

BASARANELLER COMPANY PROFILE

www.basaraneller.com.tr

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VISION

To be a reliable, inspiring global company that creates value with its innovative processes.

MISSION

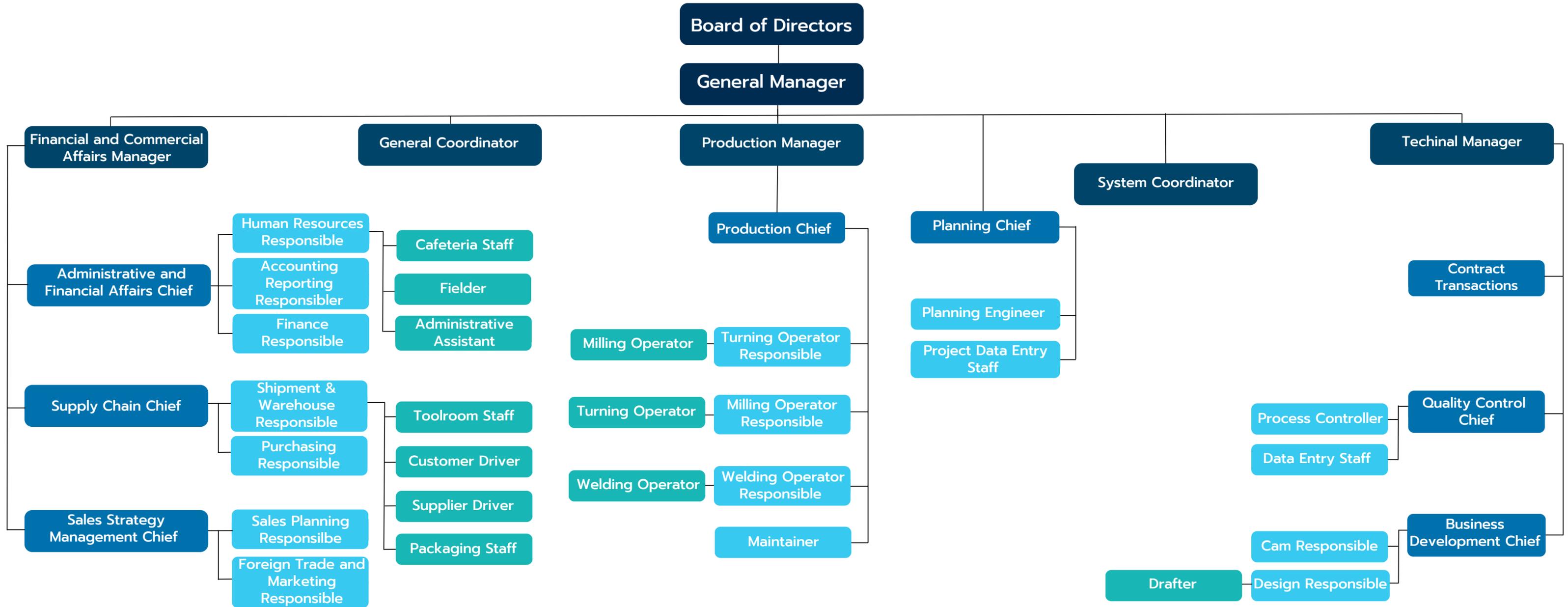
For Global Market customers; to achieve the desired results with active, effective and simple methods within the scope of sustainability principles.



