface treatments

MACHINERY

- Hydraulic presses up to 1200 tons (1800 X 3000 X H1800)
- Mechanical presses up to 400 tons (1800 X 3000 X H1800)
- Complete CAD/CAM suite

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive

Die-casting and thermoplastic molds

MATERIALS

We work the following materials:

- Steel
- Aluminum
- Zama alloy
- Brass

WHAT WE DO

- Engineering and 3D modeling
- Design
- Reverse Engineering
- Prototyping
- Realization
- Assembly
- Maintenance
- Control

CHARACTERISTICS

- Our molds can be installed on presses up to 1200 tons
- Cold chambers die casting with injection pressure of over 10,000 psi or 70,000 KPa

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive

Plastic pressing

PRESSED MATERIALS

The polymers used for production are, according to product requirements, filled with:

- Fiber or glass sphere
- Minerals
- Self-extinguishing additives
- Heat, hydrolysis and UV stabilizers

BUSINESS SECTORS

- Bimaterial items
- Electrical
- Mechanical
- Medical
- Gas
- Automotive

PRESSES

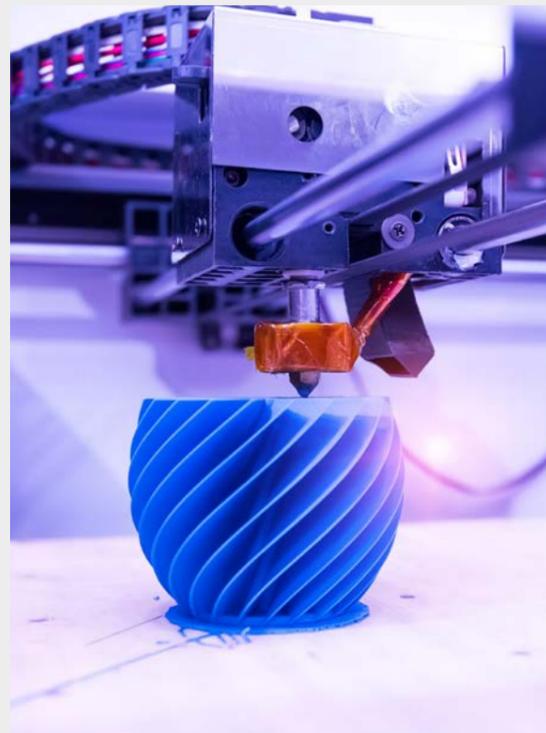
Our companies have presses for injection molding of thermoplastic materials:

- Vertical presses with translating table
- Presses for bicomponent molding
- Horizontal presses

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive



3D printing

PRINTED MATERIALS

The polymers used for production are, according to the requirements of the product, loaded with:

- Plastic filaments (PLA, ABS, ALUMIDE, Nylon, Polyamide)
- Metal powders (Titanium, Aluminum, Stainless Steel, Chrome, Cobalt)

SERVICES

- Molding of articles according to drawing
- Rapid prototyping
- Micro molding

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- IATF 16949 Automotive

Aluminum extrusion

STANDARD PROFILES

6082/6101 alloys

- Flat, square and round bars
- Round tubes

6060/6005/6063

- Square, round, hexagonal, rectangular and radiused rectangular bars
- Round, square, square radiused, rectangular and rectangular radiused tubes
- L", "T", "U" and double "U" profiles

DIMENSIONS

- Thin profiles with thicknesses up to 0.9 mm
- Profiles with sections up to 55 mm in width, weight of more than 30 kg/mt and length up to 18 m

MACHINERY

- Presses from 1350 tons up to 4400 tons

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- ISO 14001
- IATF 16949 Automotive
- BS OHSAS 18001

Electroerosion

MATERIALS

We manufacture all electrically conductive materials:

- Copper
- Brass
- Aluminum
- Steel
- Hardened Material
- Titanium

TPOLOGY

- Wire EDM
- Plunge EDM
- Micro-drilling from 0.25 mm up to 6 mm

APPLICATIONS

- Molds for blanking, die-casting, plastic materials, rubber
- Dies for rubber extrusion
- Ceramics
- Racing and Motorsport

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- ISO 45001:2018
- IATF 16949 Automotive

Rolling

MATERIALS

We work the following materials:

- Aluminum
- Steel
- Stainless Steel
- Alloy steels
- Special steels
- Brass
- Copper

METAL SHEET DIMENSIONS

Thickness:

- MIN = 0.030 mm
- MAX = 6 mm

Width:

- MIN = 16 mm
- MAX = 1700 mm

MACHINING

- Hot rolling
- Cold rolling
- Heat and surface treatments
- Cutting
- Painting

CERTIFICATIONS

Our companies are certified:

- ISO 9001:2015
- ISO 14001
- IATF 16949 Automotive

Gear tooting

PRODUCTION

- Shaved or ground cylindrical gears
- Ground bevel gears
- Straight gears
- Spline shafts
- Racks
- Broaches
- Toothed wheels
- Worm gears

MACHINERY

Main machine park:

- Notching machines
- Shaving and sharpening machines
- Grinding and lapping machines

