

Over 100 years on the market.

A tradition that obligates.



SERVICES OFFERED:

- ✓ CNC Machining
- ✓ Welding - in accordance with PN EN 15085, class. CL1
- ✓ Laser, plasma and oxy-fuel cutting
- ✓ Bending and rolling
- ✓ Shot blasting and sandblasting
- ✓ Powder coating
- ✓ Production of railway parts
- ✓ ... and more.



CNC Machning

- Gantry milling machine with a working area of 400x200x160 cm
- Milling machines and lathes



Welding

- Welding robot with a 2m arm reach
- 25 welding stations



Laser and plasma cutting

- Fiber laser 6,6 kW (working table 600x200 cm)
- Plasma cutters 600x200cm, 300x150cm



Bending and rolling

- Press brake
 - 600 tons pressure, 600 cm bending length
- Press brake
 - 240 tons pressure, 420 cm bending length
- Press brake
 - 200 tons pressure, 300 cm bending length



Shot blasting and sandblasting

- Pass-through shot blasting machine: 200x110 cm



Sandblasting chamber: 16x8x6 m

Powder coating

- Polymerization oven: 12x3x2 m



Railway Parts Production

- In accordance with **PN EN 15085, class C11**



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