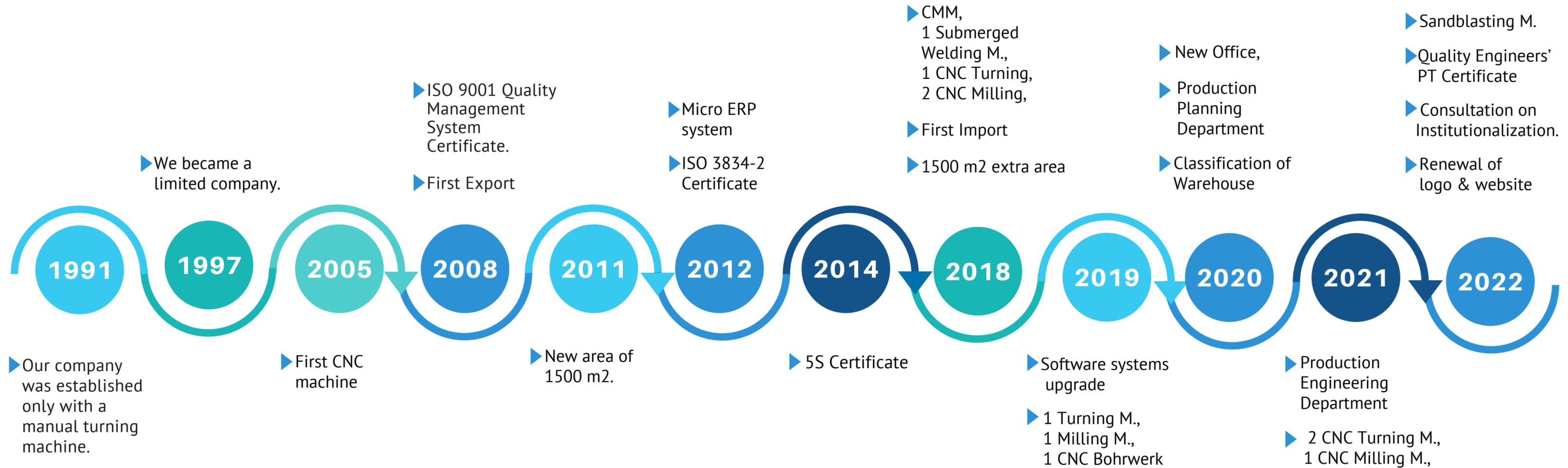
QUALITY POLICY

To adopt modern management systems and carry out our all activities in this direction. To ensure that management systems are implemented and maintained to increase success and continuously improve performance.

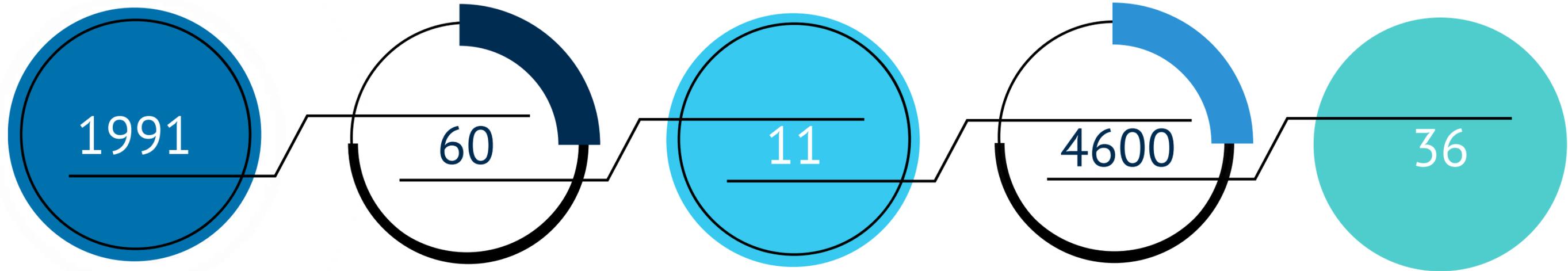
ORGANIZATION CHART



OUR JOURNEY IN YEARS



WITH NUMBERS



FOUNDATION

