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ISO 9001 holder
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*Max. size of machined surface 5-AX milling :
X-3000mm, Y-850mm, Z-800mm, B+/-110°, C-360°*

*Max. size of turning :
Turning diameter - 1090 mm, turning length -4000mm*

We are a Slovak company operating in the area of production of precision parts according to the drawing documentation or according to a samples.

Our work process from the arrival to the shipment of the order is done via modern programs. The production itself is done on the latest CNC centers, but also on common machines such as lathes, grinders, etc.

We offer our customers the most modern methods in the area of CNC machining, which are characterized primary by accuracy, speed and great variability.

We work with our products up to the final customer requirements.

Surface or heat treatments are done by our contractual partners.

We are creating input, operational and output inspections of products to reach all quality parameters and customer requirements for the final product.

The products created by us are used in the aerospace, automotive, food, but also electrical and rubber industries, where great importance is given to accuracy and the highest quality.

Machine park :

DOOSAN DNM 5700 milling machine

size of machined surface (X-1050mm, Y-570mm, Z-510mm)

CNC-5AX- DOOSAN VCF 850LSR II milling machine

(X-3000mm, Y-850mm, Z-800mm, B+/-110°, C-360°)

Horizontal milling machine TOS

(X-1200mm, Y-1200mm, Z-950mm, W-710mm)

DOOSAN LYNX 300 lathe

(turning diameter-450mm, turning length-750mm, max. turning-651mm) with the possibility of automatic feeding of material

CNC-lathe ZMM Bulgaria LT 1000

(turning diameter- 1090 mm, turning length-4000mm)

Laser Vanad miron 1KW

(Rotator D100-D450, Table 1,5mx3m)

BUA31 round grinder

(max. diameter 500mm, grinding length 1000mm)

BPH 20NA surface grinder

(200x630mm)

SV 18 RA lathe

(turning length -1250mm)

SUI 50 lathe

(turning length – 2000mm)

Our services :

Machining

Drilling
Milling
Turning
Cutting
Excavation
Grinding – round, flat
Electro-erosive machining

Heat treatment

Nitriding
Cementing
Tempering
Hardening
Annealing

Surface treatment

Phosphating
Coating
Chroming
Blackening
Zinc galvanizing
Nickelling

Locksmith production

Bending
Shearing
Welding
Cutting

Sales and distribution of material

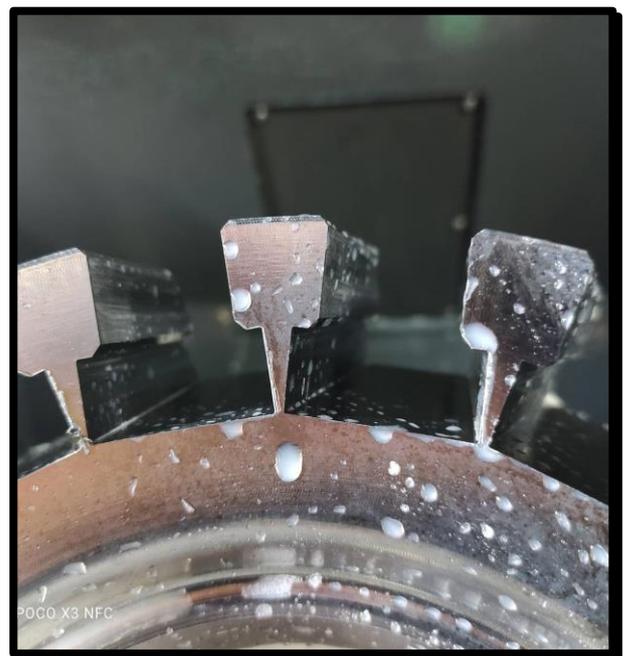
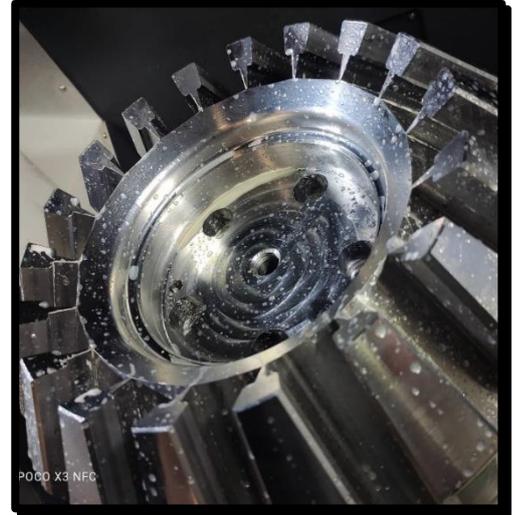
Ferrous and non-ferrous metals, stainless steel, cast iron
Non-ferrous metals – copper, brass, bronze, aluminium
Technical plastics

