



A RELIABLE ENGINEERING PARTNER SINCE 1998



[www.iremas.lt](http://www.iremas.lt)



# ABOUT US

We are one of Lithuania's largest metalworking and industrial services companies, operating since 1998. We provide industrial companies with solutions in equipment repair, maintenance, installation, manufacturing, and technical services.

We offer our clients a complete package of engineering and technical solutions — from repair, maintenance, and installation to manufacturing, technical works, and specialised testing.



Since  
**1998**



**>400**  
employees



**>20 000**  
sq. m of facilities



**>50**  
certified  
welders



# OUR DIRECTION



Vision and mission that define the direction of our operations

## VISION



To be an open, honest, and innovative partner for our employees and clients.

Openness | Honesty | Innovation

## MISSION



To ensure the highest quality of our services while protecting the surrounding environment and providing safe and healthy working conditions.

Quality | Environmental Responsibility | Safety

# OUR BUSINESS AREAS



**01**

Industrial equipment repair,  
maintenance and installation



**02**

Contract  
manufacturing



**03**

Electrical equipment repair,  
maintenance and installation



**04**

Engineering services



**05**

Destructive and  
non-destructive  
testing of metals



# 2025 REVENUE BREAKDOWN



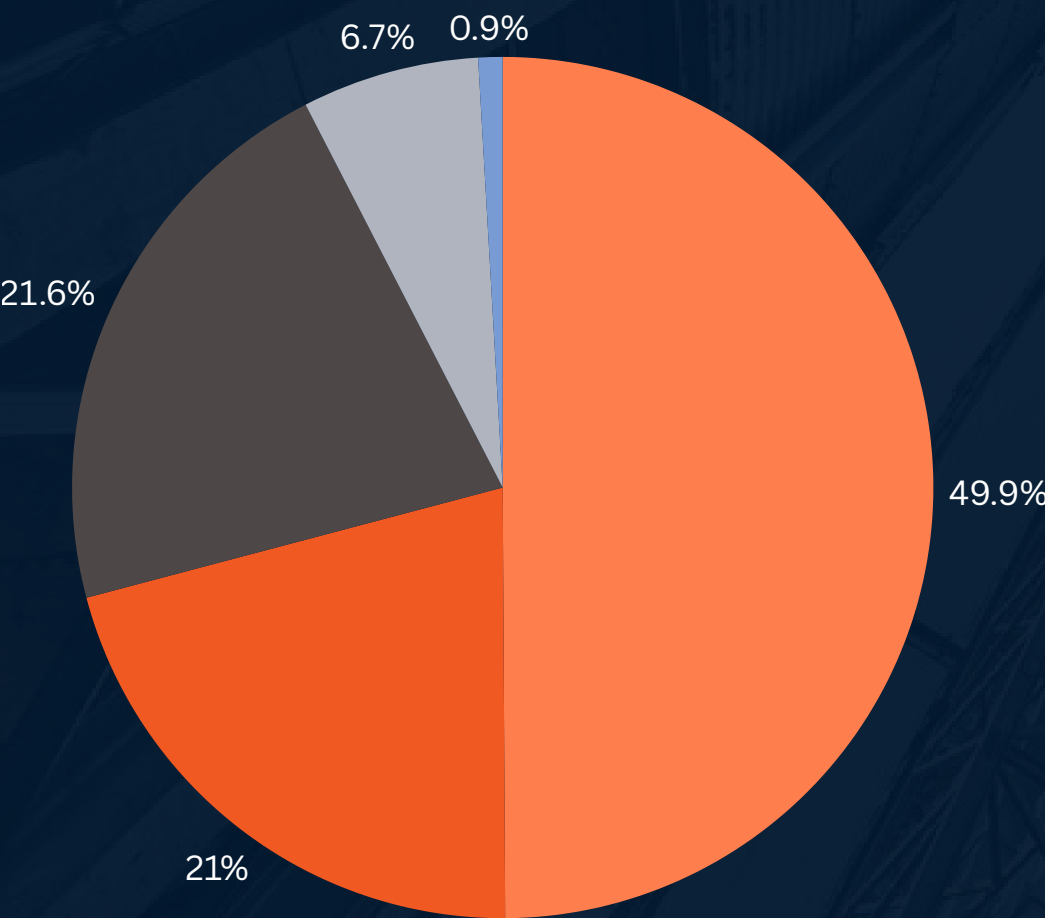
**EUR 32.9 million**

Total revenue in 2025



**EUR 1.97 million**

Investments in 2025



-  Industrial equipment repair, maintenance and installation **EUR 16.42 million**
-  Contract manufacturing **EUR 6.9 million**
-  Electrical equipment repair, maintenance and installation **EUR 7.09 million**
-  Engineering services **EUR 2.19 million**
-  Destructive / non-destructive metal testing **EUR 0.3 million**