Başaraneller was established in 1991.



TEAM

The BE team consists of 60 people, including 14 engineers, 4 technicians, 25 operators, responsables and staff.



EXPORT

As well as European countries including Middle East and Asian countries we exports to total 11 countries.



FACTORY

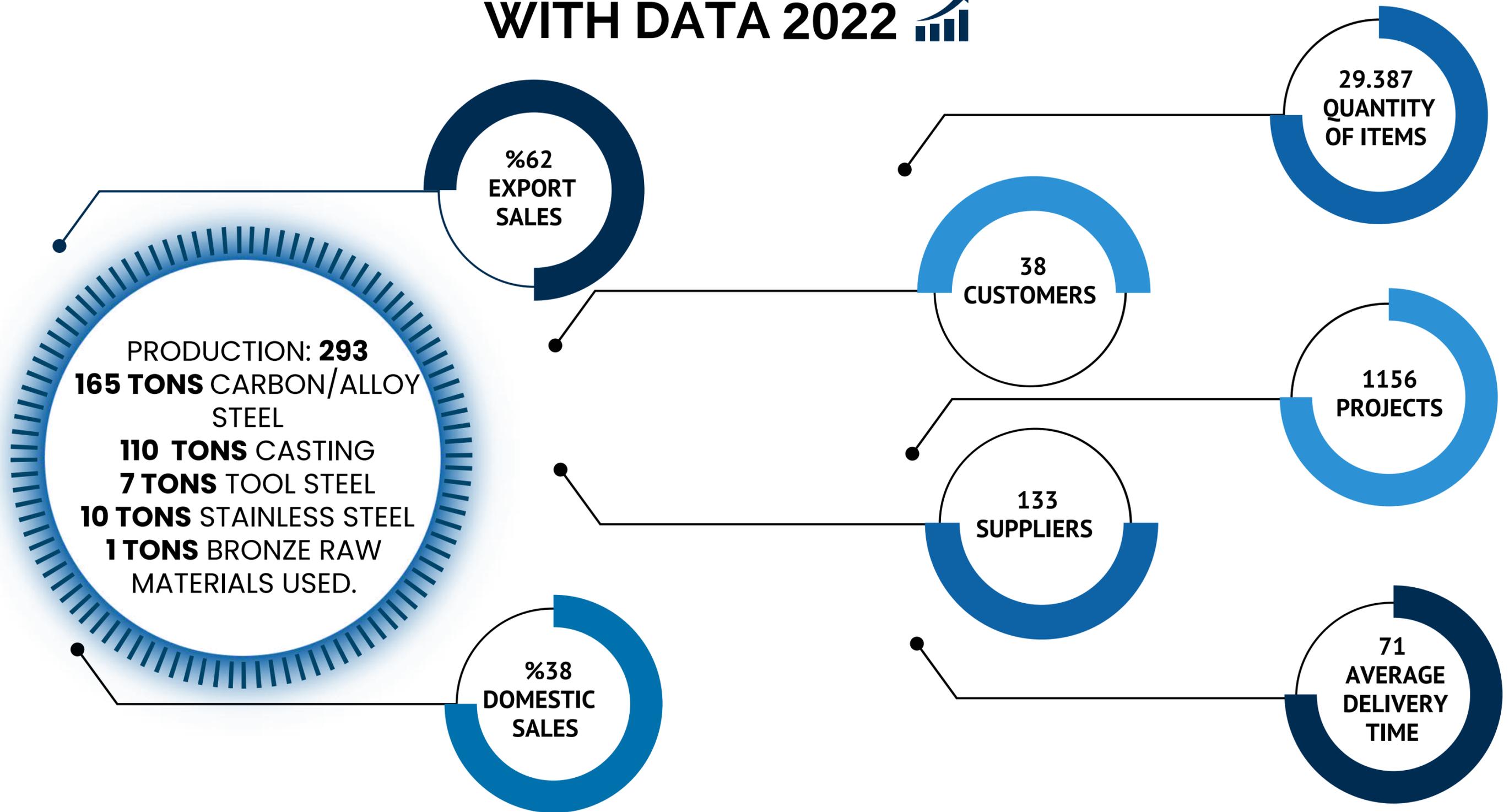
Operates in an area of 2600 m² open, 2000 m² closed, and a total of 4600 m².