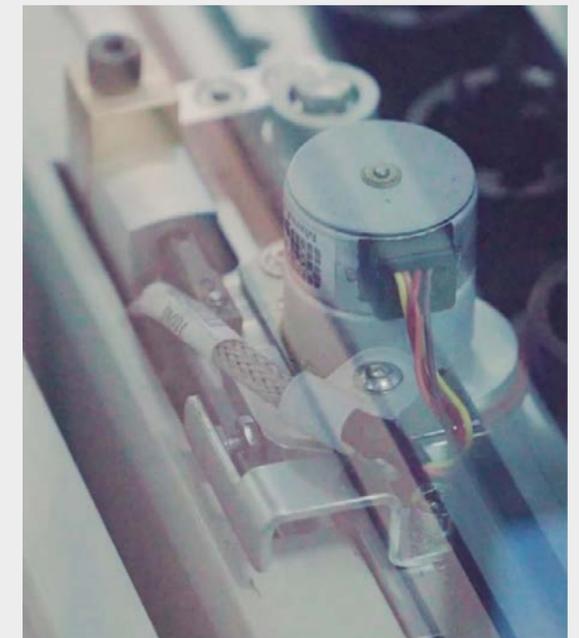
Other workshop machines

- Measuring machines
- Profile projectors

CERTIFICATIONS

Our companies are certified:

- SO 9001:2015
- IATF 16949 Automotive



Industrial automation

TYOLOGY

PLC software design and development:

- HMI
- SCADA
- Motion and Augmented Reality

INDUSTRY 4.0

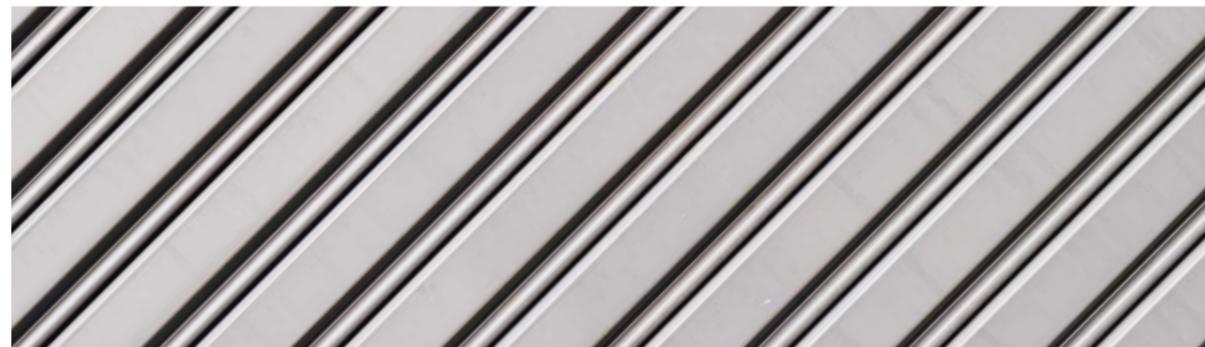
- Enabling technologies for Industry 4.0
- Audits, surveys and certifications

REVAMPING

- Revamping of obsolete production systems

SYSTEM INTEGRATOR

- Testing and commissioning of plants all over the world



Engineering and design

Reliable solutions to help you develop revolutionary products!

- Product Engineering
- Process Engineering
- Project Management
- Reverse Engineering
- FEM Analysis
- Design, production and qualification of molds for composite materials processing (SMC)
- Manufacturing Studies
- Simulation
- Control gauges construction
- Dimensional testing
- CAD/CAM design
- Collaboration with the customer for the study of prototypes of printed products and of the production cycle



Machinery and plants maintenance

Don't be afraid of breakdowns and downtime! Thanks to the assistance of our specialized technicians and a wide assortment of spare parts, you can maximize and improve the efficiency of your plant.

- Milling centers assistance
- Turning centers assistance
- Periodic maintenance, interventions and spare parts
- Retrofitting
- Internal revision of spindles, electrospindles, rotary tables and dividers
- Moving machine tools
- Laser controls and axis calibration

Testing laboratory

Are you looking for a partner to certify the compliance of your materials?

Meccanica Italia's ISO/IEC 17025-certified testing laboratory provides you with precision technology and a dynamic, competent and specialized team of technicians to ensure the compliance of your materials, products and processes.

- Engineering
- Materials Testing Laboratory
- Instrument's calibration laboratory
- Mechanical testing laboratory



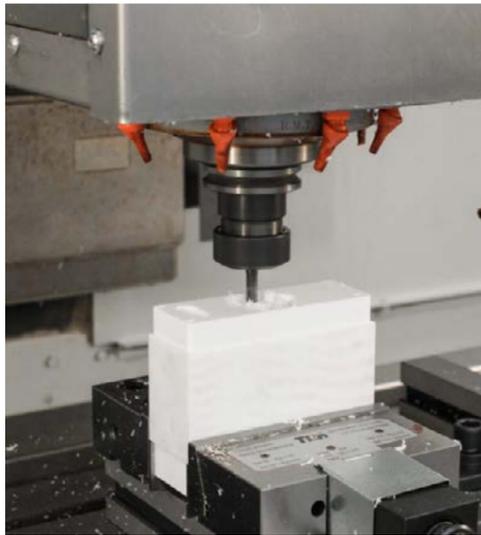
Raw materials service center

At your side from the beginning!

For this reason, we have a chain of accredited companies in continuous evolution, to guarantee the supply of a wide range of raw materials.

- Steel
- Aluminum
- Brass
- Copper
- Zama alloy
- Cast Iron
- Iron
- Titanium
- Cobalt
- Plastics

School of mechanics



THE MECHANICAL DEPARTMENT

- 13** MONTHS OF ACTUAL ACTIVITY: 7 months free part-time course + 6 months paid full-time work experience in a company
- 840** HOURS OF WORKSHOP ACTIVITY: practical lessons on the latest generation machinery with expert technicians
- 24** WEEKS OF WORK EXPERIENCE: paid work experience in one of the companies supporting the master



**Choose a high-level partner for your
mechanical processing.
Choose Meccanica Italia.**



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