# CERTIFICATIONS AND STANDARDS



The foundation of quality, safety and technical compliance



## MANAGEMENT SYSTEMS



*ISO 9001*



*ISO 14001*



*ISO 45001*



Quality, environmental, and occupational health and safety management systems



## MANUFACTURING AND WELDING STANDARDS



*ISO 3834-2*



*EN 1090-2 EXC3*



*DIN 2303-Q2*



Quality requirements for metal fabrication, welding, and execution



## LABORATORY ACCREDITATION AND QUALITY STANDARDS



*LST EN ISO/IEC 17025*



*ASME B31.3*

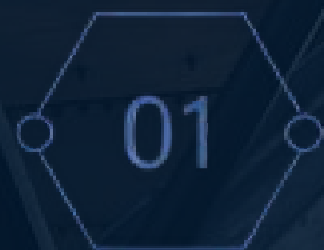


Standards for technical testing, inspection, and compliance



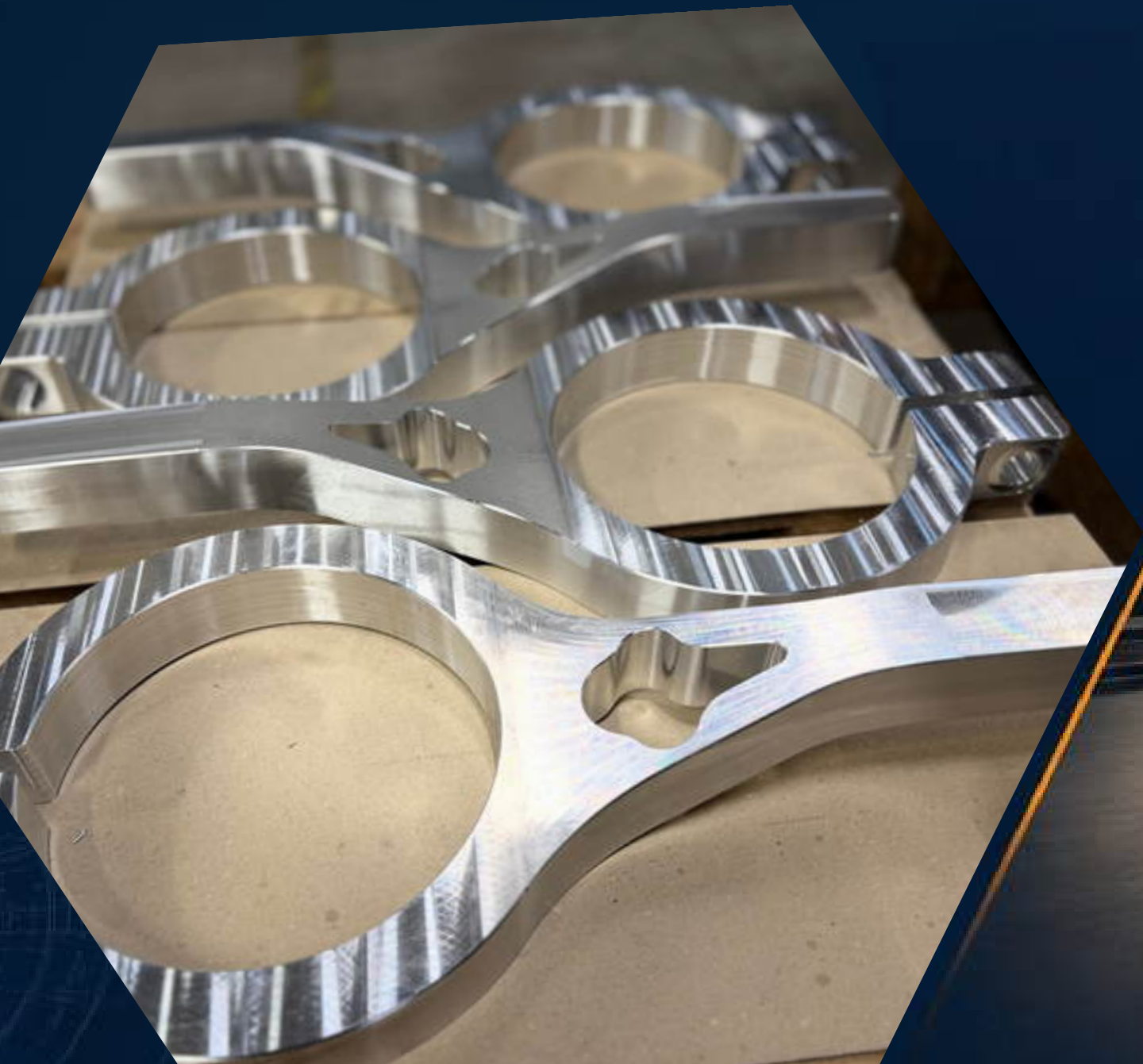
02

# CONTRACT MANUFACTURING



# CONTRACT MANUFACTURING

From technological preparation to finished product



# 2025 MANUFACTURING EXPORTS



Key foreign markets and export volumes



**EUR 6.9 million**

Manufacturing Division revenue



**~EUR 3.6 million**

Exports of manufactured products in 2025



**52%**

Exports of manufactured products



**16 %**

Company exports



Exports are focused on Northern and Western European markets.