MACHINE PARK

Başaraneller has 8 Turning machines, 10 Milling Machines, 2 Bohrwerk machines, and 11 welding machines. and the other equipment.

WITH DATA 2022



OUR TEAM

Our team consists of 60 people, including 14 engineers, 4 technicians, 25 operators, responsables and staff.

- ↪ **Sales Strategy Management: 5**
- ↪ **Administrative and Financial Affairs: 6**
- ↪ **Supply Chain: 7**
- ↪ **Production: 27**
- ↪ **Planning: 2**
- ↪ **Quality Control: 5**
- ↪ **Business Development: 5**

SECTORS WE WORK IN



**SLAB
CONTINUOUS
MACHINERY AND
EQUIPMENT
MANUFACTURING**



**COLD AND HOT
ROLLING PLANT
MACHINERY AND
EQUIPMENT
MANUFACTURING**



**STEEL PLANT
MACHINERY AND
EQUIPMENT
MANUFACTURING**



**ROLLING PLANT
MACHINERY AND
EQUIPMENT
MANUFACTURING**



MATERIALS THAT WE USE

For general information purposes only.

**CASTING: CASTING
MODELLING BELONGS TO
OUR COMPANY.**

NODULAR CAST IRON: GGG40-
GGG50-GGG60- GGG70-GGG80

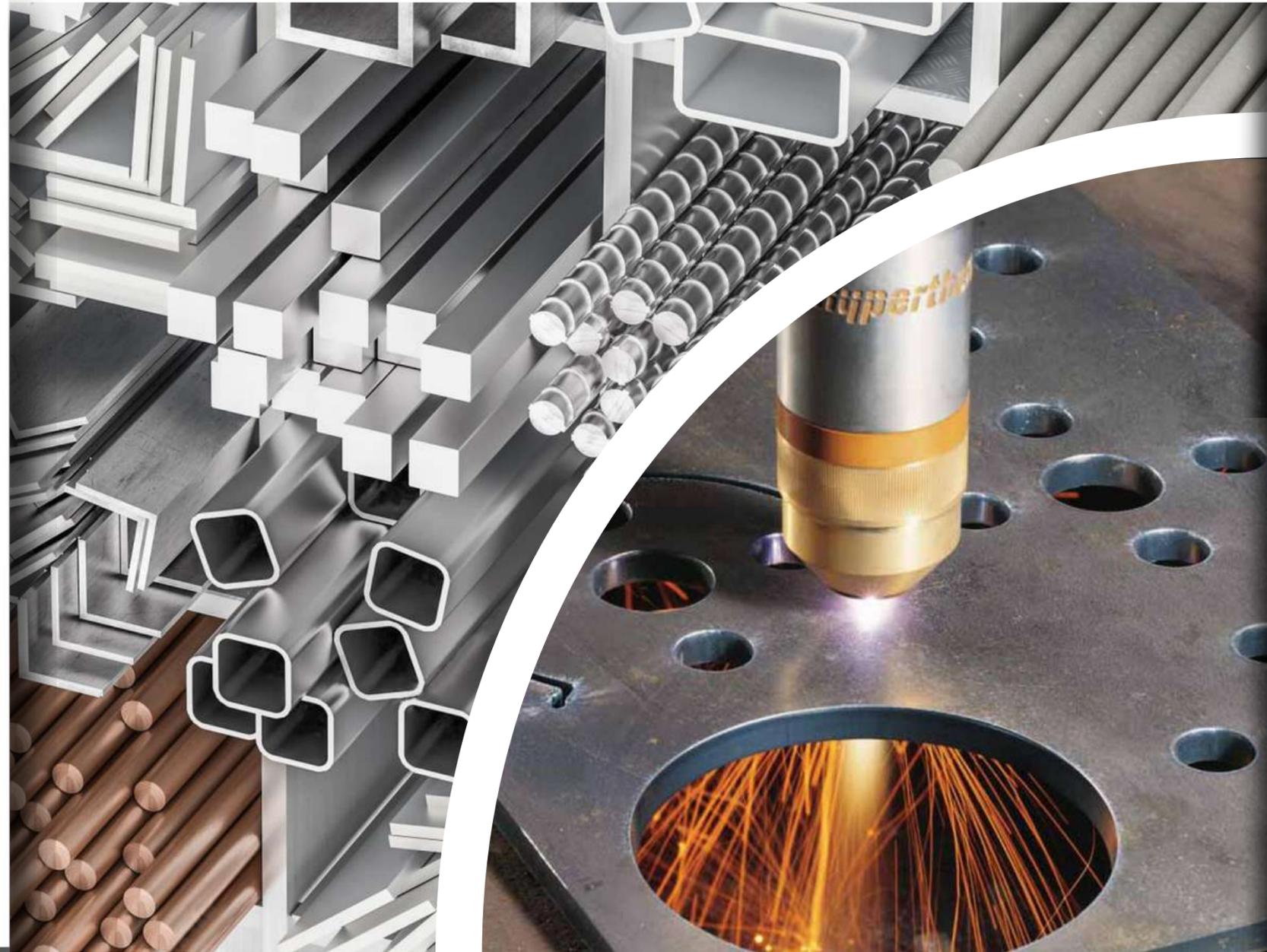
PICK CASTING : GG20-GG25-
GG30

STEEL / ALLOY STEEL CAST:
GS52-GS60

STAINLESS CAST: 304-316-
316TI-420

BRONZE CAST

CENTRIFUGAL CASTING



TOOL STEEL:

HOT WORK TOOL STEELS:
1.2343 – 1.2344

COLD WORK TOOL STEELS:
1.2379-1.2767

POWDER METALLURGICAL STEELS

MILD STEEL:

FORGED STEEL
TEMPERED STEEL
CASE HARDENING STEEL

STRUCTURAL STEELS:

