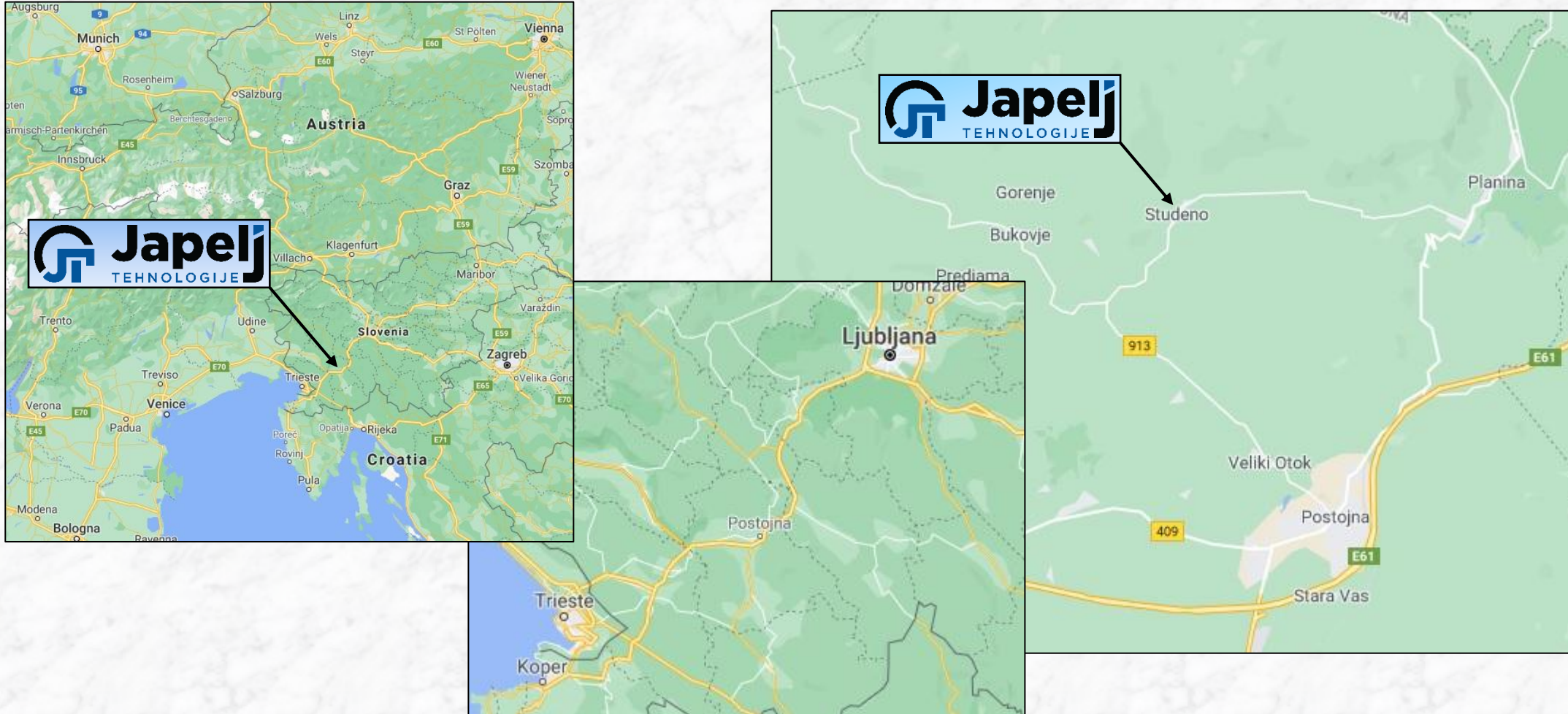




production and services d.o.o.

**Predstavitev podjetja**

# Location



**SLOVENIA, POSTOJNA, STUDENO 43**

# Basic information

**JAPELJ TEHNOLOGIJE d.o.o.**

**Studeno 43, Postojna, Slovenija**

**[www.japeljtehnologije.si](http://www.japeljtehnologije.si)**

Main activity: **Thermoplastic injection molding**

Founded in **2015**; the son took over from the father a craft workshop with more than 20 years of experience; in 2020 the company was transformed into a limited liability company.