## KEY EXPORT COUNTRIES

### KEY MARKETS



Sweden



Finland

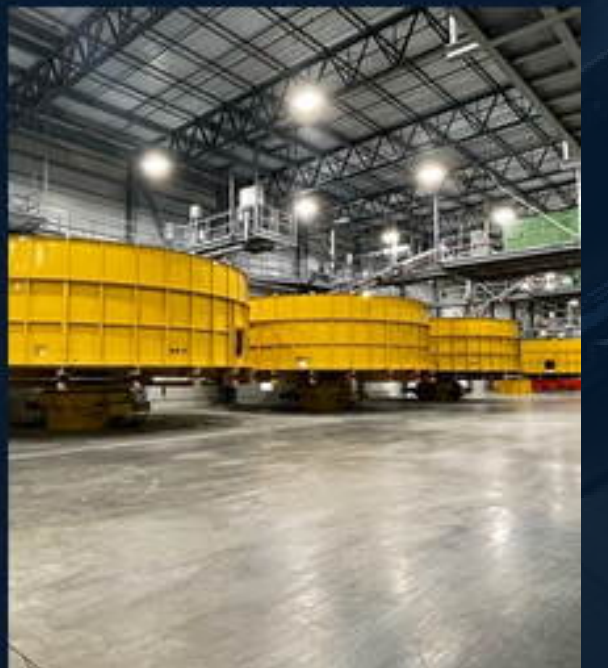