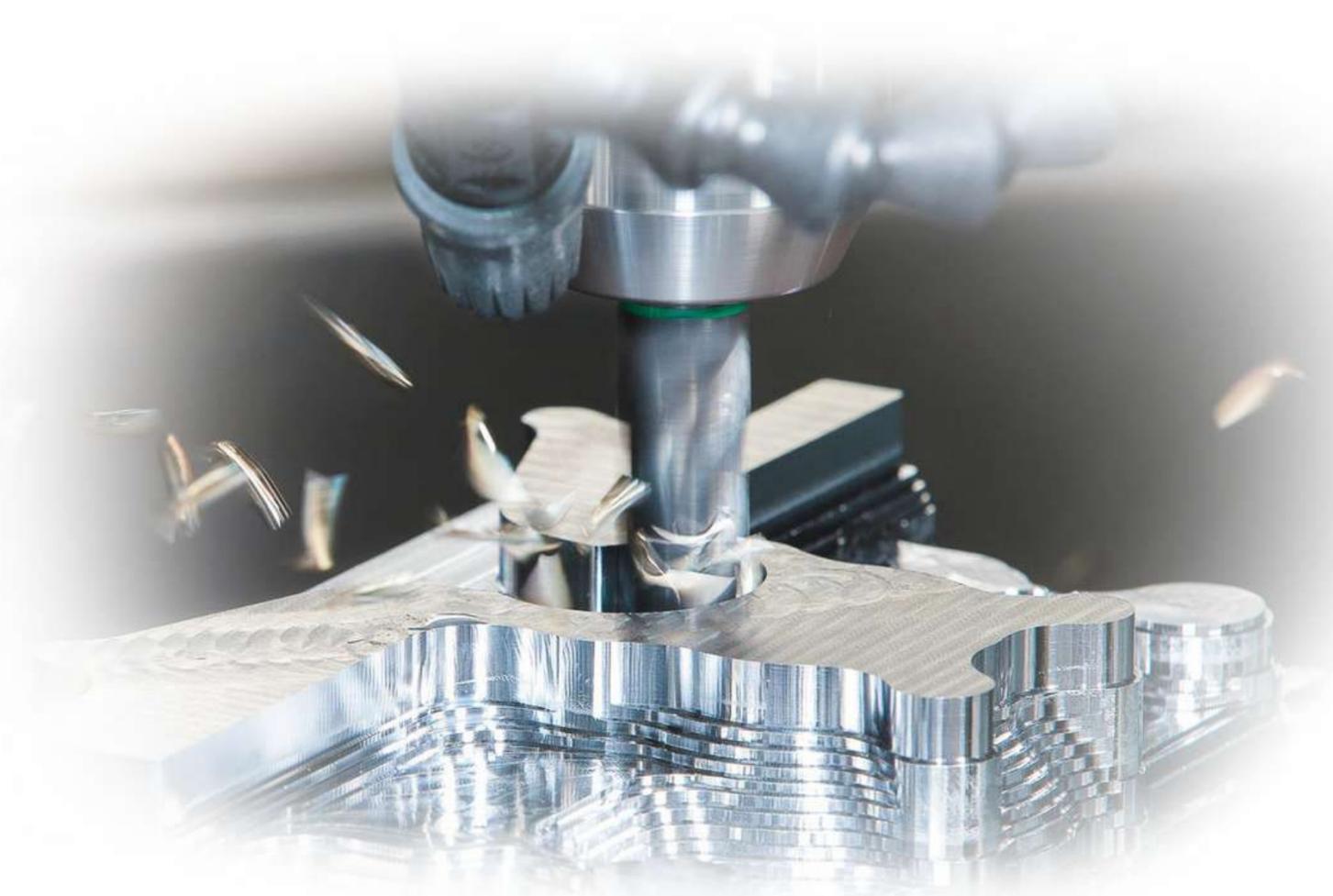
PROFILE
ANGLE

SHEET MATERIALS:

STRUCTURAL STEELS,
HARDOX,
STAINLESS STEEL,
SPRING STEEL

MACHINERY PARK LIST

MILLING MACHINES						
	MACHINE DEFINITION	BRAND	MEASURING RANGE (WIDTH) X-Y	MEASURING RANGE (LENGTH) Z	QTY	MAC NO
1	CNC HORIZONTAL PROCESING	TOYODA FH60B	1000-800 mm DOUBLE TABLE	750 mm	1	MK3
2	CNC VERTICAL PROCESING	OKK MCV 520	1020*520 mm	520 mm	2	MK1-2
3	CNC VERTICAL PROCESING	MORI SEIKI PARTNER M-300	3000*500 mm	500 mm	1	MK4
4	CNC VERTICAL PROCESING 4 AXIS	OKK VM 5II	1020*500 mm	500 mm	1	MK5
5	CNC VERTICAL PROCESING	OKK VM 5II	1020*500 mm	500 mm	1	MK17
6	CNC VERTICAL PROCESING	OKK VM 7	1740*740 mm	750 mm	1	MK 20
7	CNC HORIZONTAL PROCESING	OKK HM60	800*730 mm	787 mm	1	MK 25
8	BOHRWERK	UNION 85	1700*1100 mm	1500 mm	1	MK 13
9	CNC BOHRWERK	KURAKI	2000*1500 mm	1500 mm	1	MK 14
10	CNC VERTICAL PROCESING	OKK VM 900	2060*940 mm DOUBLE TABLE	820 mm	1	



MACHINERY PARK LIST

TURNING MACHINES						
	MACHINE DEFINITION	BRAND	MEASURING RANGE (WIDTH) X-Y	MEASURING RANGE (LENGTH) Z	QTY	MAC NO
1	CNC TURNING	MAZAK Quick Turn15 M MARK II	0-250mm	2000 mm (500 kg)	1	MK 6
2	CNC TURNING C AXIS	NEXUS 300 M MAZAK Slant Turn 30 ATC	0-460 mm	600 mm	1	MK7
3	CNC TURNING	MAZAK Slant Turn 50 ATC	0-660 mm	1500 mm	1	MK11
4	CNC TURNING	MAZAK SUPER Quick Turn 18M Mark II	0-250mm	3000 mm	1	MK10
5	UNIVERSAL TURNING	TOS SN50	500mm	600 mm	1	MK8
6	UNIVERSAL TURNING	TOS SN71	710mm	1000 mm	1	MK9
7	UNIVERSAL TURNING	RUS	950mm	2000 mm	1	MK23
8	CNC TURNING	MAZAK Slant Turn 50 ATC	0-380 mm	3000 mm	1	MK24



