# WORKSHOP AND EQUIPMENT

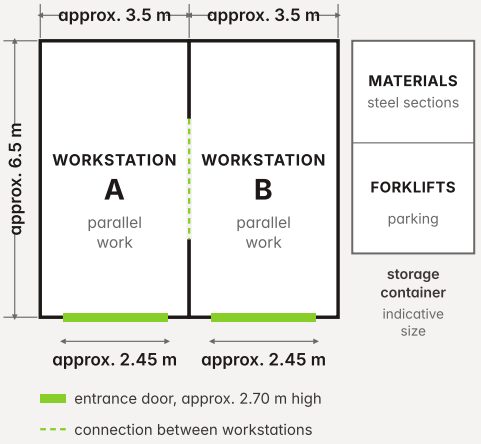
Technical facilities and production organisation

Overview of HSP2's technical facilities in Środa Wielkopolska. Parameters of each specific order, including dimensions, weight and scope of inspection, are confirmed when we analyse the enquiry.

## WORKSHOP IN FIGURES

Indicative values

| | |
|---|---|
| **2** connected workstations | approx. **45.5** m² production area + additional storage facilities |
| approx. **3.5 × 6.5** m each workstation | **2** independent entrance doors, one per workstation |
| approx. **2.45 × 2.70** m indicative clear door opening (W × H) | typically up to **5–6** m length of parts and assemblies |
| **5–10** people flexible project team | |




Additional storage in a container is used for storing materials and parking forklifts.
Schematic for illustration only, not to scale.
Dimensions are indicative. Maximum width, height, weight and handling feasibility confirmed for each specific RFQ.

### 01 WELDING

MAG 135 welding equipment, including ESAB Rustler EM 350C PRO Synergic; TIG 141 work carried out by experienced personnel.

### 02 FABRICATION AND ASSEMBLY

Welding and assembly tables, grinders, drills, saws, cutting equipment, and hand and power tools.

### 03 INTERNAL HANDLING

Forklifts available for handling materials and products; handling method selected according to weight and dimensions.

### 04 UTILITIES AND GASES

400 V power supply; Ar/$CO_2$ 82/18 shielding gas (M21 to EN ISO 14175) for suitable MAG applications.

### 05 TEAM ORGANISATION

Flexible project team of 5–10 people, sized to the scope, schedule and requirements of the order. Two workstations allow parallel work depending on the nature of the order.

### 06 PROJECT PARAMETERS

Weight, thicknesses, material grades, tolerances and acceptance requirements confirmed on the basis of the enquiry.

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