



**MIENZ**

Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

# Johannes Menz GmbH

## Technical plastic components and tools



### Johannes Menz GmbH

Stiller Berg 22-24  
98587 Steinbach-Hallenberg  
Tel.: +49 (0)36847 5161-0  
Fax: +49 (0)36847 5161-12  
[info@johannesmenz.de](mailto:info@johannesmenz.de)



# MIENZ

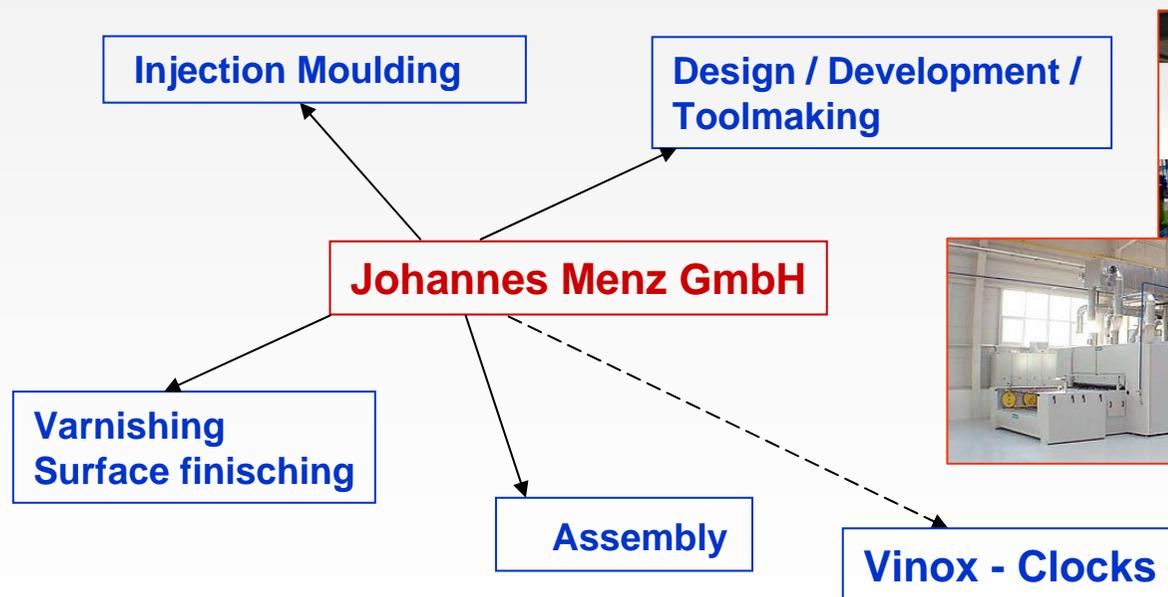
Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

## A competent and innovative company

„a one stop shop“ – From the design to the production of system assemblies.





# MIENZ

Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

## Current quality certifications



We are certified according to the following norms:

- 1994 – DIN ISO 9001:2000
- 1999 – VDA 6.1
- 2002 – DIN ISO 9001:2000





# MIENZ

Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

## Technical „Know How“

### Toolmaking

- Tool design using modern CAD
- Continual link between design, programming and machines
- All current file formats can be read and processed including exp, igs, vda, step, sat, dxf, dwg, jpg, tif, cdr
- Production of samples and prototypes using stereolithography and vacuum casting
- Tool and mould construction for sizes up to 1200x1000 mm  
1K-/2K-Tools
- Laser welding
- 3D Measuring devices



### Injection moulding

- Machine sizes from 25-450t
- Parts from 0,05 -1300g
- 1K-/2K-Technology
- Manufacture of all current technical plastics, excluding PVC
- thick walled, clear cut polycarbonate components
- Modern 3D measuring devices
- Sampling according to VDA, PAPP
- IMDS Entry





# MIENZ

Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

## Technical „Know How“

### Varnishing / Surface finishing / Laser lettering

- Surface varnishing machine (Venjakob)
- Manual varnishing stand for low volume production
- 2K mixing plant, colour measuring devices, standard light cabinets
- Processing of 1K-und 2K-varnishes
- Foba Laser equipment with inbuilt camera for quality controlling
- Day Night Design
  
- galvanic chrome plating
- PVD coating
  
- Foil imprints / hot printing upto 30cm Ø
- Pad printing / Screen printing (also several colours)
- Milling, stamping, adhesion of plastic components
- Ultrasonic welding

### System assembly





# MIENZ

Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

## Product examples

### Injection moulding



1

1. Light casings for indicator lights
2. Dashboard installation encasing
3. Wheel arch extensions, Mercedes
4. Light casings for indicator lights quality control



3



2



4



# MIENZ

Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

## Product examples



1. Glove compartment lock C-Class (varnished, installed with chrome clip)
2. Foglamp cover, VW Phaeton
3. Cover for towing eye / headlamp wipers Audi A6





# MIENZ

Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

## Product examples

Chrome plating – Surface finishing



1



2



3



4

1. Buttons and encasings for electrical devices
2. Vinox Wall Clocks – own label (Water transfer printing)
3. Drink holder
4. Diverse chrome plated parts (Matt and polished)



# MIENZ

Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

## Produkt examples

Varnishing – Laser lettering – Day Night design



2

1. Varnished centre console, Audi R8
2. Roof module covering, Audi
3. Roof module swing switch (varnished an lasered)



1



3



# MIENZ

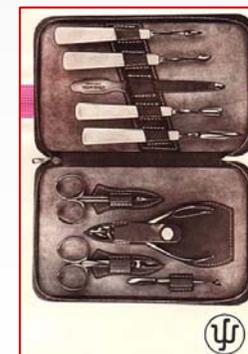
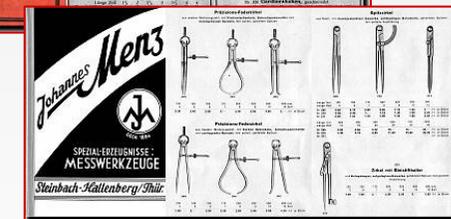
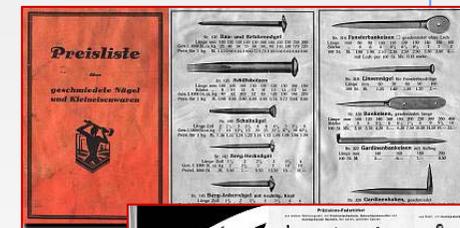
Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

## Then and today

- 1884** – Founding of company by Johannes Menz
- 1923** – Take over by Richard Menz; the first measuring and scribing devices were produced
- 1952** – Werner Menz took over the running of company from his father and continued to extend the produkt line
- 1958** – The first piston machines were installed paying the way for processing of plastics
- 1963** – The first Engel-Injection Moulding machines were bought
- 1967** – The first 2K-Mashine was in use, producing predominantly parts for household electronic devices and the car industry
- 1972** – The company became public property after state ownership





# MIENZ

Gemeinsam die beste Lösung.

Technische Kunststoffteile und Werkzeuge

Together the best solution

## Then and today

- 1990** – Reprivatisation of the company by Werner Menz
- 1991** – Founding of a limited company and take over by Stephan Menz
- 1994** – First certification according to DIN ISO;  
purchase of first large hall in industrial area „ Stiller Berg“
- 1998** – New hall build, move to new premises in 1999
- 1999** – Company began to produce tools
- 2000** – Varnishing department newly build and extension of storagecapacities
- 2004** – Investment in new Venjakob-varnishing plant. Furthur extension of tool making capacities.
- 2008** – Further expansion in areas of tool making and moulding. Acquisition of FOBA-laser lettering plant (Day Night design)