Turnover (2025) **400.000€**

Employees **2**

# Certificate

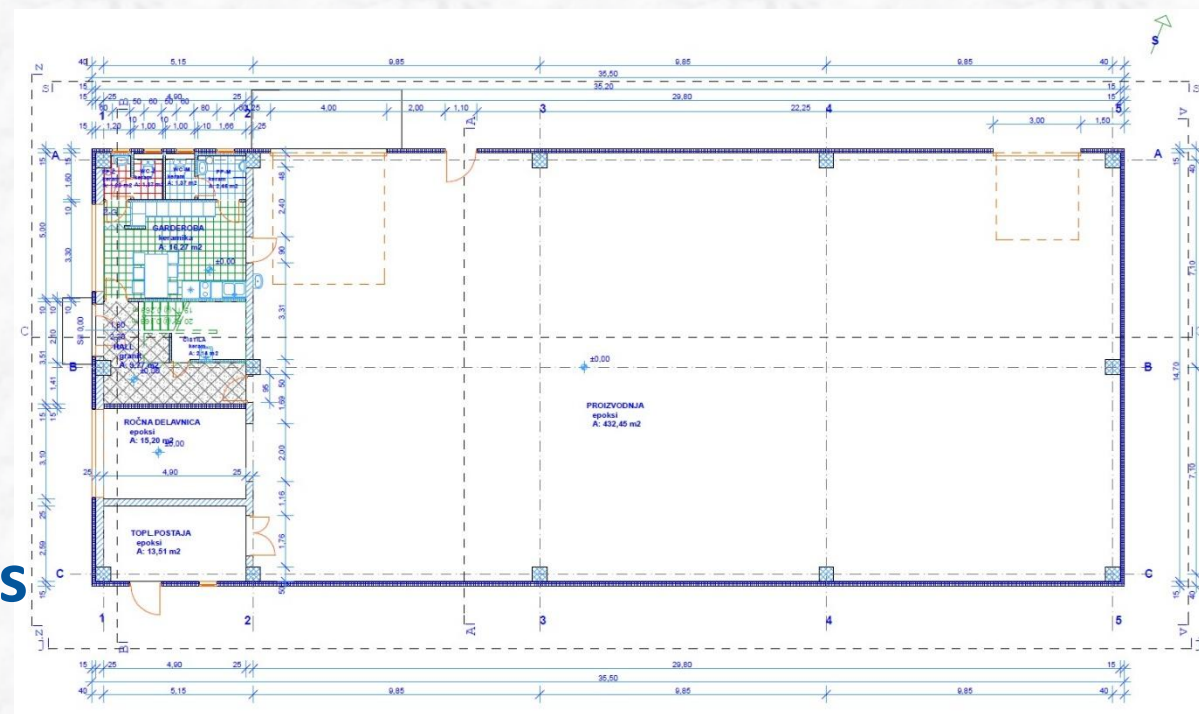


# New location – new production facilities

- Relocation to larger rented premises planned for 2027
- Relocation to new production premises measuring approx.

700 m<sup>2</sup> is planned for 2031

- Proximity to the motorway connection
- New opportunities for expanding production capacities into various markets



# Development

**We participate in:**

- **tool development**
- **optimizing plastic injection molding tools**
- **optimizing the injection molding process**
- **developing technological devices to increase production productivity**

# Manufacturing programme

- until 2017, our production programme included food packaging (90%), accessories for sport fishing and car accessories



- **since 2015, we have also been present in the automotive market as subcontractors.**
  - **hybrid plastic – metal injection molding**
  - **hybrid plastic – rubber injection molding**
  - **injection molding of housings, small glass**

# List of injection molding machines

| NO. | Machine name | Closing force | Injection unit | Snail diameter | Clamping plate | Measure between the pillars | Year of manufact. | Optiona equipment           |
|-----|--------------|---------------|----------------|----------------|----------------|-----------------------------|-------------------|-----------------------------|
| 1   | KM50 220 C   | 500 KN        | SP220          | 25mm           | 540 x 540      | 320 x 320                   | 2000              |                             |
| 2   | KM80 390 C2  | 800 KN        | SP390          | 45mm           | 610 x 610      | 405 x 405                   | 1997              |                             |
| 3   | KM80 390 C   | 800 KN        | SP390          | 40mm           | 610 x 610      | 405 x 405                   | 1998              | Sepro PIP 55 picker         |
| 4   | KM110 520 C2 | 1100KN        | SP520          | 45mm           | 745 x 770      | 470 x 470                   | 2002              | Sepro Success 11 robot 2023 |
| 5   | KM125 390 C2 | 1250KN        | SP390          | 40mm           | 745 x 770      | 470 x 470                   | 1998              |                             |
| 6   | KM300 1900 C | 3000KN        | SP1900         | 70mm           | 995 x 1050     | 630 x 630                   | 1998              |                             |

**Additional equipment also includes colorant dispensers, tempering units and hot-runner controllers (up to 12 zones on the mold).**



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