

Company Profile 2020



DAV 11

PERFEKT PARTS FROM STATE OF THE ART

- CNC PROGRAMMED EQUIPMENT -

VELIKO TARNOVO MAINZ RUSSE



GENERAL INFORMATION

DAV 11 BULGARIA

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Phone : +359 88 535 2261
E-Mail: info@dav11.com
WEB: www.dav1.bg

DAV 11 DEUTSCHLAND

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CONTACT PERSON

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M.Caner Palali (D,FR,NL,ES)

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E-Mail: cp@dav11.com
Office: Germany



NUMBER OF EMPLOYEES (ALL INTERNAL)

Production 1: 62 employees
Production 2: 16 employees

STRUCTURE OF DEPARTMENTS

Sourcing, Development Department
Marketing Department
Design and Sampling
Quality Control
Packing Department
Distribution and Logistics
Production Department

SPOKEN LANGUAGES

English, German, French, Turkish



THE COMPANY

DAV11 (METALL PRODUCTS) / KIM PLAST LTD (PLASTIC PRODUCTS)
is a Bulgarian (Veliko Tarnovo)
based private company founded in 1996, specialized in
the production of metal and plastic goods.
The company has over 5000 square meters production area in Shamshevo village,
and over 1000 square meters as a Storage in Mainz/Germany
with highly qualified staff and high end technologie

The company Dav11 is well known internationally for
our clients: creativity and innovation.
producing a variety of products based in high quality,
reasonable prices, fast delivery, frequently updated Parts
high quality customer service and maybe the most important for

Our concept is one of a kind, the main idea of our company is
to serve customers, with the base of a unique and advanced
way. Dav11, which is in the top 5 largest MetalParts
producing company in Bulgaria as well as joint ventures and sub
contracts on a global base - with the aim to reach international
CncProduct companies. For this project, our company has schooled
and hired a team of well educated, bi-lingual, creative and
innovative young individuals which are able to understand each
customers desires and to transfer the idea into well suiting
products. Dav 11 is not only realizing designs and ideas
from clients, our R&D department. is highly innovative, for each
costumer we are also creating alternative designs and updating
these with the newest and upcoming condition

Another important factor, is that our company is manufacturing
every kind of MetalParts

starting from metal and non-metal Product
all in house production! This is a major
advantage for our customers, based on the fact that they have
to deal with only one production company, this leads to saving
time, money and the products will be always based on the
same high quality.

CERTIFICATES



DAV 11 COMPANY CULTURE

It's fair to speak out loud that we're a quite diverse organization. But when individuals ask us what the secret to our triumph is, we tell them it's down to the key qualities which underpin each side of our work.

COSTUMER FOCUS

Because so much of what we do revolves around to make sure our clients are satisfied, our focal point is based on each and every aspect of their incident - whether it's in person, on the phone or online - and we put all our energy to make sure our costumers service is tailored to suit each individual brand.

COMMERCIAL FLAIR

Gripping and to involve our existing clients - and appealing new ones - is important with a customer portfolio as broad as ours, so we could say that keeping a finger on the pulse of industry shifts and trends is a full time responsibility. Working intuitive and detecting opportunities prior the competitions do thrills us this days as much as it at all times has and because we're every time on observation for electrifying methods to expand our business, we make a point of supporting novel innovations and concepts.



STRATEGIC FOCUS

Individuals who do not know better probably that working in our fast-moving, trend-driven sector is a kind of a guesswork. In reality, nothing could be further from the truth. Of course, we pride ourselves on our talent, creativity, skills and expertise to innovate but we are also in this for the long-term. So how do we stay ahead of the curve? By observing other markets and by being able to recognize challenges and opportunities that allow us to readily adapt to the always refashioning global retail environment.

ENERGY & DRIVE

The expectations at Dav11 are high, but that's build on the result of we belief and trust in our staff who are forced by the energy and love they have for their work and our business. They are not only arrange to make things happen, our staff is always aiming to turn with great results. It is our intention, passion and enthusiasm which underpins the triumph of the company.

PEOPLE AT DAV11

Our group of employees are at the heart for all we do. When we hire individuals, we make sure that we locate them in the department that's suitable for them and their character/ personality. Our staff are affable and convivial but at the same time they are experts, encouraging and well-educated in their fields. Do you know how it works? It works for us because in spite of the fact that every department needed to generating development (starting from point zero till to the retail-sale-ready programming) under one hat. When it comes to the things that unite us - forceful efforts, morals, values (ethics) and eagerness for Cnc we are one great team.