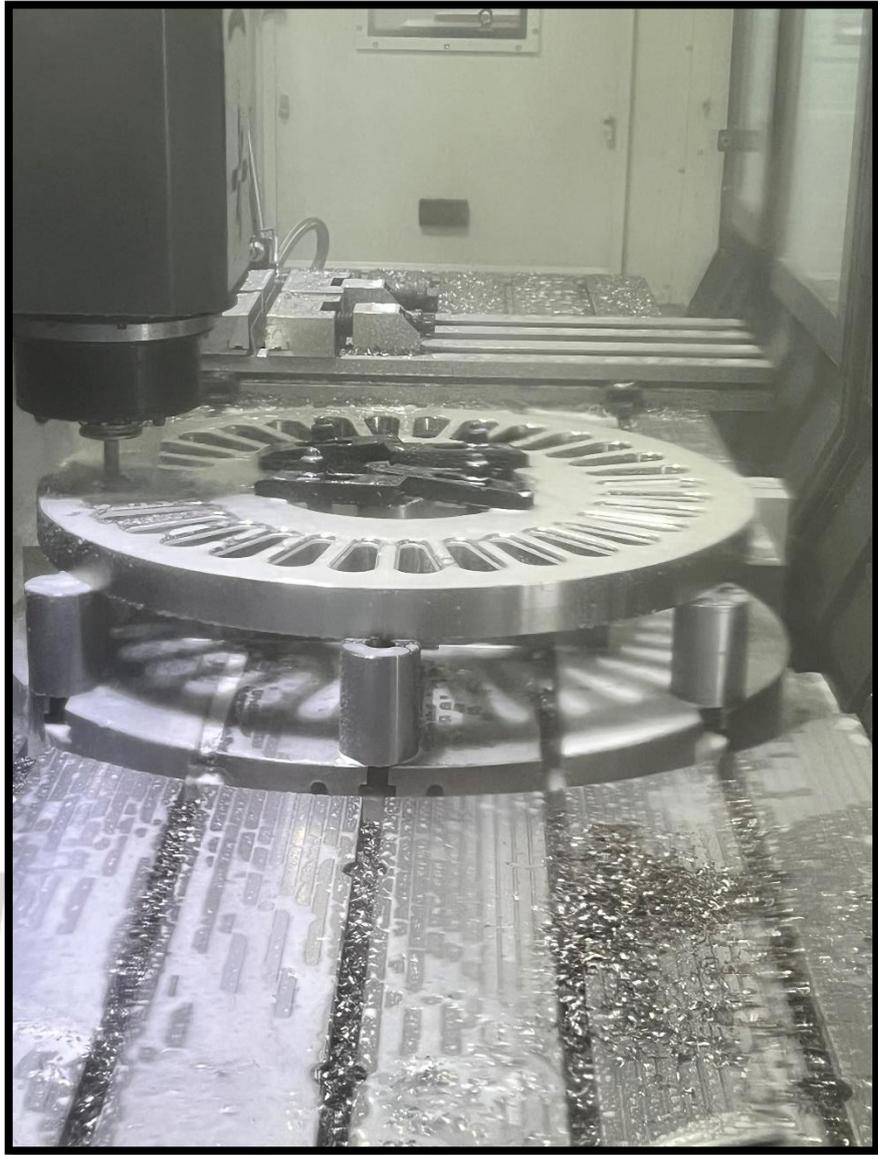
Quality guarantee

Material certificates
Measuring protocols from CNC 3D measuring devices
Attestation for coating
Attestation for heat treatment
Surface roughness measurement



Photogallery :





POUR X3 NEC

