

## Welding Certificate

**1526-CPR-1090-1.0168.TÜVEESTI.2023.001-WC**

In compliance with EN 1090-1:2009, table B.1, the following has been stated:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-1 for the execution of structural steel components.

This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC)  
1526-CPR-1090-1.0168.TÜVEESTI.2023.001.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>FREEN OÜ</b> Arenduse tn 4, Kohtla-Järve, Ida-Virumaa, 30328, Estonia
<b>Facilities of the Manufacturer</b>	Arenduse tn 6, Kohtla-Järve, Ida-Virumaa, 30328, Estonia
<b>Standard</b>	<b>EN 1090-2:2018</b>
<b>Execution Class</b>	<b>Up to EXC 3 according to EN 1090-2</b>
<b>Welding Process(es)</b>	<b>135</b> acc. to EN ISO 4063
<b>Based Material(s)</b>	<b>Material groups</b> <b>1.1, 1.2</b> acc. to CEN ISO/TR 15608
<b>Responsible Welding supervisor(s)</b> Name Date of birth Welding qualification	<b>Valentina Parthal</b> 05.01.1988 IWE
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
<b>Date of first issue</b>	16.03.2023
<b>Validity till</b>	15.03.2026 connected to fulfillment of conditions specified in the Certification Report.
<b>Validity Period</b>	This certificate remains valid as long as conditions laid down in technical specification in reference (in connection with EN 1090-1) or the manufacturing in the factory or the FPC itself are not modified significantly.
<b>Remarks</b>	None
<b>Place and issue date</b>	<b>Maardu, 15.03.2023</b>



head of certification body