



STEEL STRUCTURES



COMPANY

The LUBSTAL plant belongs to the CARBO Holding group. The factory specializes in the production of welded steel structures for a variety of industries. Our product line includes:

- Structural elements for the machinery industry;
- Tanks, containers, pipelines, ventilation ducts;
- Belt and chain conveyors;
- Platforms, railings, stairs;
- Steel structures of industrial bays and other building objects;
- Special steel constructions for power plants.

The plant employs 90 highly-qualified workers and possesses a modern production hall with an area of 12.000m². We manufacture up to 300 tons of various steel structures each month. The manufacturing process is conducted according to the designs of the customers and in compliance with applicable European standards.

LUBSTAL also offers services catering for the assembly of fabricated building support constructions, both domestically and abroad.

For more detailed information about our technical and production capacities, please feel free to contact us and feel invited to visit our plant.



STEEL CONSTRUCTIONS FOR THE MACHINERY INDUSTRY



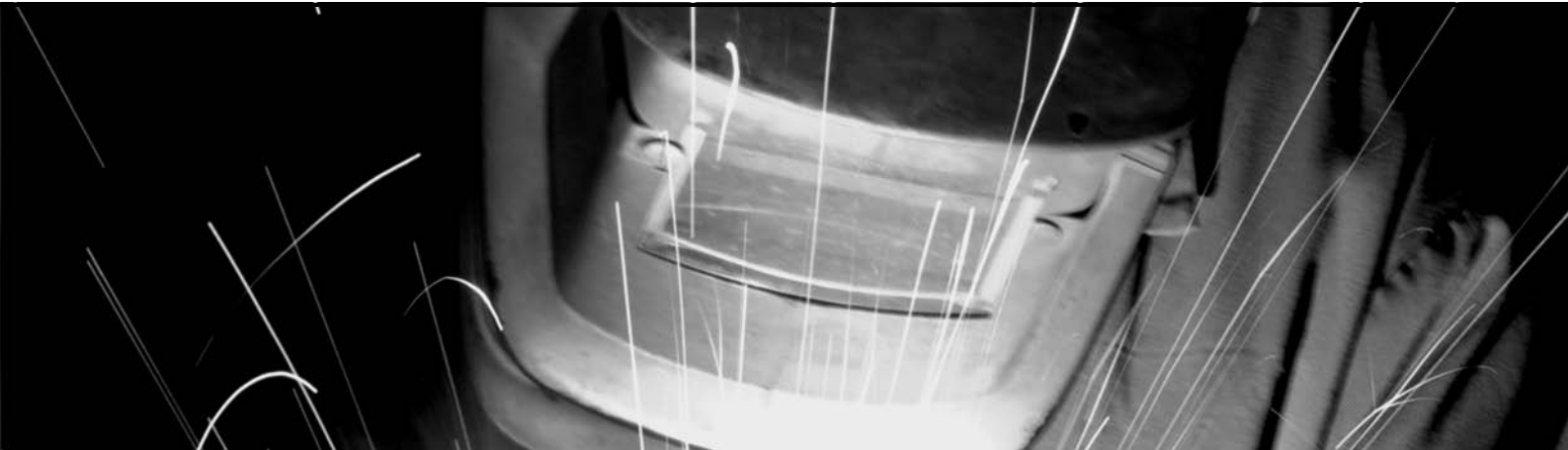
Filter casings, oil tanks, silos, furnace casings, conveyors, frames, chassis, lifting beams, air pipes, steel plate parts

SPECIAL STEEL STRUCTURES FOR POWER PLANTS



Air ducts, dust ducts, dampers, hoppers, burners,
hopper gate valves, air nozzles, support constructions

STEEL STRUCTURES FOR THE CONSTRUCTION INDUSTRY



Framework constructions, beams, pylons, platforms, towers, stairs, balustrades

METAL PROCESSING SERVICES

We offer:

- laser and plasma cutting
- bending, folding
- welding
- sandblasting and painting
- assembly of steel support constructions

We process:

- carbon steel
- stainless steel
- heat-resistant steel

Max. weight of workpiece 30 t,
max. dimensions: 20 x 5 x 4 m



- CNC laser cutting machine 2000 x 6000, plate thick. 20 (St), 15 (VA)
- CNC cutting machine 3000 x 6000, plate thick. 200 (St), 20 (VA), plasma and oxy-acetylene
- Band sawing machine max. Ø 440
- Guillotine L=3000, plate thick. 12
- CNC press brake L=4100, plate thick. 12 (4100), 15 (2000)
- Bending machine L=2000, Ø 400-2500, plate thick. 15 (2000)
- Bending machine L=2000, Ø 140-2500, plate thick. 4 (2000)
- Eccentric press MN: 100
- Eccentric press MN: 63
- Engine lathe up to Ø 350, L=1000
- Drilling machines
- Radial drilling machine up to Ø 60
- Vertical milling machine
- Planer mill 3000 x 1250 x 1200
- Riveting machine
- Beveling machine
- Stud welder up to Ø 12
- Welding equipment MIG/MAG 13
- Welding equipment TIG 3
- Shot blasting chamber 15000 x 4800 x 4000
- Shot peening chamber 6000 x 4000 x 4000 (for stainless steel)



OUR CUSTOMERS INCLUDE:

BABCOCK BORSIG SERVICE GMBH - OBERHAUSEN
STEINMÜLLER INSTANDSETZUNG KRAFTWERKE GMBH – PEITZ
HUGO MIEBACH GMBH – DORTMUND
ARCELOR EISENHÜTTENSTADT GMBH - EISENHÜTTENSTADT
CLAUDIUS PETERS PROJECTS GMBH - BUXTEHUDE
KMBH GMBH – HAMMELBURG
TECHNIP SEIFFERT GMBH – DÜSSELDORF
MAN TAKRAF FÖRDERTECHNIK GMBH - LAUCHHAMMER
CARLSTAHL GMBH – VELTEN
HMT HEBING MASCHINEN-TECHNIK GMBH – BOCHOLT
FILTERANLAGENBAU VOLLERT GMBH – SCHWABACH
KURTSIEFER MASCHINEN- UND ANLAGENBAU GMBH - KÖNIGSWINTER
STAHLBAU PLAUEN GMBH – PLAUEN
MANNESMANN SEIFFERT GMBH - BECKUM
SOGAT – GONDECOURT
CEDERVALL STAAL APS – GREVE



CARBO HOLDING Sp. z o.o.
Branch ZKS LUBSTAL
ul. Osadnicza 16, 65-785 Zielona Góra, Poland
tel.: +48 68 323 00 38, tel./fax: +48 68 325 56 03, fax: +48 68 326 11 80
e-mail: lubstal@lubstal.pl, marketing@lubstal.pl
www.lubstal.pl