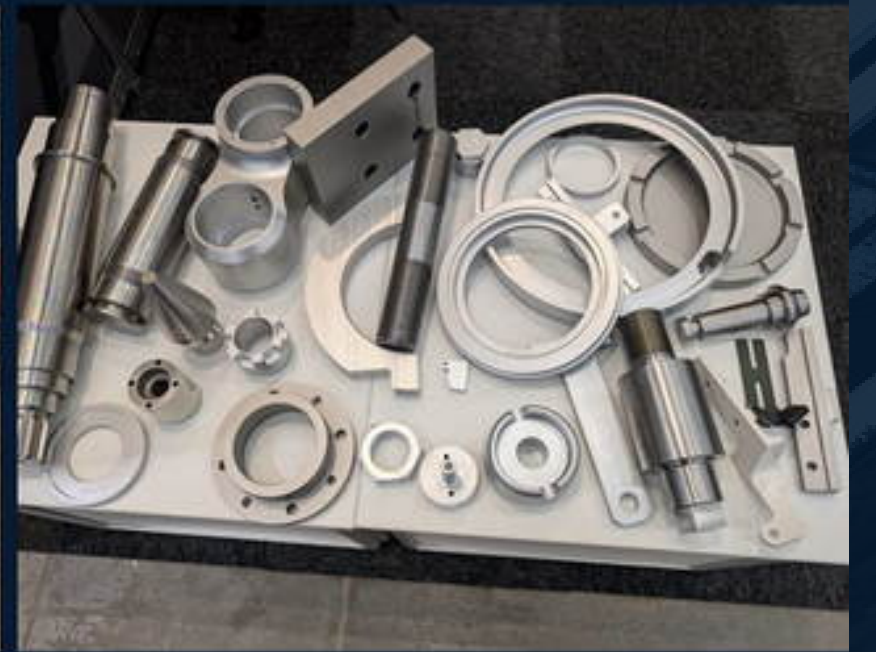
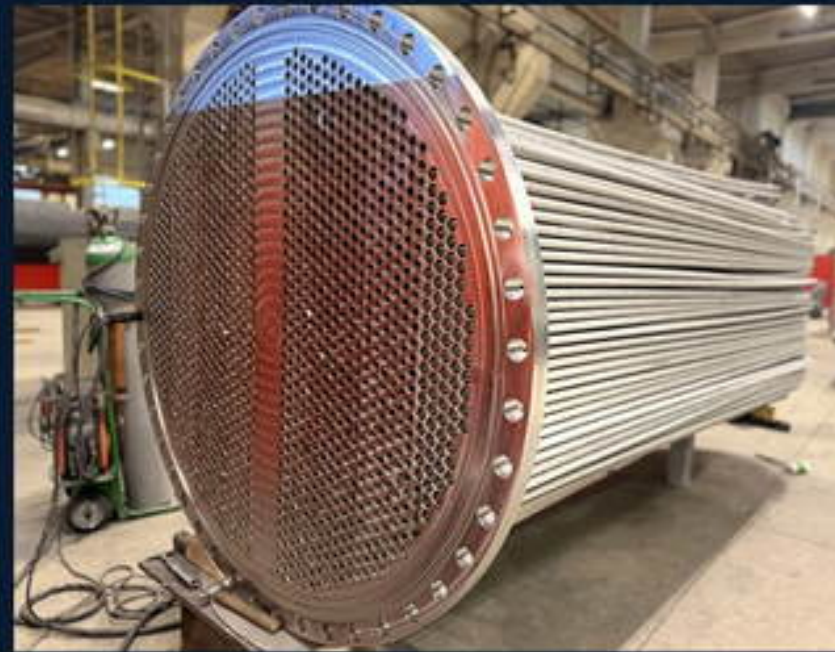
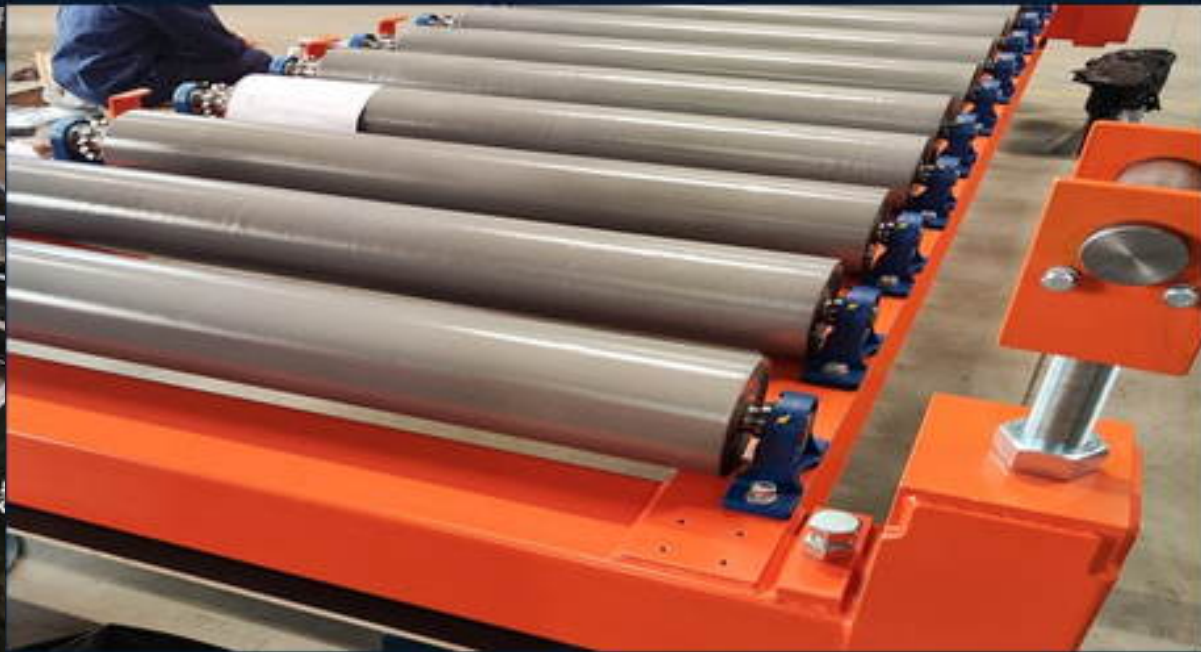