MACHINERY PARK LIST

WELDING MACHINES AND EQUIPMENTS

	MACHINE DEFINITION	BRAND	MEASURING RANGE (WIDTH) X-Y	MEASURING RANGE (LENGTH) Z	QTY
1	KAMESH SUBMERGED CIRCULAR WELDING MACHINE	DOMESTIC/KONYA	Ø600 mm	2000 mm (500 kg)	1
2	SUBMERGED ARC WELDING MACHINE	ESAB	LAF 1000 LAF 1001	-	2
3	GAS METAL ARC WELDING MACHINE	OERLIKON	500A	-	3
4	ARGON WELDING MACHINE	NURIŞ	400 DCW	-	1
5	ELECTRICAL ARC WELDING MACHINE	OERLIKON	350A	-	2
6	OXYACETYLENE WELDING	-	-	-	2
7	PIPE BENDING	DOMESTIC	-	-	1
8	HIDROLIC PRESS	HÜRSAN	150 TON	-	1
9	ECCENTRIC PRESS	DOMESTIC	30 TON	-	1
11	TABLE TYPE DRILL	RUS	50mm	250 mm	1
12	CNC SAW	KESMAK	0-280	-	1

MACHINERY PARK LIST

OTHER MACHINE EQUIPMENTS

	MACHINE DEFINITION	BRAND	MEASURING RANGE (WIDTH) X-Y	QTY
1	OVERHEAD CRANE MAIN HALL	CEMAK	10 TON	1
2	OVERHEAD CRANE MAIN HALL	SEKİZLİ	3 TON	1
3	OVERHEAD CRANE MAIN HALL	KÜMSAN	10 TON	3
5	OVERHEAD CRANE MAIN HALL	KÜMSAN	2 TON	1
6	OVERHEAD CRANE MAIN HALL	DOMESTIC	1 TON	1
7	OVERHEAD CRANE WAREHOUSE	DOMESTIC	2 TON	1
8	LASER WRITING MACHINE	İSTANBUL LAZER MARKALAMA	-	1

MEASUREMENT DEVICE

	MACHINE DEFINITION	BRAND	MEASURING RANGE (LENGTH) Z	QTY
1	MITUTOYO- CRYSTA APEX-S COORDINATE MESAUREMENT MACHINE	JAPON	900*1000*600 mm	1

ERP-MIKRO SYSTEM

MIKRO | FLY



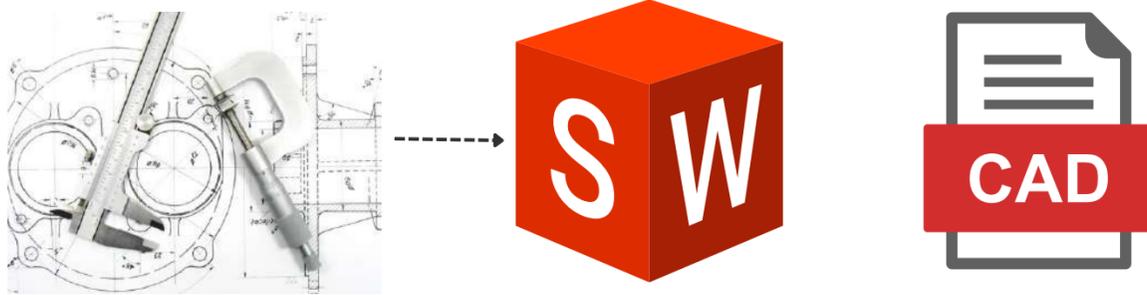
ERP systems aim to manage all processes in the business in integration with each other. All offer and order data such as technical drawing, material details, quality certificates, 3D models and purchasing data are stored on the system.

With the ERP system, the customers can call a single unit, place their order over the internet, and then follow the traceability and development of all processes of the order that is placed. Also, an enterprise wide, the ERP system aims to reduce operating costs and shorten delivery time.