SALES AND LOGISTIC LOCATIONS

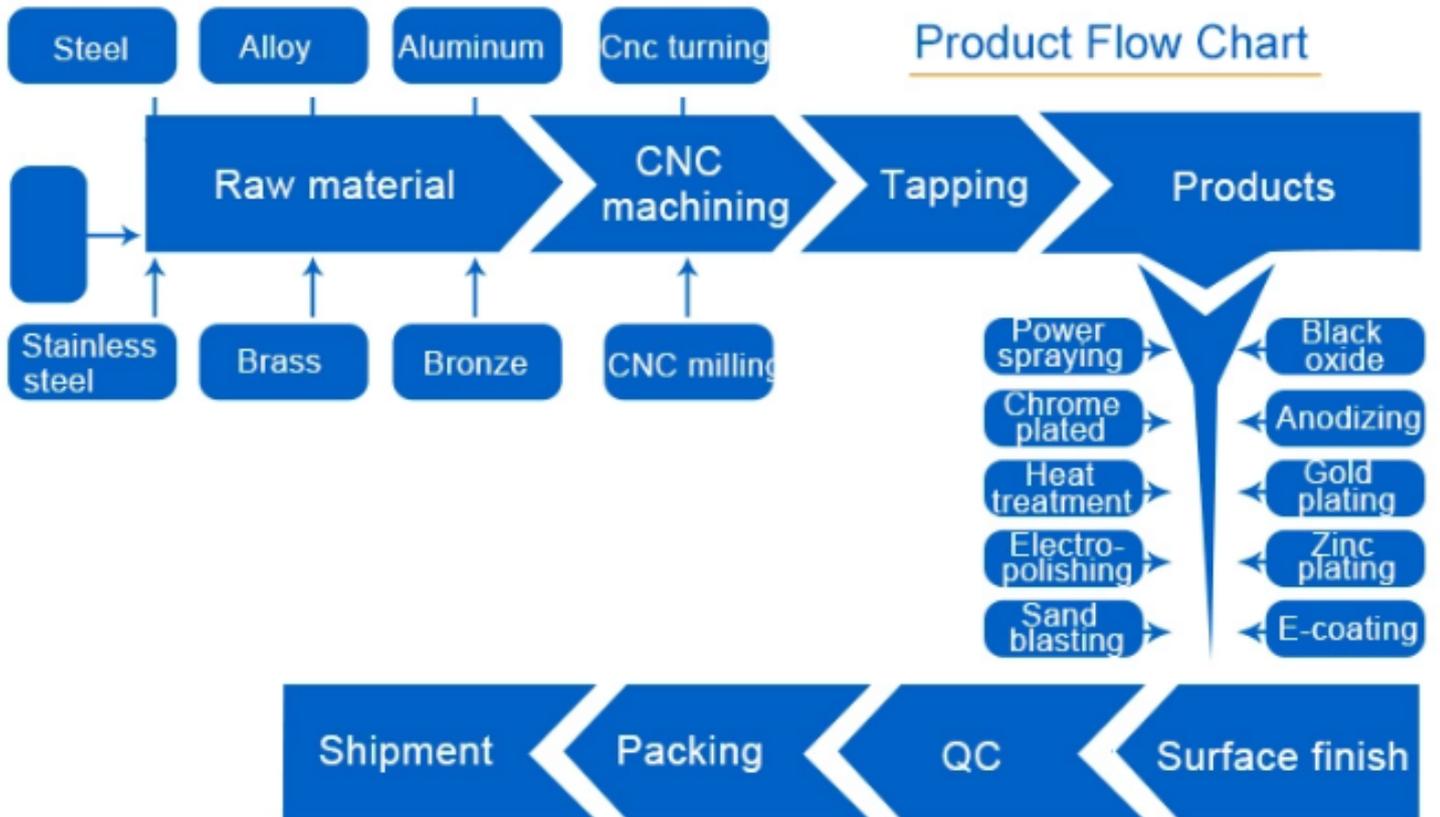
Please feel free to contact us via E-Mail or phone.

info@dav11.com

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Phone DE : +49 178 69 59 667

Phone MK : +359 87 735 7759



MANUFACTURING FACILITY INSIDE MILLING AND TURNING



- 2x GOODWAY SW 20 MXS -
- two-spindle machines with a maximum working diameter of
- Ø20 and a 3-meter bar feeder



- GOODWAY SW 32 MXS -
- two spindle machine with a maximum working diameter of
- Ø32 and a 3-meter bar feeder



- GOODWAY SW 42 MXS -
- two spindle machine with a maximum working diameter of
- Ø42 and a 3-meter bar feeder



- CCM CY2-52MB
- two-spindle machine with a maximum working diameter of Ø52,
- milling and turning tools 36 in number and
- machining with B axis, and bar feeder 1-meter



- GOODWAY GTZ 2600 MMXY -
- two-spindle machine with a maximum working diameter
- with milling tools and a bar feeder
- and bar feeder 1-meter, two turret heads wr
- of Ø65, milling and turning tools 36 in number
- and machining with B axis,



- AWEA AF1060 -
- vertical machining center with 4 axes,
- dimensions of the table 1200/600