Norway



Germany





# OUR MANUFACTURING AREAS

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MACHINING

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INDUSTRIAL STEEL STRUCTURES

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CUSTOM-MADE PRODUCTS

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From individual components to complex oversized industrial products

# TECHNICAL MANUFACTURING CAPABILITIES



From precision machining to large-scale assembly

Maximum product dimensions, mm



## MACHINING CENTRES

5-axis CNC vertical machining centre DVF8000 **1000 x 900 x 685**

Vertical CNC turning centre VT1100 **1100 x 960**

CNC turning with driven tools and Y-axis **1280 x 375**

4-axis CNC boring and milling **2000 x 1800 x 1400**

Vertical CNC machining **6000 x 1800 x 800**

Vertical carousel turning **2500 x 1600**

Turning **Ø 1230 x 6000**



## CUTTING AND FORMING

Plasma and gas cutting

**18000 x 2500 x 150**

Cutting

**3000 x 15**

Rolling

**2000 x 16**

Bending

**4000 x 10**

Steel welding



## MACHINING AND FINISHING

Cylindrical surface grinding

**400 x 1500**

Flat surface grinding

**1000 x 400 x 350**

Internal surface grinding

**250 x 300**

Heat treatment

**up to 2000**



## SURFACE TREATMENT

Shot blasting

**12000 x 6000 x 4500**

Wet painting

**650 m²**



## ASSEMBLY AND LIFTING

Assembly area

**30000 x 17000 x 4500**

Overhead crane

**20 t**

# MANUFACTURING PROCESS



From technological preparation to the finished product



## TECHNOLOGICAL PREPARATION

**01** Preparation of raw materials and documentation



## MANUFACTURING AND WELDING

**02** Forming and welding of structures



**03** DESTRUCTIVE AND NON-DESTRUCTIVE TESTING



## MACHINING

**04** Precision machining and dimensional control



## HEAT TREATMENT

**05** Property assurance and testing



## SURFACE PREPARATION

**06** Shot blasting and painting



## ASSEMBLY AND TESTING

**07** Quality control throughout the entire process

One controlled process ● Documented quality ● Responsibility at every stage

# CLIENT BENEFITS



What clients gain by choosing us



**01**

## One partner — the full cycle

From technological preparation and manufacturing to inspection and delivery



**02**

## Solutions tailored to each order

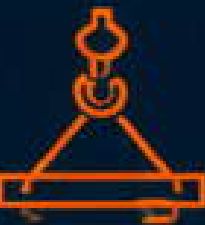
Products manufactured according to client drawings, technical specifications, and individual requirements