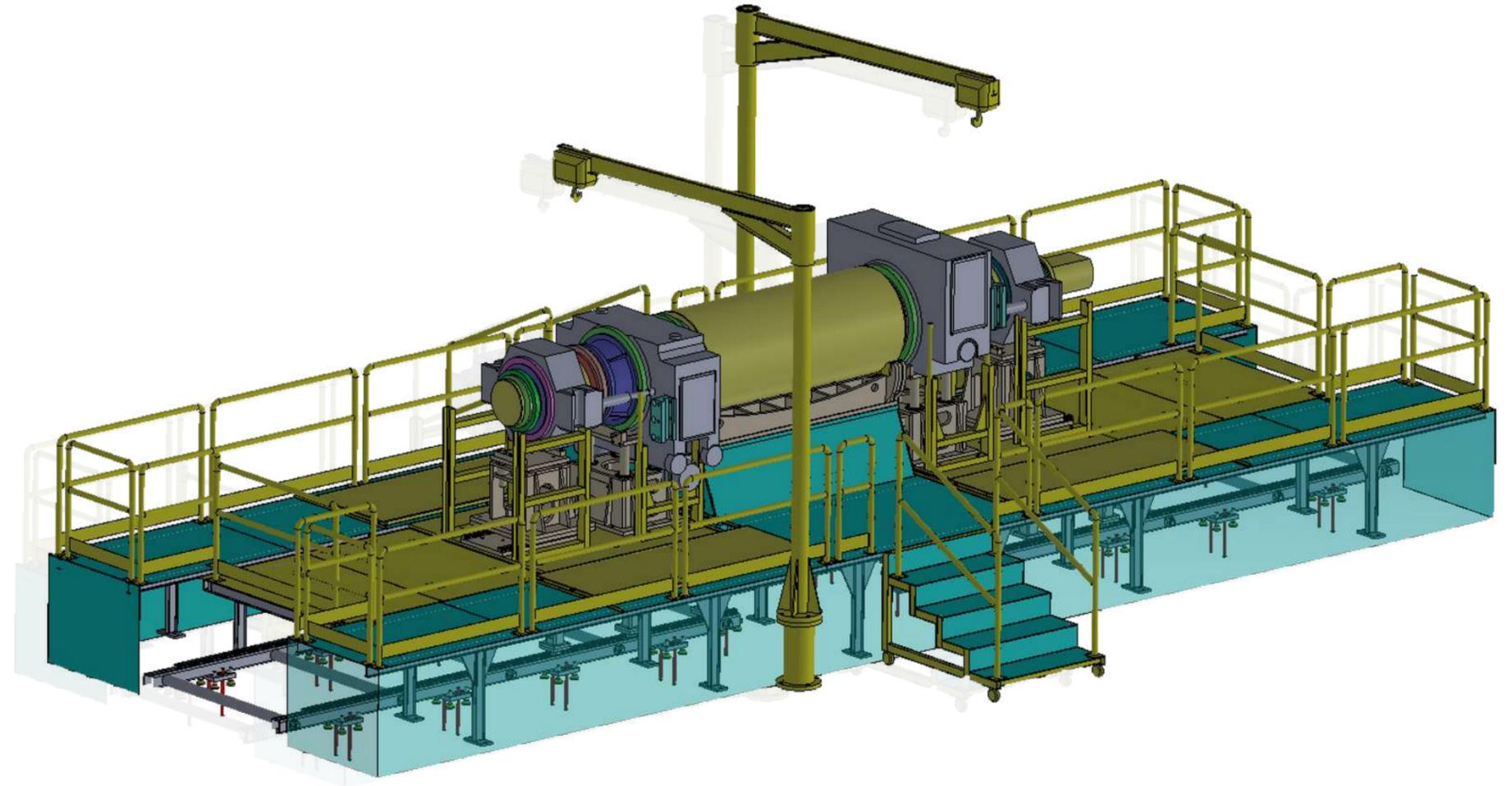
- ➔ Offer Acts
- ➔ Order Details
- ➔ Purchasing Processes
- ➔ Production Process
- ➔ Warehouse and Shipment Process

DESIGN PROCESS

Every 2D technical drawing which customers send is converted to **3D solid model** by our design department.



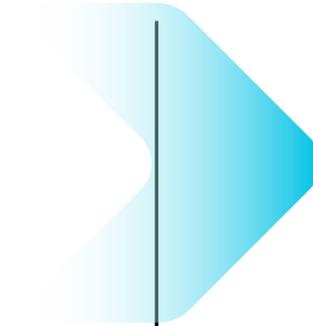
Also in big and assembly projects, 3D models of all technical drawings are drawn and assembled in the Solidworks program, so if there is a mistake it is noticed in the design department before production.



QUALITY CONTROL SYSTEM

INCOMING RAW MATERIAL CONTROL

Warehouse Arrival Process | Certificates



QUALITY LABORATORY

NDT (VT-PT-MT-RT-UT) | Gauges
Surface Hardness Measurements | Calibration



FINAL CONTROL

Measurement Report



PROCESS CONTROL

Monthly Verifications | Non-conformity &
Corrective Action | Traceability

CMM

Coordinate Measuring Machine



In the quality laboratory at room temperature, the CMM (Coordinate Measurement Machine) controls the materials with 3D measurements.

In addition to the precise measurements and geometric tolerances of the parts we normally manufacture, reverse engineering processes which includes measuring the part and then creating a 3D model can be applied through our customers' samples by using CMM.



QUALITY MANAGEMENT SYSTEM



Integrated Management System

- International Standards

Atlasoft



- Documented Information
- Meeting Reports
- Customer Complaints



Customer Satisfaction

- Target Charts
- Filled Forms
- Daily Production Reports
- NCR

Management with Data



CERTIFICATES


T.C.
TÜRK PATENT ve MARKA KURUMU

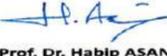
MARKA YENİLEME BELGESİ
Marka No : 2010 16700 - Ticaret - Hizmet



Marka Sahibi : BAŞARANELLER MAKİNA İMALAT OTOMOTİV SANAYİ VE TİCARET LİMİTED ŞİRKETİ
TÜRKİYE CUMHURİYETİ
SANAYİ MAHALLESİ AÇELYA SOKAK NO: 16 İzmit Kocaeli

Emtiası : 07 , 37
İlişiktir.

İşbu Marka ilk defa 15/03/2010 tarihinde tescil edilmiş olup, 15/03/2020 tarihinden itibaren ON YIL süreyle yenilenmiştir.