MANUFACTURING FACILITY INSIDE MILLING AND TURNING



- 2x GOODWAY GLS 2000 LM -
- maximum feed rod material $\varnothing 65$ with bar feeder



- 2x GOODWAY YAMA SEIKI GA 200 -
- maximum feed rod material $\varnothing 42$ with bar feeder



- 2x QUICKTECH i-42 ECO -
- maximum feed rod material $\varnothing 42$ with bar feeder



- 2x QUICKTECH I-42B ECO -
- maximum feed rod material
- $\varnothing 42$ with B axis and bar feeder



MANUFACTURING FACILITY INSIDE PLASTIC PRODUCTION



- ENGEL - VICTORY 500/120 Tech
- For processing all types of thermoplastics
- Screw - 40 mm



- ENGEL - VICTORY 200/50 Tech
- For processing all types of thermoplastics
- Screw - 35 mm



- ENGEL - VICTORY 1050/220 Tech
- For processing all types of thermoplastics



- ENGEL - VICTORY 650/130 Tech
- For processing all types of thermoplastics



- ENGEL - ES 600/100 ST
- For processing all types of thermoplastics
- Management of CC 200



- ENGEL - ES 500/100 - without columns
- For processing all types of thermoplastics
- Maximal ejector stroke - 130 mm



- ENGEL - ES 240/75D
- For processing all types of thermoplastics
- Closing effort - 75 tons



Material Processing Competence

Stell



ST 35 / ST 52 / S235JR / EN1A-Pb / EN8 / EN9 / EN21 / EN 24 / EN41 B - Nitriding Steel / EN19 / EN31 / 4140 / 20MnCr5 in drawn / Forged conditions.

Stainless Steel



AISI 303 / 304 / 316L / 316Ti / 410 / 420 / 430F / 1.4104
CF8M / 17 - 4PH / Duplex SS in drawn as per DIN ASTM E / ISO Std / Dual Certified Stainless Steels.

Aluminum



6061-T6 / 6082 T6 / 2024 / 2014 / 7075 / 5754 in plate, bar stock & extruded form, Seamless Tubes.

Copper



ETP Copper / CuA1H / Cu57F in bar form

Brass



CuZn39Pb2 / CuZn40Pb3 in drawn or Cast Condition

Special Material



Titanium / Monel / Hastelloy / PTFE Teflon / Nylon

Ferrous Casting



Ductile Iron & Cast Iron Castings / Duplex Steel / Stainless steel Castings
Grade 400 x 18 / FG 300 / FG 250 / FG 200 / Duplex Steel cast
CF8M /CF3M/ High SiMo Casting

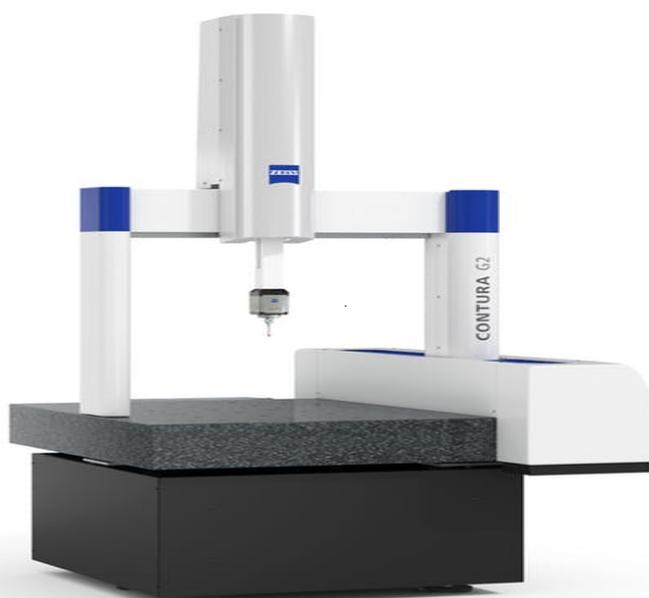
Aluminum Castings



Aluminium GDC Casting / Alu Ring Rolling / Forgings
Grade Forged /Ring Rolled -6082 T6 / 6061 T6 , Grade Cast – LM 25 / LM 9 / 356 T6



CMM Measuring Station



ZEISS CONTURA G2 CMM
Affordable high-end measuring technology



Referenzen



ЕВРОПЕЙСКИ СЪЮЗ
ЕВРОПЕЙСКИ ФОНД
ЗА РЕГИОНАЛНО РАЗВИТИЕ



ИЗПЪЛНИТЕЛНА АГЕНЦИЯ
ЗА НАСЪРЧАВАНЕ НА МАЛКИТЕ
И СРЕДНИТЕ ПРЕДПРИЯТИЯ



ОПЕРАТИВНА ПРОГРАМА
ИНОВАЦИИ И
КОНКУРЕНТОСПОСОБНОСТ