**03**

## Broad range of technologies

Machining, welding, heat treatment, and surface treatment



**04**

## Large-scale capabilities

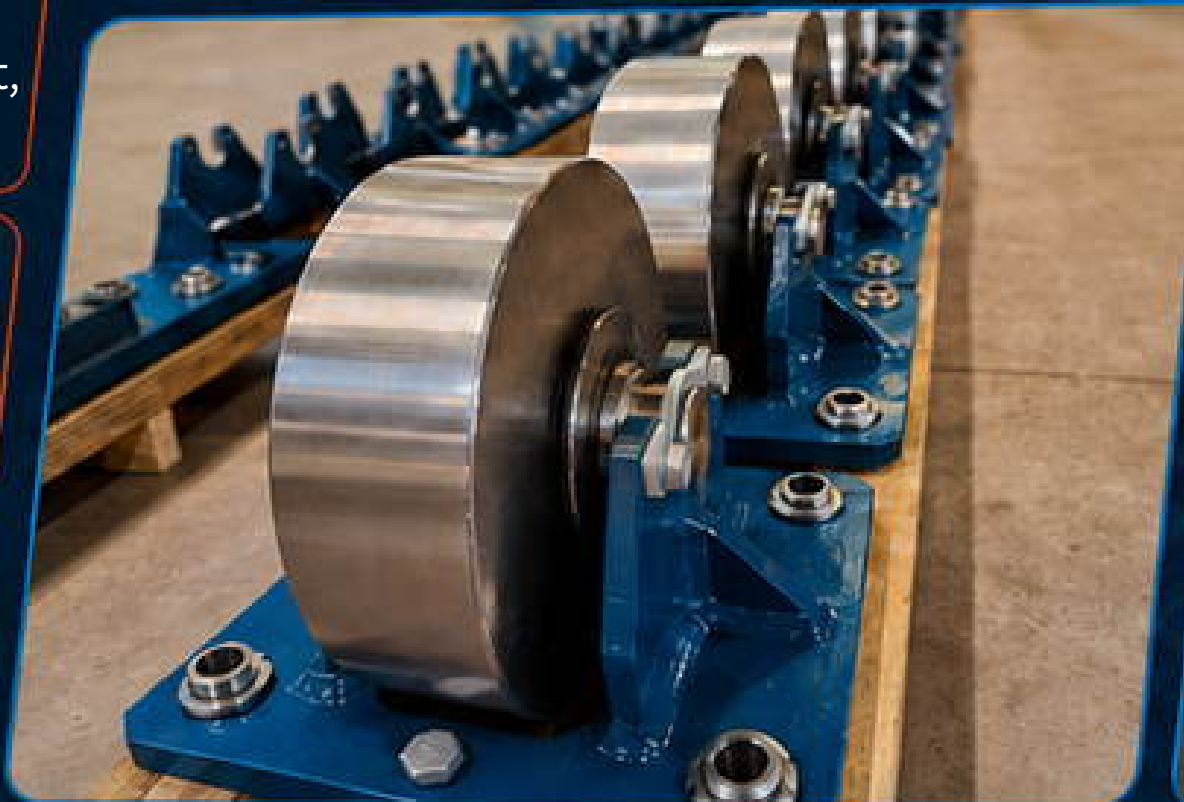
Custom structures and complex industrial products



**05**

## Quality control

Traceability, inspection, and documentation throughout the entire process



# PARTNERSHIPS AND MEMBERSHIPS



Professional networks, industry cooperation, and experience with industrial clients

## MEMBERSHIPS

We are active members of engineering industry, welding, defence, and international business communities.



Lithuanian Defence and Security Industry Association (LGSPA)  
Defence and security industry sector



Finnish-Lithuanian Business Association  
International business cooperation

## CLIENTS AND PARTNERS

We work with clients and partners in the industrial, energy, defence, and technology sectors in Lithuania and abroad.



**TRELLEBORG**



**RHEINMETALL**

PARTNERSHIP

EXPERIENCE

TRUST



# LET'S CONNECT

Let's discuss your needs  
and select the most suitable  
solution

We are ready to answer your questions, assess your needs, and propose the optimal solution for you.



## SALES DEPARTMENT

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[www.iremas.lt](http://www.iremas.lt)

Forged by time. Driven by the future.