Prof. Dr. Habip ASAN
Türk Patent ve Marka Kurumu Başkanı


TÜRK PATENT
TÜRK PATENT VE MARKA KURUMU


WORLD QUALITY REGISTRAR

CERTIFICATE
Nr: KC171952

**Başaraneller Makina İmalat Otomotiv
San. ve Tic. Ltd. Şti.**

Sanayi Mh. Açelya Sk. No: 16 İzmit Kocaeli Türkiye

This certificate is issued by the above-mentioned company, according to the following scope given by the WQR Certification.
Bu sertifikayı yukarıda adı geçen firmaya, aşağıda belirtilen kapsamda WQR Belgelendirme aracılığıyla vermiştir.

EN ISO 3834-2:2005
Quality Requirements for Fusion Welding of Metallic Materials

Scope of Certification / Belgelendirme Kapsamı
Machine and Steel Structures for Welding Manufacturing, Repair and Overhaul
Makine ve Çelik Yapılar İçin Kaynaklı İmalat, Onarım ve Revizyonu


Release Date / Yayın Tarihi
03.01.2022
Last Issue Date / Son Basım Tarihi
03.01.2022
Expiry Date / Geçerlilik Tarihi
02.01.2025
Period Exp. Date / Bâg Tarihi
02.01.2025


DIRECTOR

WQR International Certification Ltd.
www.wqrcert.com | info@wqrcert.com


ACCREDITED
CERTIFICATION BODIES
EN ISO/IEC 17021
FUSION WELDING OF METALLIC MATERIALS

The validity of the certificate can be checked through www.wqrcert.com or www.thewas.us
Bu belgenin geçerliğini www.wqrcert.com ve www.thewas.us internet sitelerinden kontrol edebilirsiniz.


**KING
CERT**

CERTIFICATE



**Başaraneller Makina İmalat Otomotiv
San. ve Tic. Ltd. Şti.**

Sanayi Mah. Açelya Sk. No: 16 İzmit Kocaeli Turkey

The above-mentioned organization implements and maintains a management system in the following scope, and its compliance with the standard has been approved by KingCert.

ISO 9001:2015
Quality Management System

Scope : Manufacturing and Sales of Machine and Machine Spare Parts,
Services of Body and Paint Works for Vehicles
IAF/EA Code: 18,29

This certificate is valid during above mentioned company perform the requirements of ISO 9001:2015 standard and fulfill all responsibilities to KingCert.

Certificate Publication Date : 03.01.2022
Cert. Last Issue Date : 03.01.2022
Cert. Expiry Date : 02.01.2025
Cert. Period Exp. Date : 02.01.2025
Certificate Number : H642742761Q


King Cert International Certification Ltd.
Director


ACCREDITED
Management Systems
Certification Body
MSCB-196


MEMBER OF MULTILATERAL
RECOGNITION ARRANGEMENT

King Cert International Certification Ltd.
Manastirski Livadi, Str. Lavski
Rid 19, Sofia Bulgaria
info@KingCert.com
FR.25 / 01.09.2016 / 04.06.2019 / 02

Hereby, King Cert International Certification Ltd., certifies that the above stated company have the appropriate management system according to the requirements of the above standards. This certificate is valid for three years as long as the system effectively maintained and surveillance audits are carried out. The validity of the certificate can be checked through www.KingCert.com. The certificate is property of King Cert International Certification Ltd. and shall be returned if so requested.

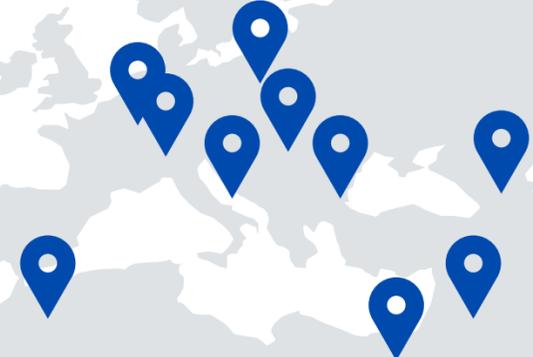
DOMESTIC REFERENCES

- 5 İsdemir
12 Çolakoğlu Metalürji
24 Koza Altın İş.
35 MMK Metalürji
37 İzmir Demir Çelik Sanay A.Ş.
45 Kroman Çelik
47 Diler Holding
58 Yazıcı Demir Çelik
291 ÇEMTAŞ

Our customers
in the ranking of **TURKEY's Largest 500
Industrial Organizations**
according to the study of
İstanbul Chamber of Industry,



FOREIGN REFERENCES

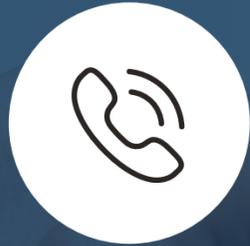


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Sanayi Mahallesi Aelya
Sokak No:16
İzmit / Kocaeli / Trkiye

